



SI B18 02 18
Exhaust Systems

March 2018
Technical Service

EXHAUST TAILPIPES MISALIGNED (B57)

MODEL

G30 (540d xDrive)		
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With the B57 diesel engine

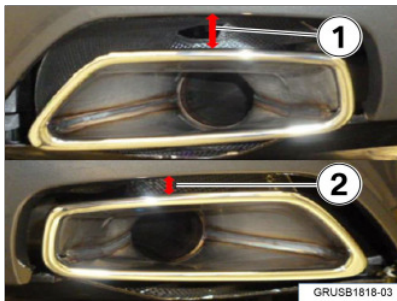
SITUATION

The rear tailpipe extensions do not line up evenly with the rear bumper.

CAUSE

The rear silencer is bent.

CORRECTION

	Confirm the tailpipes do not line up evenly with the bumper trim (1) and (2) and replace the rear silencer.
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Refer to Repair Instruction **18 10 031 Replacing the rear silencer**.

PARTS INFORMATION

Part Number	Description	Quantity
Refer to ETK	Rear silencer	1

WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

Defect Code:	1830024100	
Labor Operation:	Labor Allowance:	Description:
18 10 031	Refer to KSD2	Replace rear silencer (Main work)

Or:		
18 10 510	Refer to KSD2	Replace rear silencer (Plus work)

If you are using a Main labor code for another repair, use the Plus code labor operation 18 10 510 instead of 18 10 031.

Refer to KSD2/AIR for the corresponding flat rate unit (FRU) allowances.

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