



SLINGSHOT

Date: May 11, 2017

TECHNICAL SERVICE BULLETIN

Slingshot

Bulletin Number: T-17-03

Model Years: 2017

☐ Safety Bulletin

☒ Service Bulletin

☐ Service Alert Fax

This Service Bulletin is located at www.polarisdealers.com

-Confidential and Proprietary-

VERSION: R01 (May 11, 2017)

IMPORTANT

If you are working with a printed copy, please verify you have the most current version of these instructions.

SUBJECT: 2017 Slingshot SLR / Steering Wheel Fastener Torque

PURPOSE:

Polaris has determined that the six screws used to fasten the SLR steering wheel to the hub adapter may not have achieved the specified torque of 72 in-lbs. (8.1 Nm) during production. Screws that have not been properly torqued may begin to loosen as the vehicle is driven. While there is no risk of the steering wheel becoming disengaged from the hub adapter, the operator may notice a slight change in steering feedback.

Please follow the instructions outlined within this Service Bulletin to re-torque the steering wheel fasteners.

Your service department **MUST** perform the following actions as directed by this Service Bulletin:

1. Each member of your service department team must review this Service Bulletin in its entirety.

AFFECTED MODELS

MODEL YEAR	MODELS	VEHICLE IDENTIFICATION NUMBER RANGE
2017	Slingshot SLR	Reference "Unit Inquiry" on the dealer website or the Service Bulletin list on the STOP site to lookup affected units.

CUSTOMER NOTIFICATION

Dealers should review their sales records and notify customers that have an affected VIN. Dealers are also required to correct any wholegood stock in their inventory as of the date of bulletin release by repairing the vehicle and filing T-17-03. Reference the STOP site for a list of units with open service bulletins at your dealership.

WARRANTY CLAIM / PARTS INFORMATION

SERVICE BULLETIN #	T-17-03
CLAIM TYPE	SB (Service Bulletin)
LABOR ALLOWANCE	0.2 Hours (0:12 minutes)
PART NUMBER / DESCRIPTION	7170107 (QTY 1) BULLETIN COMPLETION DECAL
PARTS AVAILABILITY	Available to order
UNIVERSITY OF POLARIS VIDEO TRAINING REQUIREMENT	NO*

ACCESORY REMOVE & REPLACE LABOR

Polaris will cover labor for the removal and installation of accessories required to complete the bulletin work. Follow the steps below to obtain reimbursement.

For accessory removal and installation up to 30 minutes of labor:

1. Start a new warranty claim under the Service and Warranty dropdown and enter the VIN.
2. Enter the Date Failed and Date Repaired information into the applicable fields.
3. Enter "T-17-03" in the Authorization field.
4. Enter the miles and hours.
5. Enter the labor time up to 30 minutes.
6. Enter "T-17-03" in the CONCERN and CAUSE fields. In the CORRECTION field, enter "ACCESSORY REMOVAL AND INSTALLATION".
7. Add part 0000541, quantity 1.
8. Enter warranty fail codes 112/175/253.
9. Validate the parts.
10. Save and submit the claim to Polaris

For accessory removal and installation over 30 minutes of labor:

1. Start a new Ask Polaris Case, Service & Warranty Question > Authorization: Non-Cosmetic & Polaris ESC or Authorization: Out of Warranty.
2. Enter your contact information and VIN, along with miles and hours into the applicable fields.
3. Enter "T-17-03" in the CONCERN and CAUSE fields. In the CORRECTION field, enter "ACCESSORY REMOVAL AND INSTALLATION".
4. Enter warranty fail codes 112/175/253.
5. Add part 0000541, quantity 1.
6. Attach photos of the vehicle and accessories sufficient to support the labor time requested.
7. Submit the case to Polaris.

NOTE

Polaris requires dealers to maintain warranty records, including repair orders and supporting documentation for five years. All claims for additional labor, dealer transport/travel or part stock claims for T-17-03 are subject to audit and inspection. Infractions will result in chargebacks and fines in accordance with the Polaris Audit Policy.

WARRANTY COVERAGE PERIOD

Warranty coverage for Service Bulletin T-17-03 will begin May 11, 2017. This bulletin will expire two years from the release date.

FEEDBACK FORM

A feedback form has been created for the technician to provide POLARIS with an overall satisfaction rating for the instructions, provide comments on your experience or upload pictures/videos from a specific repair. This feedback form is viewable on a mobile device by scanning the QR code shown or by clicking [HERE](#) if viewing this document electronically.

