



Service Bulletin

File in Section: -


Bulletin No.: 17-NA-293

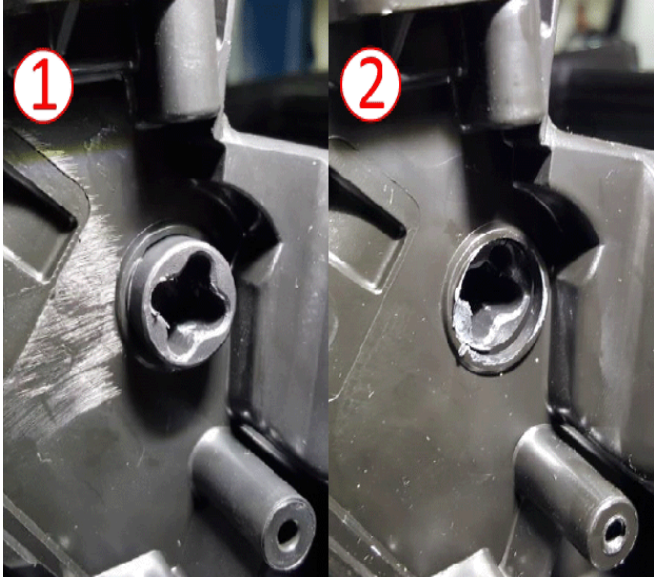
Date: September, 2017

TECHNICAL

Subject: Rear Air Conditioning Inoperative, Blowing Warm Air

Brand:	Model:	Model Year:		VIN:		Engine:	Transmission:
		from	to	from	to		
Buick	Envision	2017	2017				

Involved Region or Country	North America
Additional Options (RPOs)	CJ4
Condition	Some customers may comment that the 2nd row / rear HVAC blows warm air when air conditioning is commanded.
Cause	<div style="text-align: center;">  </div> <p style="text-align: right; font-size: small;">4861180</p> <p>This condition may be caused by the auxiliary temperature valve, internal to the a/c distributor case, is fractured.</p>

<p>Correction</p>	
<p style="text-align: right; font-size: small;">4861172</p> <p>Note: The technician may find the pivot for the temperature valve has pulled away from the actuator motor (2)</p> <p>Verify if the temperature valve is working properly:</p> <ul style="list-style-type: none"> • If it has been validated that the rear A/C does blow warm, replace the A/C distributor case. • If the temperature valve has been found to be working correctly, refer to SI for further diagnostics. 	

Service Procedure

Refer to *Air Distributor Case Replacement* in SI.

Parts Information

Causal Part	Description	Part Number	Qty
x	CASE, A/C EVPR & BLO	84213709	1

Warranty Information

For vehicles repaired under warranty, use:

Labor Operation	Description	Labor Time
4412280	Air Distributor Case Replacement	Use Published Labor Operation Time

Version	1
Modified	

