



400 W. Artesia Boulevard
Compton, CA 90220

RUBICON EXPRESS TECHNICAL UPDATE

DATE March 13,2017

APPLICATION Arms w Lrg Super Flex Joint

PART NO. RM13630

TECHNICAL ISSUE

RE-03.13.2017

Reports have been received that the hole through the RM13630 Super Flex Balls may be too small to accept corresponding hardware. Internal inventories have been inspected and a limited number of the RM13630 Super Flex Balls were found to have openings with inside diameters of 0.557". Specification is 0.563".

RM13630 is used in the following Super Flex Arms: RE3700, RE3715, RE3750, RE3751, RE3756, RE3767, RE3769, RE3792, RE4000, RE4010, RE4030, RE4050, RE4070, RE4080, RE4085, RE4095, RE4540, RE4542, RE4542, RE4544, and RE4546.

CORRECTIVE ACTION

Use a 0.560 reamer or 9/16" drill bit to clean out the hole if factory control arm mounting bolts or R/E supplied 9/16 bolts do not insert into the Super Flex Ball.

EXPECTED CORRECTION TIME



CORRECTED. SEE CORRECTIVE ACTION (ABOVE)



14 DAYS



30 DAYS



60 DAYS



90 DAYS

REQUIRES PART NOTE IN ISIS



YES



NO

NOTES:

CONTACT TECH SUPPORT
FOR FURTHER QUESTIONS:

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