

VOLVO CAR SERVICE AND PARTS BUSINESS				
<h1>Special Tools Bulletin</h1>				
<b>TITLE:</b> <b>Recall R89714 Drill and Fixtures</b>				
<b>NO:</b> <b>220</b>	<b>ISSUE DATE: 2017-04-05</b>		<b>CAR MARKET:</b> <b>United States and Canada</b>	<b>Page 1 of 2</b>
	<b>STATUS DATE: 2017-04-05</b>			

**“Right first time in Time”**

Tools have been classified as required, and will be allocated to all U.S. and Canadian Volvo retailers.

Reference Bulletins: Recall QB-R89714, PB88-R89714, TJ -32467

**\* Special Tools are not claimable through Warranty.**

<b>Supplied from Yard Store – Allocated April 2017</b>	
86586	Drill and Drill Bit Kit (consists of # 12630 and quantity 10 of # 17101)
12630	Right Angle Drill
17101	#40 Drill Bit

## Product Information



### ACAT 90 Degree Right Angle Drill (Small Body)

The highlight of this durable drill is that the 1 inch head means you can work in tight spots. A high precision, powerful, durable drill.

- **Model ACAT90DC**
- **RPM: 2,800**
- **Weight: 1.8 lbs.**
- **Length: 10 1/4"**
- **Uses 1/4"-28 Threaded Bits**

Service Personnel: Read and initial	SERVICE MANAGER	PARTS MANAGER	WORKSHOP FOREMAN	SERVICE TECHNICIANS									

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## Order Information

Volvo has provided a onetime allocation of the right angle drill and quantity (10) of the #40 Drill bits as a kit. Retailers will be billed by Volvo Car USA, this one time only.

Subsequent retailer orders and tool warranty inquiries will be processed directly by the Yard Store.

[www.yardstore.com](http://www.yardstore.com)

Yard Store  
715 E. Tenth St. North  
Wichita, KS 67214  
316-265-4673  
Toll Free (800) 888-8991

## Supplied through normal Parts ordering routines

33300051	Kit (Quantity 2) Drill Fixtures & (Quantity 2) 2.5 mm Drill Bits
9814221	Drill Bits (Pack of 5)
9997643	Fixtures

