



Panigale R Final Edition Self-Adhesive Heat Shield

Models: M.Y.2018 1299 Panigale R Final Edition (all country versions)

Recall Bulletin SRV-TSB-18-002

Date: Tuesday, Jan 23rd, 2018
To: Dealer Principal, General Manager, Service Manager, North American Dealer Network
From: Richard Kenton, Technical Director; Jonathan LaForte, Technical Manager

Situation



Post production quality inspections have revealed that the initial batch of M.Y. 2018 1299 Panigale R Final Edition motorcycles were assembled without a 'self-adhesive heat shield' part no. 46110631A on the canister support. **It is therefore necessary to apply this heat shield on all motorcycles involved in this Workshop Campaign, and to check for minimum spacing between the left fairing and the horizontal exhaust manifold during reassembly.**

Customers

All motorcycles in dealer stock (to be registered or already registered) and awaiting delivery to final Customers must have this Workshop Campaign performed during pre-delivery operations before delivery to the final Customer. All motorcycles already delivered to final Customers must have this Workshop Campaign performed at the next service appointment.

Involved Bikes

The list of VIN numbers involved in this campaign (CR146 / SRV-TSB-18-002) can be found in the following DCS locations:

VIN HISTORY		You can consult the single VIN number.
CAMPAIGN		You can consult all VIN numbers provided by Ducati Motor Holding.

Service Solution

Please use the following instructions to perform this Workshop Campaign:

- 1) Remove the RH side fairing (see Sec. 5: "Fairing installation - Fairing" of the Workshop Manual).
- 2) Remove the **canister filter (1)** from the cover by releasing the **fastening rubber band (2)** from the associated hook.

