	GROUP BOD	MODEL 2017MY Forte (YDm)
	NUMBER 181	DATE January 2018
TECHNICAL SERVICE BULLETIN		
SUBJECT: SERVICE ACTION: OUTSIDE REAR COMBINATION LAMP WATER INTRUSION (SA327)		

This bulletin provides the procedure to replace the outside rear combination lamp pads on some 2017MY Forte (YDm) vehicles, produced from May 23, 2016 to August 15, 2017, which may exhibit evidence of water intrusion in the outside rear combination lamps. Follow the procedure outlined in this bulletin to replace both left and right outside rear combination lamp pads. Before conducting the procedure, verify that the vehicle is included in the list of affected VINS.



Left Outside Rear Combination Lamp



Right Outside Rear Combination Lamp

★ NOTICE

A Service Action is a repair program without customer notification that is performed during the warranty period. Any dealer requesting to perform this repair outside the warranty period will require DPSM approval.

Repair status for a VIN is provided on WebDCS (Service → Warranty Coverage → Warranty Coverage Inquiry → Campaign Information). Not completed Recall / Service Action reports are available on WebDCS (Consumer Affairs → Not Completed Recall → Recall VIN → Select Report), which includes a list of affected vehicles.

This issue number is SA327.

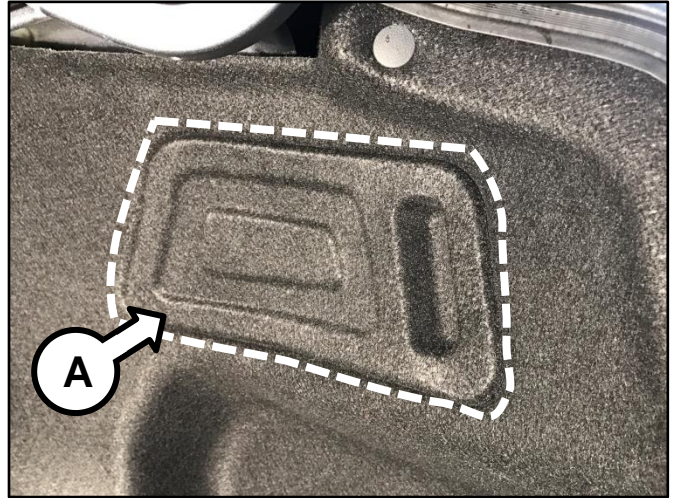
File Under: <Body>

Circulate To: ☒ General Manager ☒ Service Manager ☒ Parts Manager
☒ Service Advisors ☒ Technicians ☒ Body Shop Manager ☒ Fleet Repair

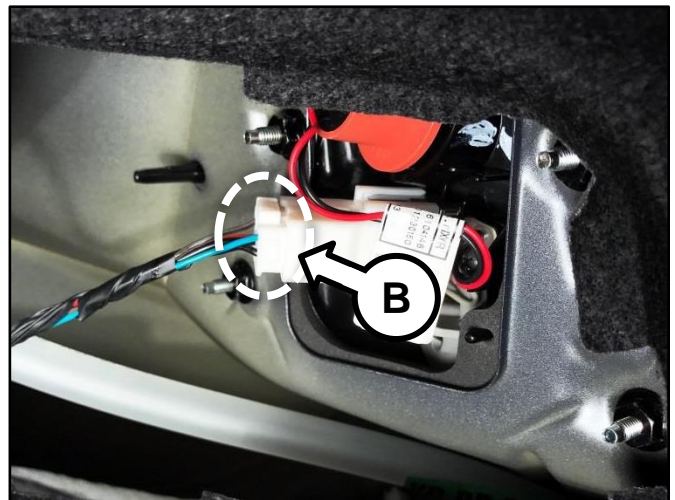
Replacement Procedure:

1. Open the trunk and carefully remove cover (A).

Right rear combination lamp shown in images below



2. Unplug the connector (B) by pushing down on the lock and pulling the connector outwards.



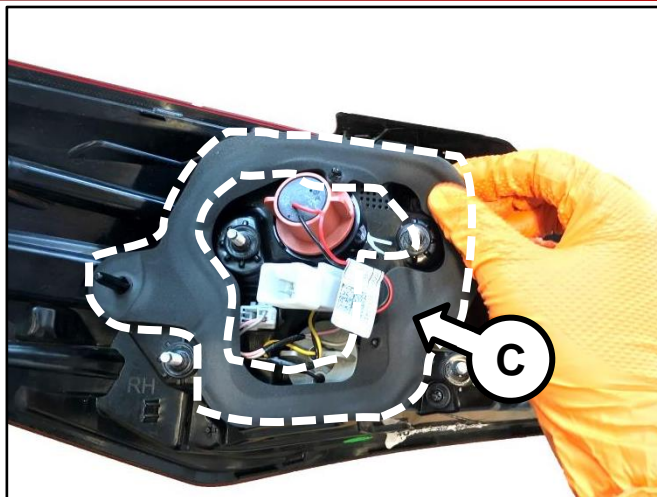
3. Remove the four (4) retaining nuts.



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4. With the combination lamp uninstalled from the vehicle, remove and discard the pad (C).



