

Service Campaign Bulletin



Mercedes-Benz

Campaign No. 2017050010, September 2017

TO: ALL MERCEDES-BENZ CENTERS

SUBJECT: **Model 213 model year 2017**
Check Lower Right Front Engine Compartment

Daimler AG ('DAG'), the manufacturer of Mercedes-Benz vehicles, has determined that the lower engine compartment paneling in certain E-Class vehicles (213 platform) may have been damaged during vehicle production. An authorized Mercedes-Benz dealer will check the engine compartment paneling on the affected vehicles and replace it, if necessary.

Prior to performing this Service Campaign:

- Please check VMI to determine if the vehicle is involved in the Campaign and if it has been previously repaired.
- Please review the entire Service Campaign bulletin and follow the repair procedure exactly as described.

Approximately 1230 vehicles are affected.

Order No. P-SC-2017050010

This bulletin has been created and maintained in accordance with MBUSA-SLP S423QH001, Document and Data Control, and MBUSA-SLP S424HH001, Control of Quality Records.

Service Campaign Bulletin

Service Campaign Bulletin

Service Campaign Bulletin

Service Campaign Bulletin

Service Campaign Bulletin

Check/test

1. Check lower front right engine compartment lining for damage.

i Example **not** OK, see figure 1.

- a. If lower front right engine compartment lining is **not** OK: Carry out **repair procedure**.
- b. If lower front right engine compartment lining is OK: **End measure**.

i The **findings** from the check/test procedure must be recorded **on the work order** and then filed.



Figure 1

Repair procedure

1. Replace lower front right engine compartment lining.

i For Basic data, see **AR61.20-P-1105LWE**.

i The affected lower right engine compartment lining is labeled with the number 3 in figure 2 "P61.20-2085-06".

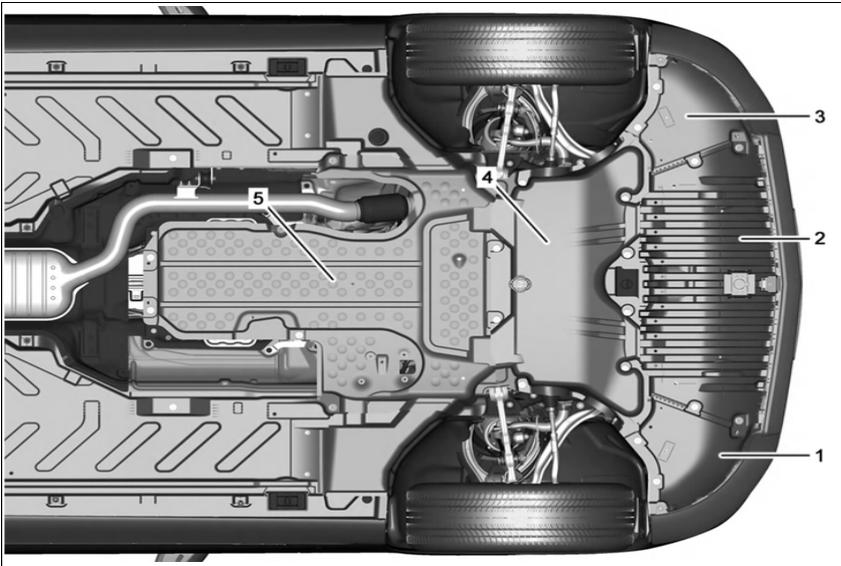


Figure 2

Primary Parts Information

Qty.	Part Name	Part Number	Estimated Replacement Rate
1	Right front cover	A 213 520 27 00	50%

i Note:

- Please be aware that only the part number(s) referenced in the Campaign Bulletin is/are approved for use to repair the vehicle. Repairs performed using any other part(s) will not have been performed in accordance with the campaign. Accordingly, warranty claims submitted with reference to an improper part number(s) will be denied.
- The following allowable labor operation should be used when submitting a warranty claim for this repair:

Warranty Information

Check only

Operation: Check lower front right engine compartment lining(02-9903)

Damage Code	Operation Number	Labor Time (hrs.)
94 910 39 8	02-9903	0.1

Check and replace

Operation: Check lower front right engine compartment lining(02-9903)

Replace lower front right engine compartment lining (after check)(02-9904)

Damage Code	Operation Number	Labor Time (hrs.)
94 910 39 7	02-9903	0.1
	02-9904	0.3



Note

Operation Number labor times are subject to change.