



SI B51 01 18  
Body Equipment

February 2018  
Technical Service

## TRANSPORTATION FILM ADHESIVE REMAINS ON THE REAR SPOILER REINFORCEMENT AFTER REMOVAL

### MODEL

G01 (X3) up to and including November 13, 2017		
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### SITUATION

After removal of the transportation protective foil (Bodyguard), adhesive residue remains on the rear spoiler reinforcement piece as seen below.



### CAUSE

The transportation protective foil (Bodyguard) extends too far onto the plastic lower spoiler reinforcement piece.

As of November 14, 2017, a change was implemented to ensure the protective foil (Bodyguard) will not come into contact with the spoiler reinforcement piece.

### CORRECTION

For the affected vehicles, replace the rear lower spoiler reinforcement piece.



**Note:** No paint/refinish work is required in replacing the rear lower spoiler reinforcement piece.

### PROCEDURE

Replace the lower section of the rear spoiler, following repair instruction **REP 51 71 417**.

### PARTS INFORMATION

Part Number	Description	Quantity
51 62 7 424 400	Reinforcement rear spoiler	1

64 50 9 123 157

Self-locking hex nut

2

## WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

<b>Defect Code:</b>	<b>5171083200</b>	
<b>Labor Operation:</b>	<b>Labor Allowance:</b>	<b>Description:</b>
51 71 417	Refer to KSD2	Replacing lower section of rear spoiler (Main work)
Or:		
51 71 917	Refer to KSD2	Replacing lower section of rear spoiler (Plus work)

If you are using a Main labor code for another repair, use the Plus code labor operation 51 71 917 instead of 51 71 417.

**Note:** Aftersales Area Manager (AAM) "Field Authorization" (FAS) is **not** required.

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