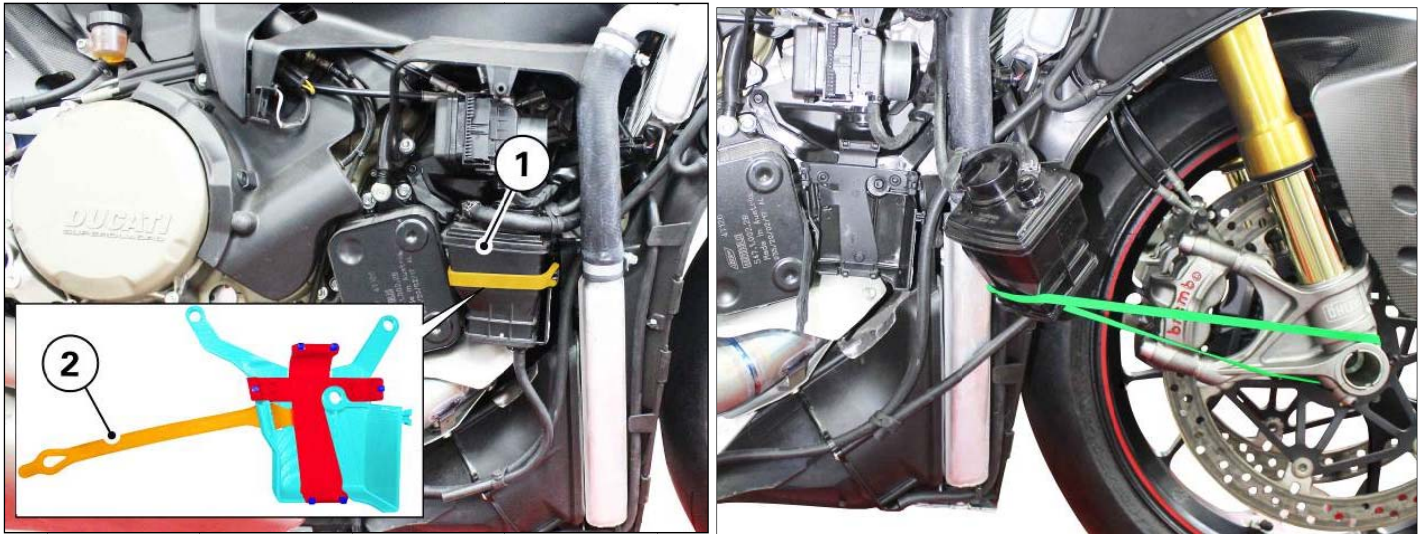


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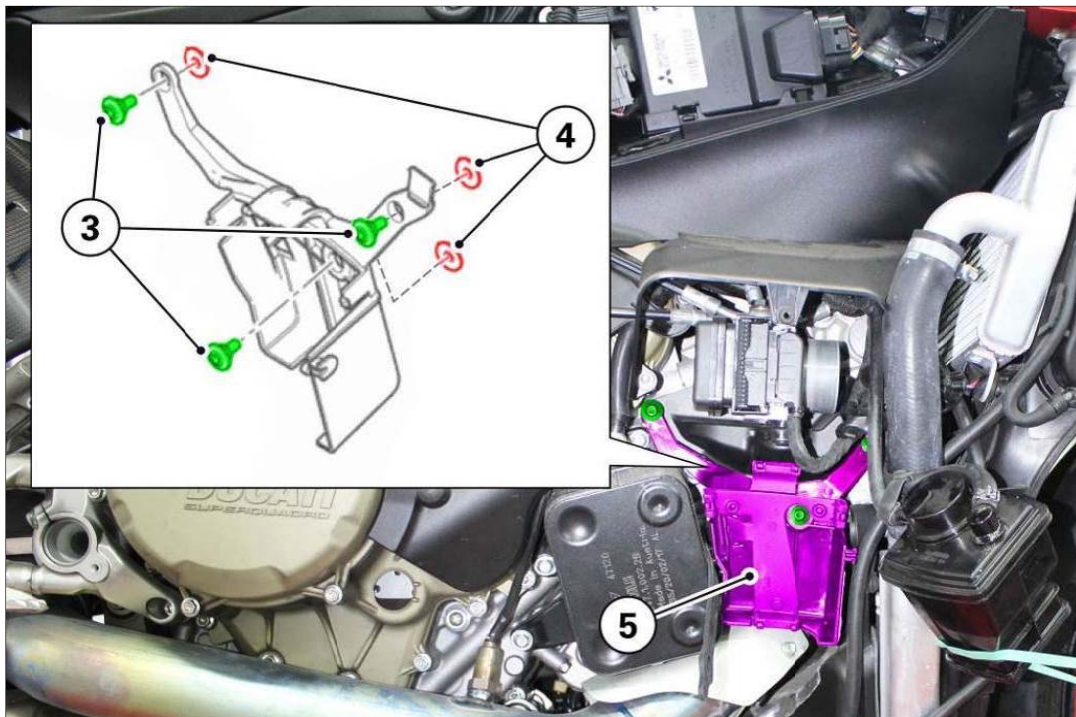
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3) Move the **canister filter (1)** away from the working area and secure with an elastic band as shown in the figure.



4) Remove the **3 screws M5x9 (3)** and the associated **washers (4)** securing the **canister filter support (5)** and slide it out.



5) Apply 'self-adhesive heat shield' (6) part no. 46110631A on the canister filter support (5) as follows:



