

FLA COE  
FLB COE  
FLD Conventional  
Business Class  
FLC 112 Conventional

Century Class Conventional  
Argosy COE  
Cargo  
Columbia

122SD and Coronado  
Business Class M2  
> Cascadia  
108SD/114SD

**Freightliner  
Service Bulletin**

## General Information

On Cascadia vehicles built from November 25, 2013, the drain holes at the bottom of the cab doors were enlarged to improve drainage during the e-coat process in the manufacturing plant. The larger holes allow more cold air to flow through the doors, most noticeably in extreme cold conditions.

If an objectionable amount of cold air flows through the doors, seal the two center holes in each door with plugs. This will reduce the air flow significantly, while allowing for water drainage.

## Parts

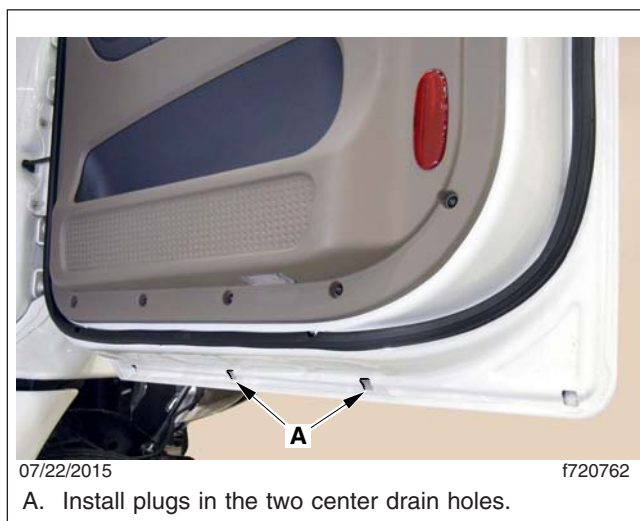
Parts are available through the PDCs. See [Table 1](#).

Parts Needed		
Part Number	Description	Qty.
23-14161-000	PLUG, HOLE, CPL	4

**Table 1, Parts Needed**

## Procedure

1. Park the vehicle on a level surface, shut down the engine, and set the parking brake. Chock the tires.
2. Open the door.
3. Install plugs (23-14161-000) in the two center holes in each door. See [Fig. 1](#) and [Fig. 2](#).



**Fig. 1, Cab Door Drain Holes**



**Fig. 2, Plugs Installed in Drain Holes**

## Warranty

This is an informational bulletin only. Warranty does not apply.