FEEDBACK FORM



T-17-03 RE-TORQUE STEERING WHEEL FASTENERS PROCEDURE

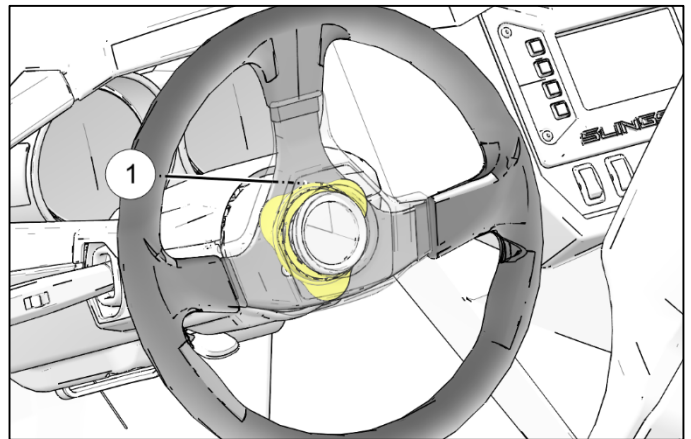
Tools Required:

- Torque Wrench
- 1/8" Hex Drive (early build) **OR** T20 Torx (late build)
- Safety Glasses
- Body Trim Tool

CAUTION

Striking the steering wheel or steering shaft while installed in the vehicle can permanently damage the EPAS unit and cause a Power Steering fault.

1. Park the vehicle on a flat surface and apply the parking brake. Turn the steering wheel so the bottom spoke is pointing upwards. This will aid in the removal of the horn cover.
2. Gently pull back on the middle spoke of the horn cover to expose the retaining ring ①. Using a body trim tool, lift on the horn cover beneath the retaining ring ① to remove the horn cover from the steering wheel.



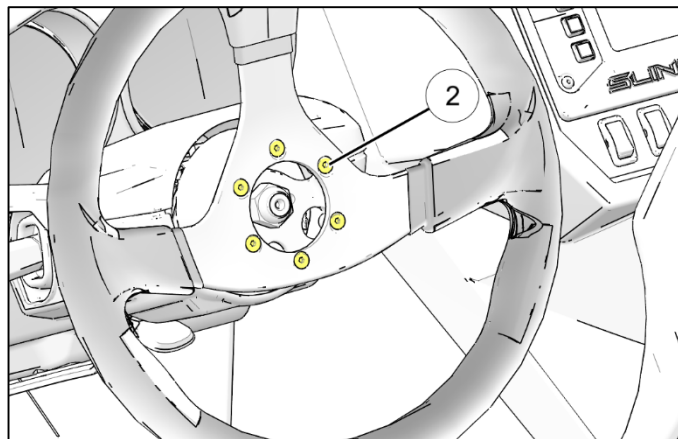
3. With the horn cover electrical connections still intact, carefully reposition the cover as needed to allow access to the steering wheel fasteners. If desired, disconnect the electrical connections from the back of the horn cover and set aside.
4. Tighten the six fasteners ② retaining the steering wheel to the adapter plate to the specified torque.

TORQUE

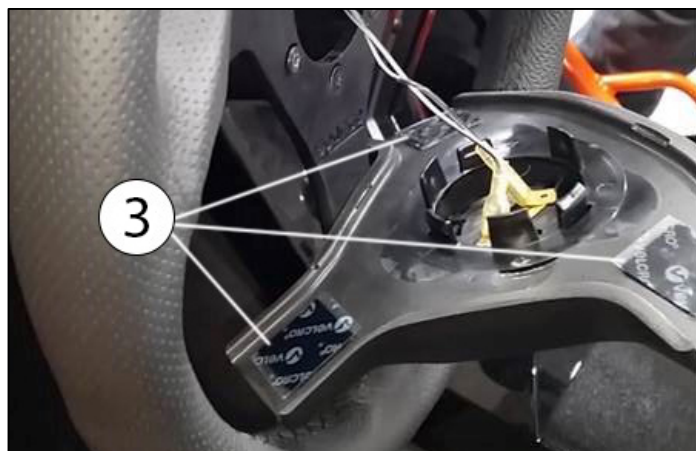
Steering Wheel Fastener Torque:
72 in-lbs. (8.1 Nm)

NOTE

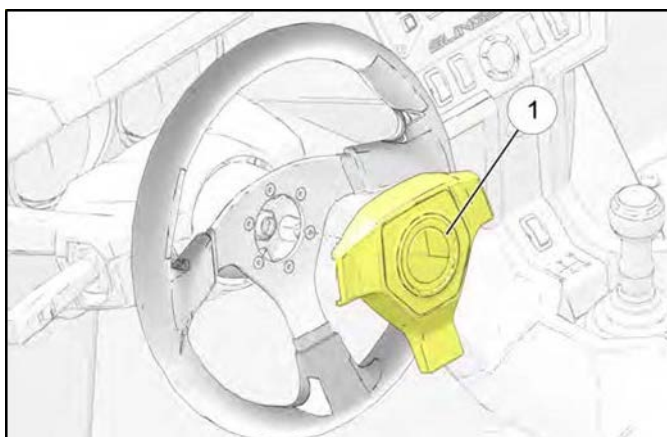
Steering wheel screws ② do not require the use of thread locking agent (e.g. Loctite).



5. Ensure the protective film ③ has been removed from the three Velcro strips on the inside of the horn cover. If it has not been removed, peel off the film.



6. Install the horn cover to the steering wheel and firmly press the three arms and center inner steering wheel assembly ① until fully seated.



7. File a warranty claim for T-17-03 and install a completed Service Bulletin Completion Decal (7170107)