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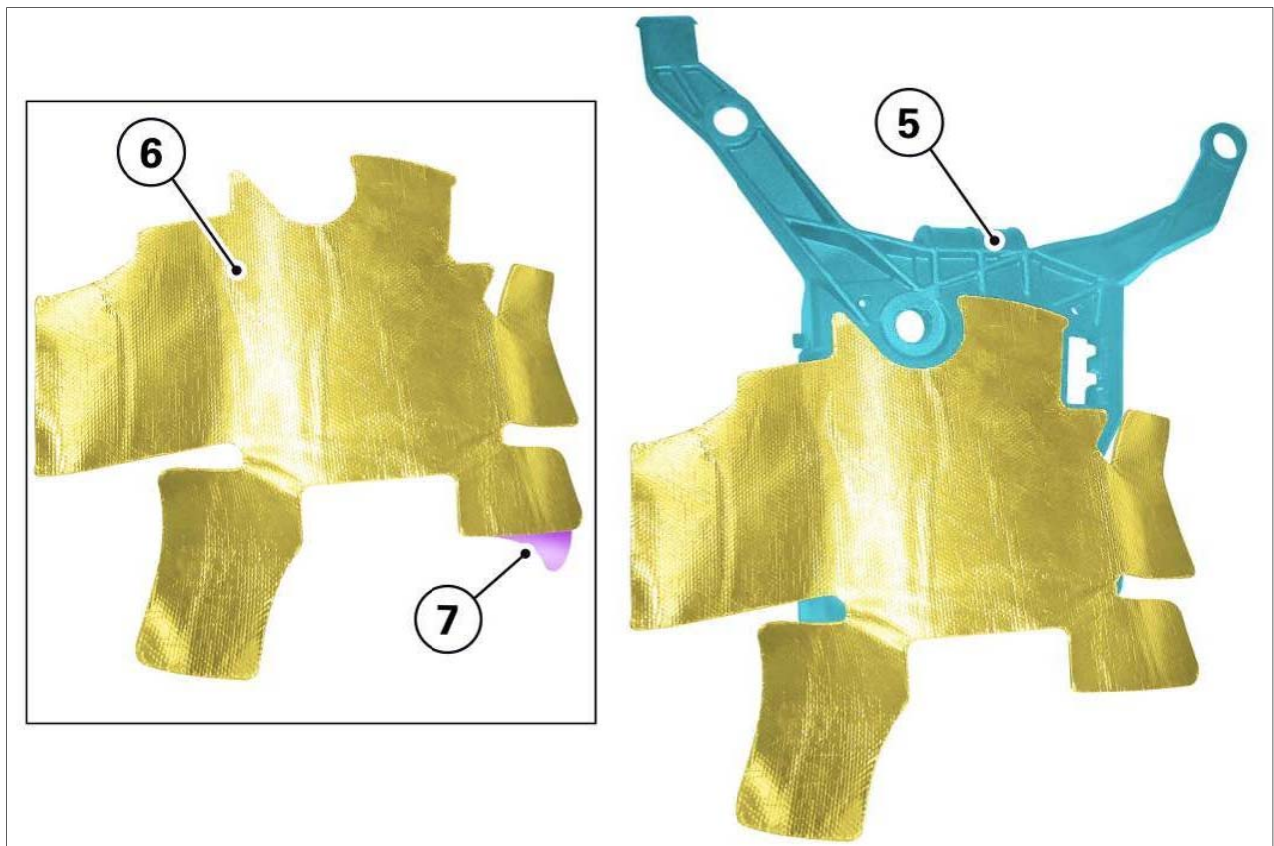


NOTE

Before applying the 'self-adhesive heat shield', use a wet cloth to thoroughly clean the contact surfaces of the canister support, and let dry.

During the application of the 'self-adhesive heat shield', do not touch the adhesive part with your fingers; apply even pressure along the entire contact surface to eliminate any air bubbles.