5. Clean off any adhesive residue on the combination lamp.

★ NOTICE

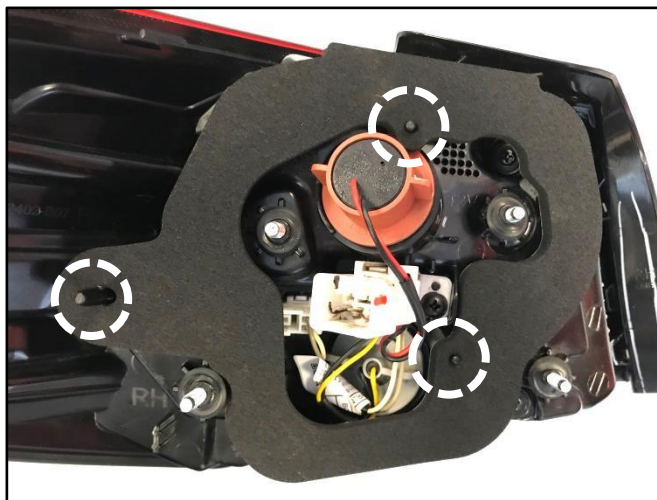
If there is any moisture remaining in the combination lamp after removal, dry the interior by gently blowing non-lubricated, regulated shop air through the bulb socket (20 PSI max). Advise the customer that any remaining moisture will dry out over time.



6. Remove the adhesive protector from the new pad and carefully align the new pad onto the three (3) combination lamp guide pins.

★ NOTICE

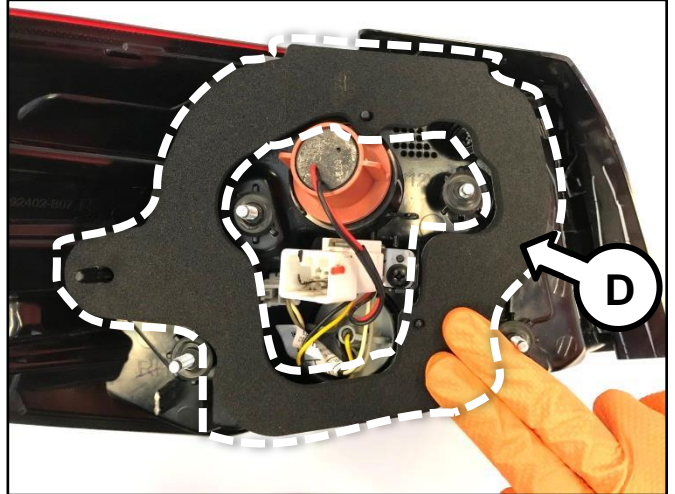
Ensure the correct left/right pad is installed on the correct rear combination lamp by referring to the Required Parts table on page 5.



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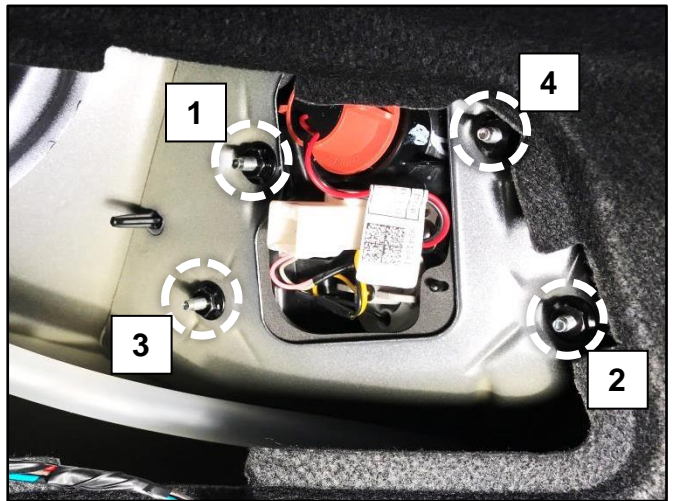
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7. Firmly press on the new pad (D) onto the combination lamp and ensure the new pad is completely adhered to the combination lamp.



8. Reinstall the combination lamp and torque the retaining nuts in the sequence shown.

Tightening torque for nuts:
41.6 in.lb (4.71 N.m, 47.8 kgf.cm)



9. Reconnect the connector and reinstall the cover.
10. Repeat steps 1-9 for the other side.
11. Confirm proper operation of the combination lamps.



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AFFECTED VEHICLE RANGE:

Model	Production Date Range
Forte (YDm)	May 23, 2016 to August 15, 2017

REQUIRED PART:

Part Name	Part Number	Figure
Pad - Outside Rear Combination Lamp, LH	92453 B0600QQK	
Pad - Outside Rear Combination Lamp, RH	92454 B0600QQK	

WARRANTY INFORMATION:

N Code: N99 C Code: C99

Claim Type	Causal P/N	Qty.	Repair Description	Labor Op Code	Op Time	Replacement P/N	Qty.
V	92453 B0600	0	(SA327) Outside Rear Combination Lamp Pad Replacement (Both)	170M35R0	0.3 M/H	92453 B0600QQK (LH)	1
						92454 B0600QQK (RH)	1

* NOTICE

VIN inquiry data for this repair is provided for tracking purposes only. Kia retailers should reference SA327 when accessing the WebDCS system.