

LTB01134NAS1



TECHNICAL BULLETIN

28 NOV 2017

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NOTE: The information in Technical Bulletins is intended for use by trained, professional Technicians with the knowledge, tools, and equipment required to do the job properly and safely. It informs these Technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by 'do-it-yourselfers'. If you are not a Retailer, do not assume that a condition described affects your vehicle. Contact an authorized Land Rover service facility to determine whether this bulletin applies to a specific vehicle.

INFORMATION

SECTION:

501-12: Instrument Panel and Console

SUBJECT/CONCERN:

Creak Noise From The Instrument Panel

AFFECTED VEHICLE RANGE:

MODEL:	MODEL YEAR:	VIN:	ASSEMBLY PLANT:

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Range Rover Velar (LY)	2018 Onwards	700125 Onwards	Solihull

MARKETS:

NORTH AMERICA

CONDITION SUMMARY:**SITUATION:**

A creak noise may be evident from the center of the instrument panel.

CAUSE:

This may be caused by contact between body panels on the bulkhead.

ACTION:

Should a customer express this concern, follow the Workshop Procedure below.

PARTS:

No Parts Required

TOOLS:

Refer to Workshop Manual for any required special tools.

WARRANTY:**NOTES:**

- Repair procedures are under constant review, and therefore times are subject to change; those quoted here must be taken as guidance only. Always refer to JLR claims submission system to obtain the latest repair time.
- The JLR Claims Submission System requires the use of causal part numbers. Labor only claims must show the causal part number with a quantity of zero.

DESCRIPTION	SRO	TIME (HOURS)	CONDITION CODE	CAUSAL PART
Front bulkhead - Modification	77.20.26	0.5	07	LR091867

NOTE:

Normal Warranty procedures apply.

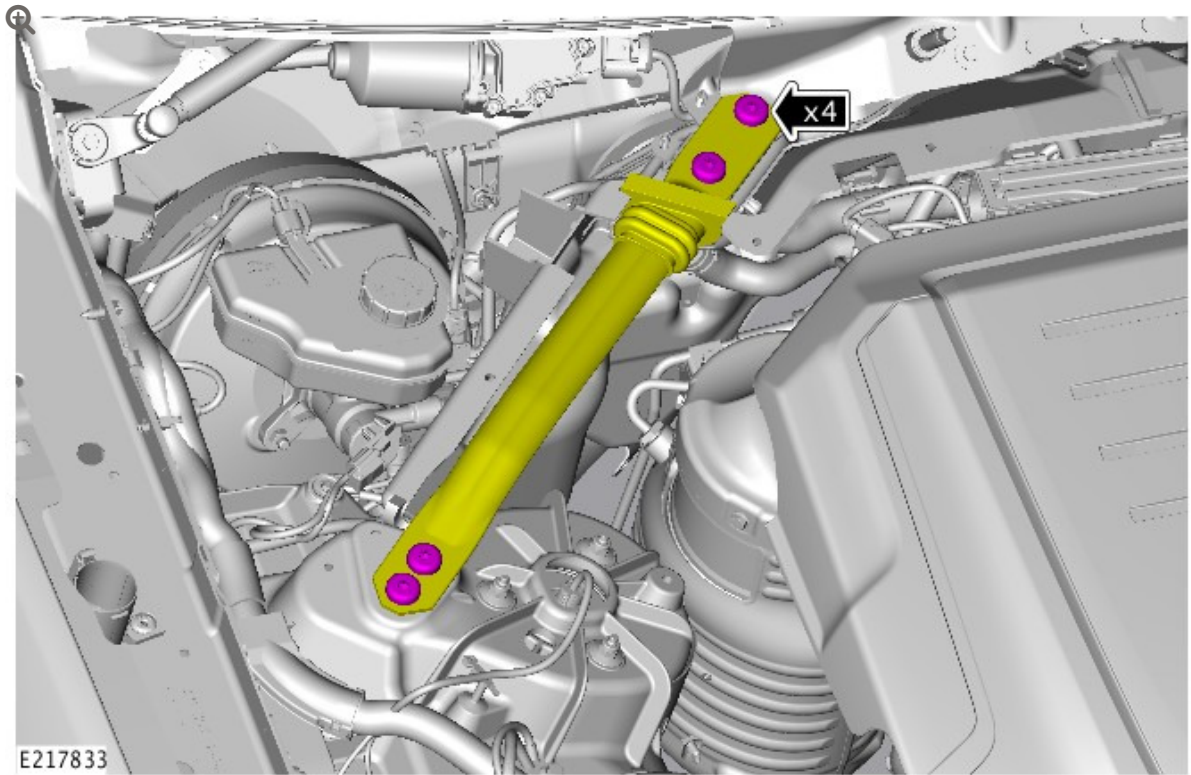
WORKSHOP PROCEDURE:

NOTE:

Right-side shown; left-side similar.

