

"DOCUMENT UNCONTROLLED IF PRINTED"

DOC #	PROCESS NAME	PAGE	REVISION	STATION	BY	DATE
AR853	SOI-F Fuel Tank Strap Securement	1 OF 1		SER-E	C. Ward	1/26/2018

Read process before beginning. If you do not understand any part please contact: Chris Ward, VP of Parts and Warranty at 1-866-953-5555 or by E-mail @ cward@ARBOCSV.com.

Good Mechanics safety practice must be followed on any repairs.

Safety practices should include but not be limited to properly supporting the chassis, axles, blocking tires, and a work area free of clutter.

Complaint: Fuel Tank has loose strap connection

Cause: Incorrect strap placement and missing foam tape

Correction: Add foam tape to all hanger straps

Vehicles Affected: SOI-F units

Labor Operation Code: 013801

No Authorization Required

Labor Time Allowance: .3 hours

Parts Returned: No

Tools Required

Hoist (ability to raise and support the unit)
9/16 Socket/Wrench

Parts Required

10 ft 2005408 Tape, Foam 1/2' x 23'

Repair Instructions:

Step 1: Pull unit onto hoist, chock front tires to prevent bus from rolling forward or backwards.

Step 2: Raise unit to a comfortable working height.

Step 3: Support fuel tank.



Step 4: Remove fasteners strap to release and add foam tape full length of strap. (Note: One strap at a time)

Step 5: Lower and remove from hoist.