

**Measure no.**

US 63192935-03

**Subject**

Instrument cluster: dust-like deposit in the display area

**Status date (mm/dd/yy)**

3/1/18

**Status**

Accepted

**Organization**

US, MOT

**Date created (mm/dd/yy)**

3/1/18

**Created by**

Martin Bumba

**PQM Problem reference****Release date (mm/dd/yy)****Approved by****Dealer release**

Allow automatic release

**Vehicles affected****E series**

K46/12 K46/13 K47 K47/11 K49

**Engine****Body****Production period (from/to)**

(mm/dd/yy)

/

**Comment on production period****Feedback (all cases relating to**

measure up to) (mm/dd/yy)

**Complaint**

A dust-like, white deposit is visible in the display area of the Instrument Cluster (I-Cluster).

**Cause**

Dust is created by vibrations between internal parts behind the display of the I-Cluster.

**Measure**

In the event of a complaint, the I-Cluster must be replaced.

Improved I-Clusters are available in small quantities for the above-mentioned models.

Please find the part numbers in the current EPC/ETK/AIR.

**Complaint****Fault location**

62/11 Instrument cluster

**Fault type**

Leak: dust

**Fault place**

**Cause**

#	Fault location	Fault type	Fault place
1	62/11 Instrument cluster		
	<b>Repair Task</b>	<b>Special Clearance</b>	<b>Area</b>
	Checking, repairing, replacing	No	Electrics/Electronics

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**Fault code**

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**Progman / DIS / ISTA / ISTA/P**

System	State	Version
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