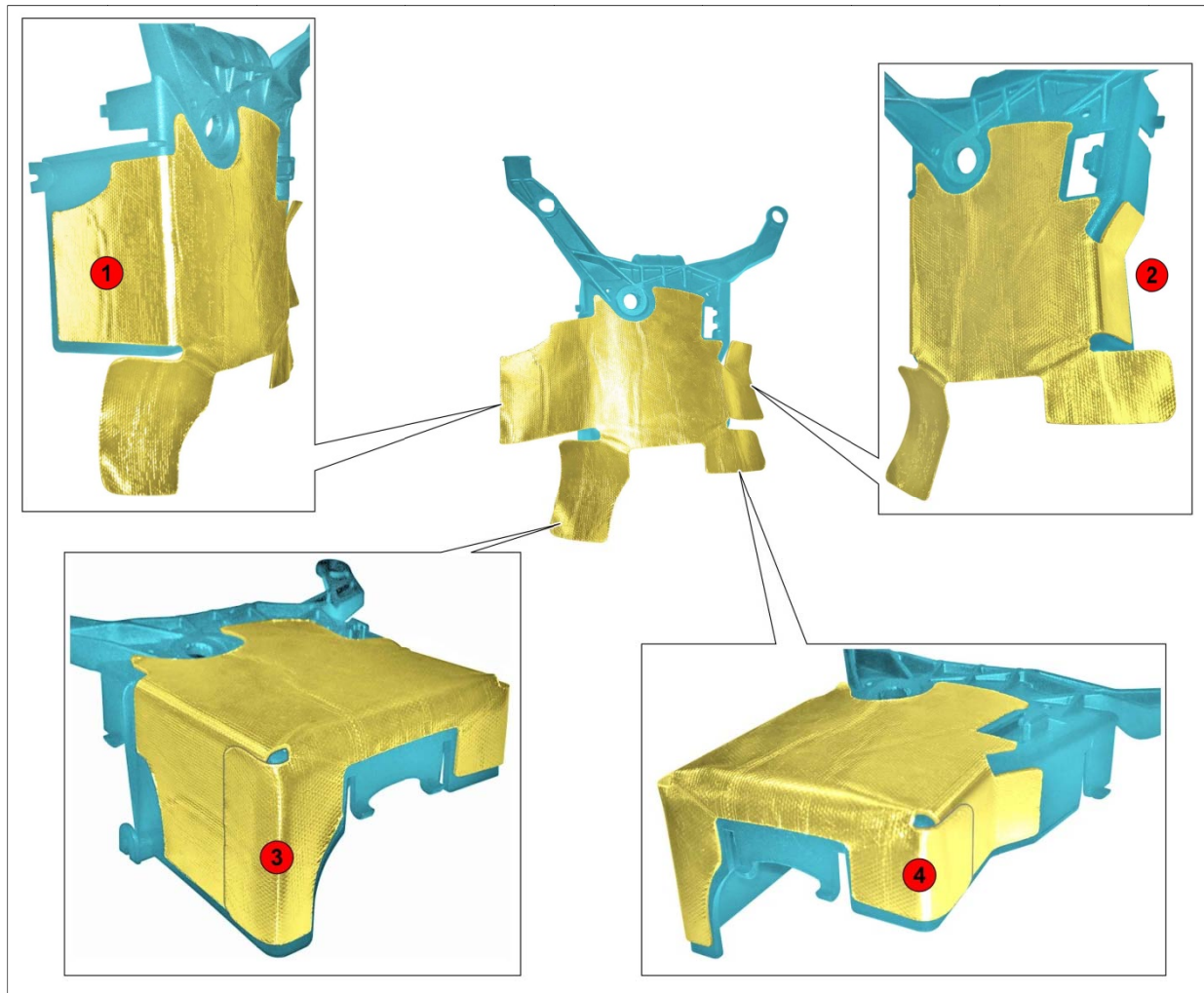
- Remove the **protective film (7)** from the back of the **'self-adhesive heat shield' (6)**.
- Apply the **'self-adhesive heat shield' (6)** on the **canister support (5)**, as shown in the figure.





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- Ensure the remaining edges adhere to the canister support following the 1-2-3-4 sequence as shown in the figure.