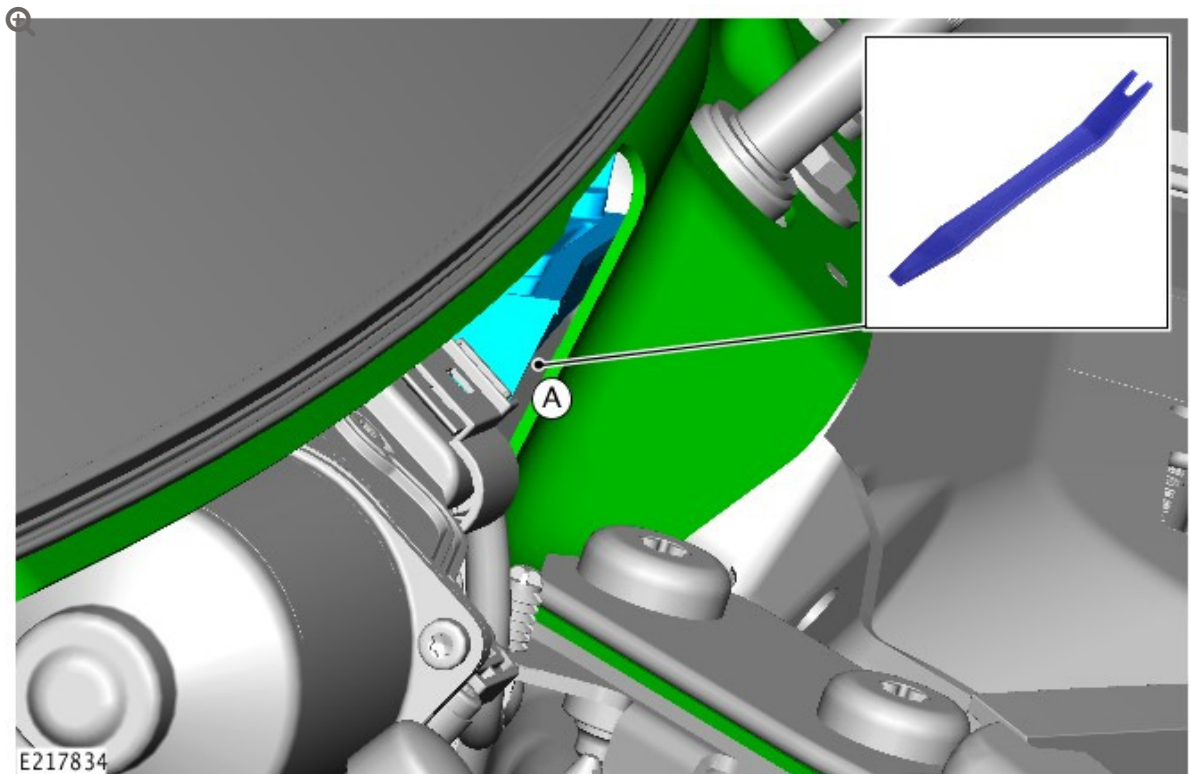
- ¹ Remove the cowl panel; **steps 1-8 only** (see TOPIx Workshop Manual section 501-02: Front end panels - Removal and installation - Cowl panel).

