



NOISE FROM HEAD AIR BAG

MODEL

F60			
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Produced from 2/24/17 to 4/5/17.

SITUATION

During low outdoor temperatures, with the doors and windows closed, a metallic whirring noise is detected in the area of the head air bag (HPS).

CAUSE

Insufficient clearance between vehicle body and head air bag assembly.

CORRECTION

Pad space between vehicle body and head air bag with sponge rubber.

PROCEDURE



1. Follow repair instructions 72 12 061 – “Remove and install/replace left and right head air bag” but do not remove the head air bag. Headliner can be left on top of seats leaving enough room to work above headliner.
 2. Expose the head air bag gas generator
- (Please Do Not remove the air bag and/or windshield).**
3. Cut a 10 cm length filler piece of sponge rubber



4. Apply the 10 cm length of cut sponge rubber just behind the air bag (Air bag is shown removed for illustration purposes only).
5. Re-install all removed components.

PARTS INFORMATION

Part Number	Description	Quantity
51 76 4 868 868	Sponge foam rubber	2

WARRANTY INFORMATION

Covered under the terms of the MINI New Passenger Car Limited Warranty.

Defect Code:	6577213900	
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With Panoramic Sunroof

Labor Operation:	Labor Allowance:	Description:
65 99 000	33 FRU	Work time to drop headliner with panoramic sunroof and install sponge rubber to the HPS (Main work)
Or:		
65 99 000	31 FRU	Work time to drop headliner with panoramic sunroof and install sponge rubber to the HPS (Plus work – Vehicle is already in the workshop)

Or:

Without Panoramic Sunroof

Labor Operation:	Labor Allowance:	Description:
65 99 000	28 FRU	Work time to drop headliner without panoramic sunroof and install sponge rubber to the HPS (Main work)
Or:		
65 99 000	26 FRU	Work time to drop headliner without panoramic sunroof and install sponge rubber to the HPS (Plus work – Vehicle is already in the workshop)

And:

Sublet – Bulk Materials

Sublet Code 4	See sublet reimbursement calculation below	Reimbursement for the repair-related bulk material (BMW part number, please do not use the part numbers for claim submission)
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Sublet reimbursement calculation for claiming the “used quantity” of repair-related bulk materials (BMW part numbers) is at dealer net plus your center’s handling.

Enter this material cost in sublet and itemize the amount on the repair order and in claim comment section.

Overlapping Labor Procedure – Other Repairs

If invoicing the KSD2 flat rate labor operation codes for other repair work results in overlapping labor, for those flat rate labor operations that are affected, you can now:

- Replace the stated KSD2 “FRU allowance” with a “reduced FRU value” to eliminate the overlapping labor.

For help in identifying the overlapping labor, please refer to the AIR FRU Plausibility Check (Overlapping Labor Tool) that is located in the AIR Client.

Eligible other repair work being claimed under a different defect code will require separate punch times.

On the repair order and in the claim comment section, please identify and itemize those labor operations being claimed with a “reduced FRU value.”

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