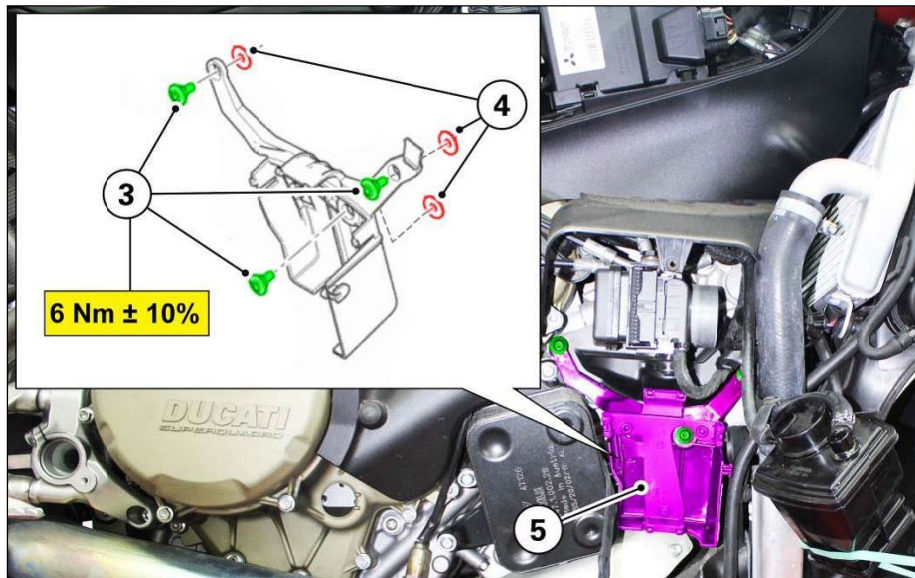


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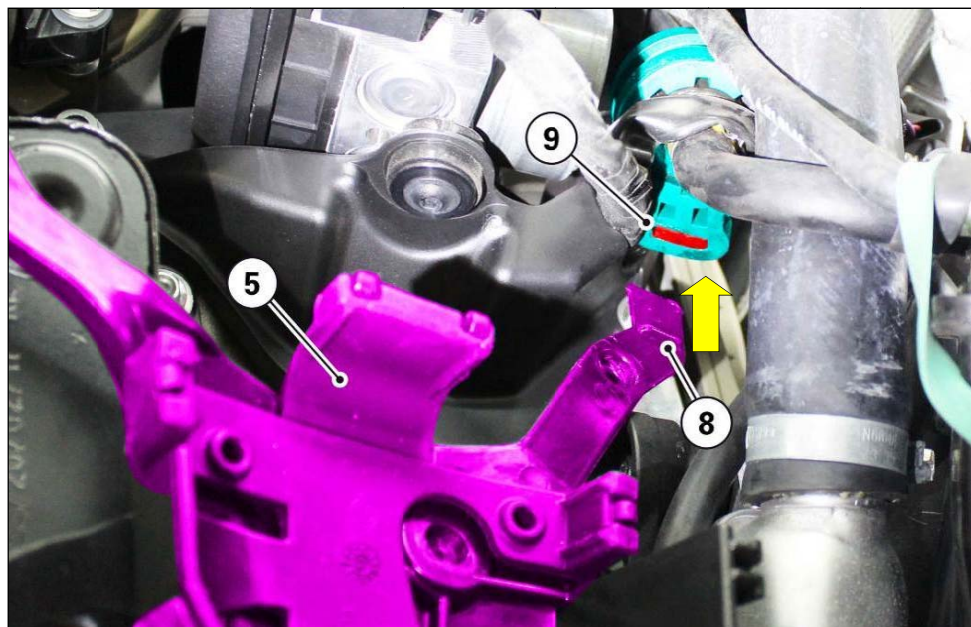
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- 6) Install the canister support (5) by tightening the 3 screws M5x9 (3) with the associated washers (4) to a torque of **6 Nm ± 10%**.



NOTE

Check that the **RH end (8)** of the canister support is inserted in the associated **slot (9)** on the purge valve rubber support.



