

"DOCUMENT UNCONTROLLED IF PRINTED"

DOC #	PROCESS NAME	PAGE	REVISION	STATION	BY	DATE
AR855	SOF Brake Hose Routing	1 OF 1		SER-E	C. Ward	3/20/2018

Read process before beginning. If you do not understand any part please contact: Chris Ward, VP of Parts and Warranty at 1-866-953-5555 or by E-mail @ cward@ARBOCSV.com.

Good Mechanics safety practice must be followed on any repairs.

Safety practices should include but not be limited to properly supporting the chassis, axles, blocking tires, and a work area free of clutter.

Complaint: Park brake hose rubbing against jounce bumper bracket located on rear axle

Cause: Unknown OEM design changes

Correction: Add additional bracket to re-route brake hose for clearance

Vehicles Affected: 2017 Chevy SOF

Labor Operation Code: 011501

Labor Time Allowance: .5 hours

Parts Returned: No

Tools Required

7/16 Wrench/Socket

Parts Required

- 2 2005625 BRACKET, E-BRAKE ADJUST/AIR LIFT LOWER ARM 7GA
- 2 616145 SCREW, CAP - 1/4X1PERMA PLATED TUF-TORQ #602
- 4 721928 WASHER, FRP 1/4" USS TRU/TORQ FLAT
- 2 1190442 LOCKNUT, NYLON INSERT 1/4-20 UNC GRADE 8
- 2 1407135 CABLE TIE, FIR TREE MNT X 8" BLK HELLER 111-85871

Repair Instructions:

Step 1: Pull unit onto hoist, chock front tires to prevent bus from rolling forward or backwards.

Step 2: Raise unit to a comfortable working height.

Step 3: Secure bracket into existing hole in top side of jounce bumper bracket and use cable tie strap to secure brake hose for adequate routing clearance.

(Repeat on both sides)