2



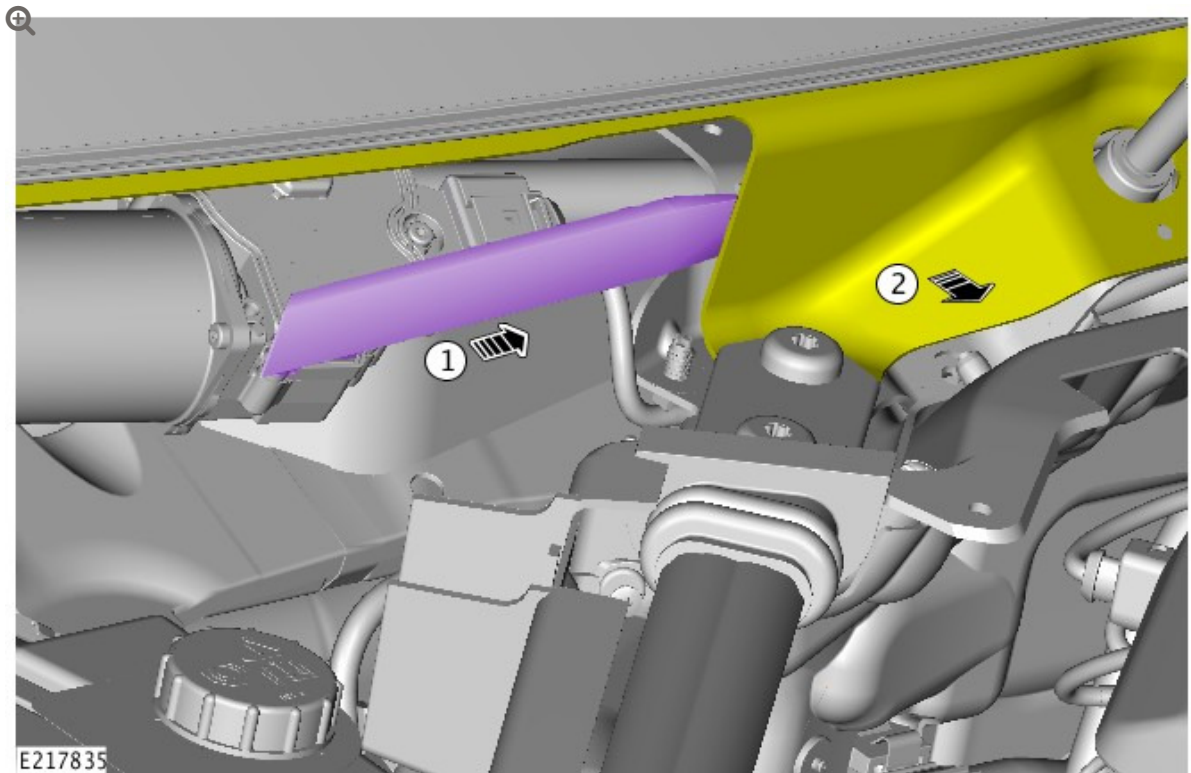
Loosen, but do not fully remove, the support bar retaining bolts.

3



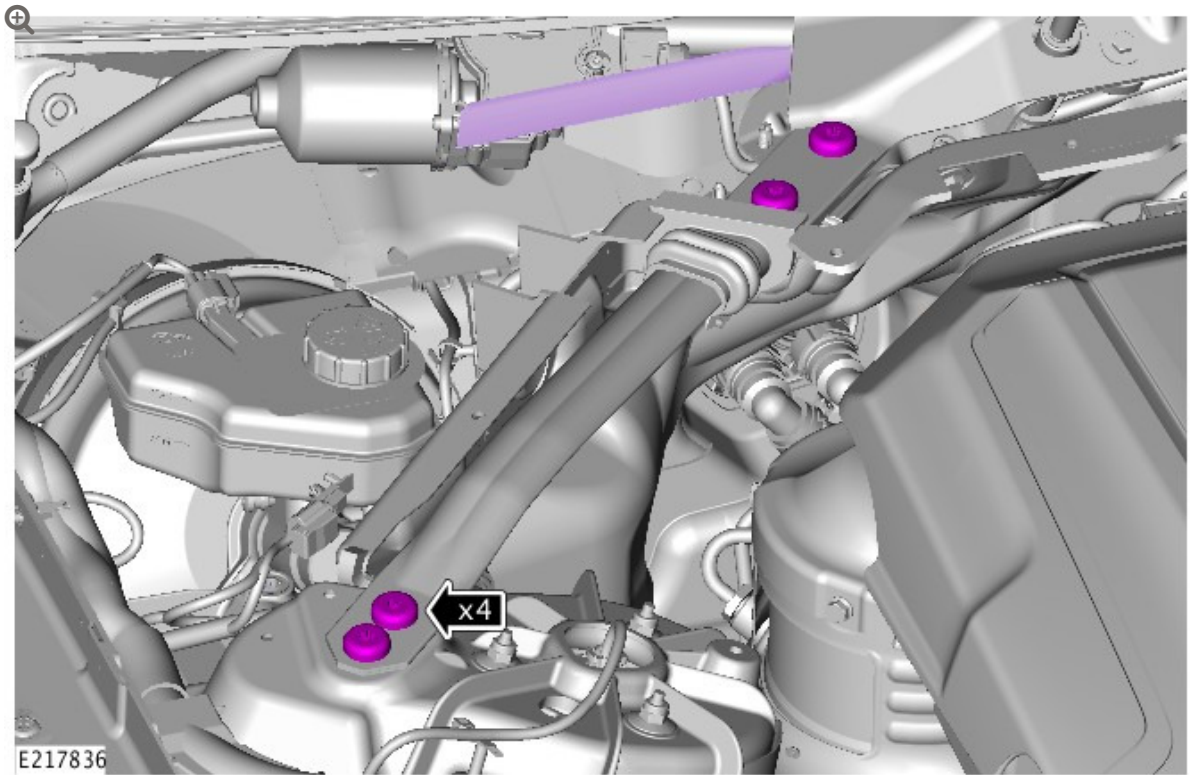
Insert a suitable trim tool between the bulkhead baffle and bulkhead panel **(A)**.