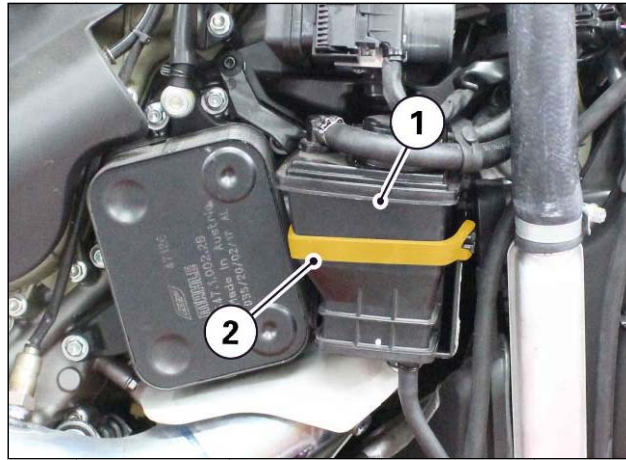


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7) Seat the **canister filter (1)** inside the support using the **fastening rubber band (2)**.

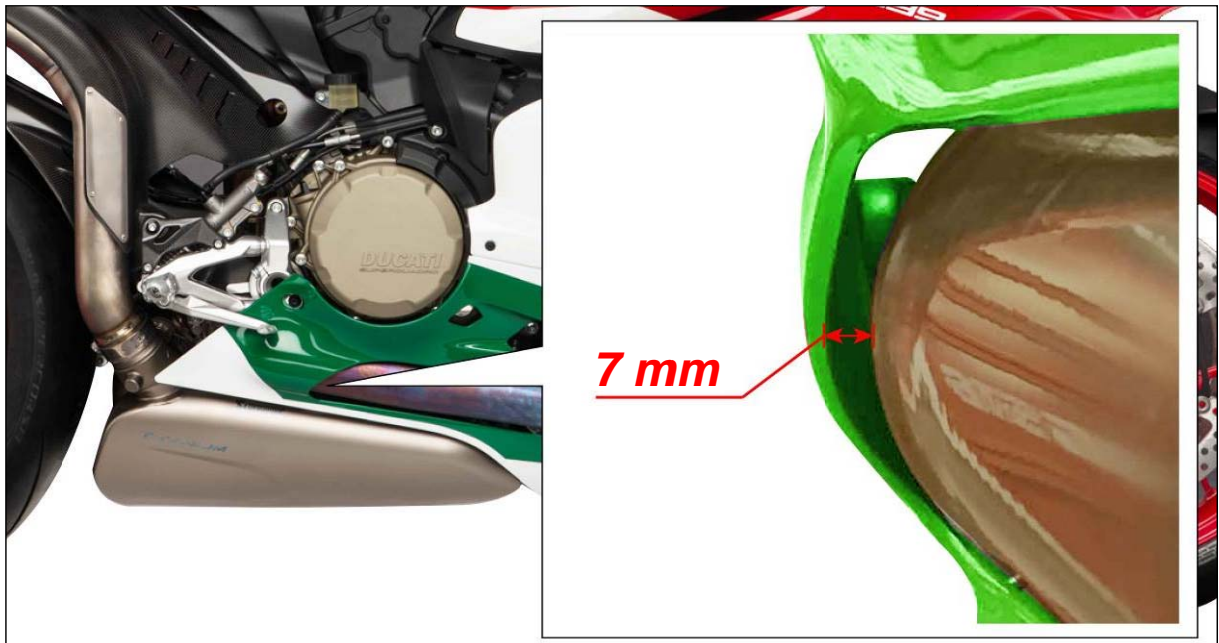


8) Reinstall the RH side fairing (see Sec. 5: "Fairing installation - Fairing" of the Workshop Manual).



ATTENTION

Check that the distance (A) between the lower RH side fairing and the horizontal exhaust manifold is a minimum distance of 7 mm.





