

Service Campaign Bulletin



Mercedes-Benz

Campaign No. 2017050009, August 2017

TO: ALL MERCEDES-BENZ CENTERS

SUBJECT: **Models 166 and 292 Model Year 2017**
Correct Torque of Front Left and Right Torsion (Stabilizer) Bar Linkage Nut

Daimler AG ('DAG'), the manufacturer of Mercedes-Benz vehicles, has determined that on certain MY2017 GLE-Class (166, 292 platform) and GLS-Class (166 platform) vehicles, the threaded connection at the torsion bar linkage at the front left and right might not have been torqued to manufacturer specifications. An authorized Mercedes-Benz dealer will correct the threaded connection at the torsion bar linkage.

Prior to performing this Service Campaign:

- Please check VMI to determine if the vehicle is involved in the Campaign and if it has been previously repaired.
- Please review the entire Service Campaign bulletin and follow the repair procedure exactly as described.

Approximately 925 vehicles are affected.

Order No. T-SC-2017050009

This bulletin has been created and maintained in accordance with MBUSA-SLP S423QH001, Document and Data Control, and MBUSA-SLP S424HH001, Control of Quality Records.

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Procedure

1. Drive vehicle onto vehicle lift and raise.
2. **Nm** Torque front left and right torsion (stabilizer) bar linkage nut (arrows, Figure 1) to: 65 Nm.

Note:

Linkage nut (arrows, Figure 1) is located at bottom of steering knuckle.



Figure 1

i **Note:**

The following allowable labor operation should be used when submitting a warranty claim for this repair:

Warranty Information

Operation: Torque front left and right torsion (stabilizer) bar linkage nut (02-9548).

Damage Code	Operation Number	Labor Time (hrs.)
32 920 45 8	02-9890	0.4

i **Note**

Operation Number labor times are subject to change.