4



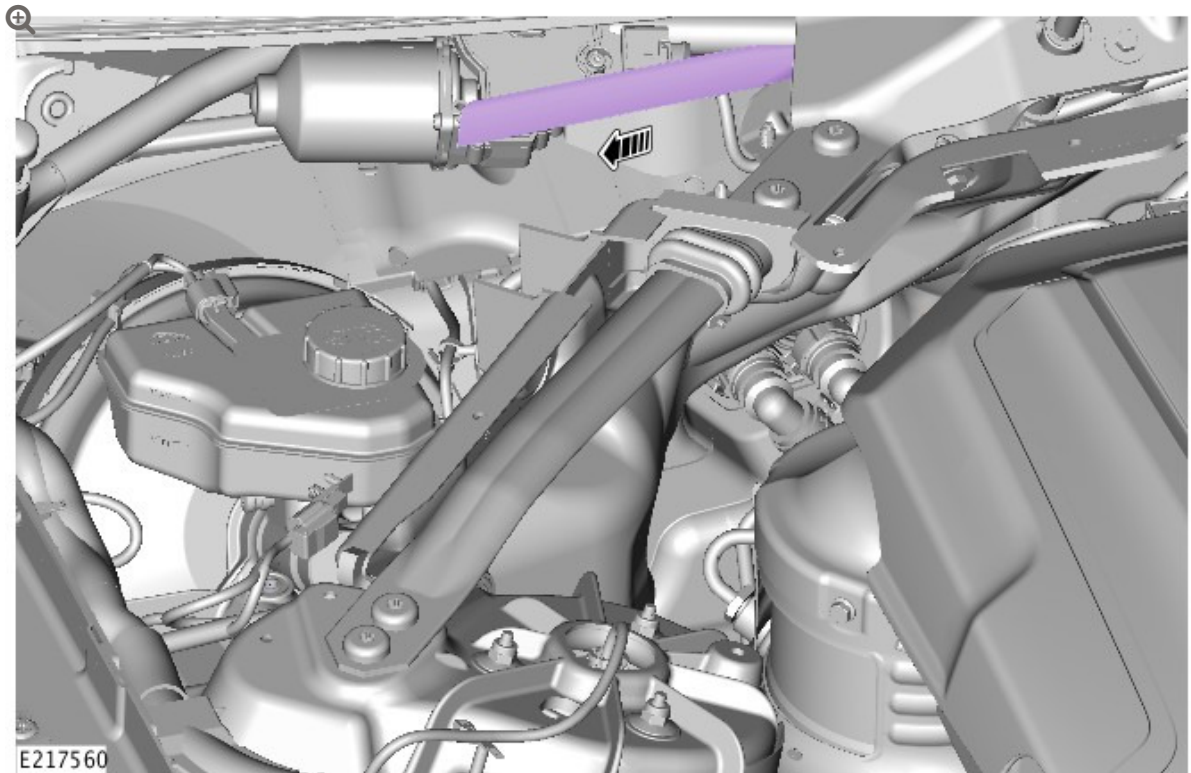
Inserting the suitable trim tool **(1)** between the bulkhead baffle and bulkhead panel will move the bulkhead panel **(2)** forwards away from the baffle.

5



With the trim tool in place, tighten the support bar retaining bolts.

- Torque: **55 Nm**



Remove the trim tool.

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- 7 Repeat steps 2-6 for the other side of the vehicle.
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- 8 Install the cowl panel; **steps 4-10 only** (see TOPIx Workshop Manual section 501-02: Front end panels - Removal and installation - Cowl panel).