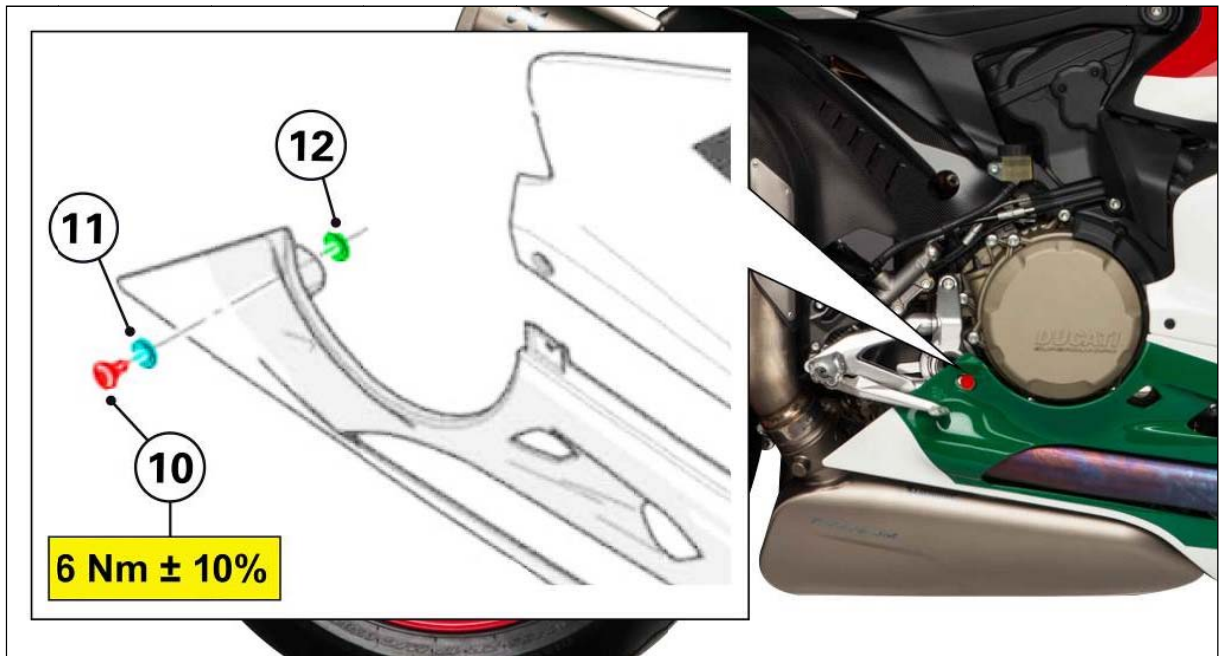
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If this minimum distance is not met, proceed as follows:

- remove **screw with collar M5x9 (10)** and its **nylon washer (11)**;
- place a **washer (12)** with maximum thickness of 2 mm between the RH support and the fairing;
- start **screw with collar M5x9 (10)** and its **nylon washer (11)** and tighten it to a torque of **5 Nm \pm 10%**.



Spare Parts

The part number required for this Workshop Campaign is as follows:

Part no.	Description	Qty	Image
46110631A	Self-Adhesive Heat Shield	1	



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Warranty

Reimbursement for work associated with this Workshop Campaign will be accomplished through the normal warranty claim process using the "Campaigns" section of DCS. The warranty claim is pre-filled and is identified as **CR146**.

Service centers will be reimbursed for **30 minutes** of labor time (5 labor units); this includes time necessary for:

- receiving the motorcycle;
- installation of heat reflective sheath;
- completion of the warranty claim.

The component required to perform this Workshop Campaign is part no. **46110631A**.

Warranty Claims that do not conform to these guidelines be charged back to the service center during periodic Warranty Audits.

Please direct any questions or concerns to your Service Area Manager. We thank you in advance for your attention and cooperation.

Ducati North America
Service Department