

Service Campaign Bulletin



Mercedes-Benz

Campaign No. 2017030010, July 2017

TO: ALL MERCEDES-BENZ CENTERS

SUBJECT: **Models 166 and 292, Model Years 2016 and 2017**
Check Roll Stabilization Hydraulic Line

Daimler AG ('DAG'), the manufacturer of Mercedes-Benz vehicles, has determined that on certain MY16-17 GLE-Class, GLE-Coupe, and GLS-Class (166 platform) vehicles, the retaining clip at the hydraulic lines of the roll stabilization may break and possible chafing of the hydraulic lines may occur. An authorized Mercedes-Benz dealer will remove the retaining clips and check the distance between the lines and the fan on the affected vehicles, and rework if necessary.

Prior to performing this Service Campaign:

- Please check VMI to determine if the vehicle is involved in the Campaign and if it has been previously repaired.
- Please review the entire Service Campaign bulletin and follow the repair procedure exactly as described.

Approximately 49 vehicles are affected.

Order No. T-SC-2017030010

This bulletin has been created and maintained in accordance with MBUSA-SLP S423QH001, Document and Data Control, and MBUSA-SLP S424HH001, Control of Quality Records.

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Procedure

A. Inspection

1.  Remove front and center underfloor paneling, refer to WIS: AR61.30-P-1001GQ.
2.  Check whether plastic retaining clips (A, Figure 1) are installed on the hydraulic line of the roll stabilization in the marked area.

 **Note:** The clips (A) must be removed and may not be installed again.

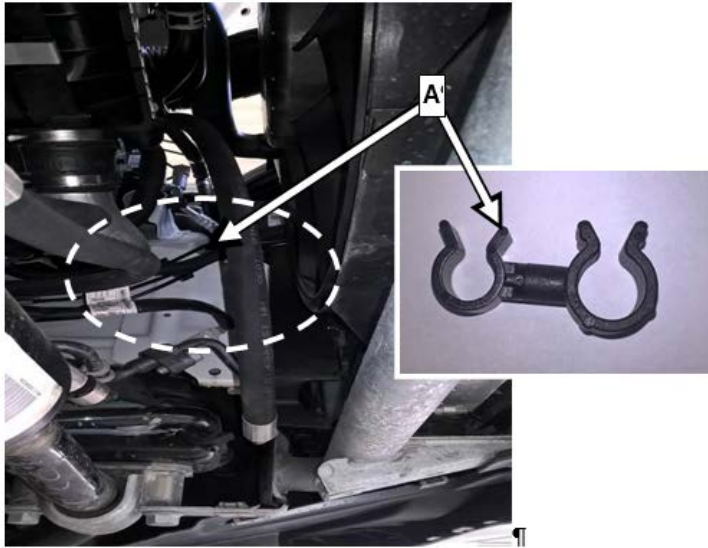


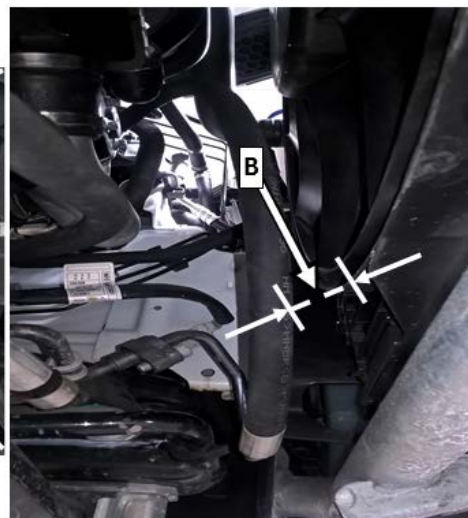
Figure 1

3. Check distance (B, Figure 2) between hydraulic line of roll stabilization and fan.

 **Note:** Distance (B, Figure 2) **must be 25 mm**.



Figure 2



- If distance between hydraulic line and fan is **at least 25 mm (OK)**: Procedure is complete.

 **Note:** Reassemble in reverse order.

- If distance between hydraulic line and fan is **too small (NOT OK)**: Proceed to Subject B.

B. Repair Procedure

1. Reposition hydraulic line to ensure that the minimum distance to the fan is given:
 - Slightly press holder (C, Figure 3) toward rear.
 - Readjust hydraulic line in area (D, Figure 4).
2. Reassemble in reverse order.



Figure 3



Figure 4

i Note:

The following allowable labor operation should be used when submitting a warranty claim for this repair:

Warranty Information

Repair 1

Operation: Check hydraulic line of roll stabilization(02-9877)

Damage Code	Operation Number	Labor Time (hrs.)
32920 44 8	02-9877	0.4

Repair 2

Operation: Check hydraulic line of roll stabilization(02-9877)
Rework hydraulic line of roll stabilization (02-9878)

Damage Code	Operation Number	Labor Time (hrs.)
32920 44 8	02-9877	0.4
	02-9878	0.2