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IMPORTANT WARRANTY INFORMATION

REF 17-022

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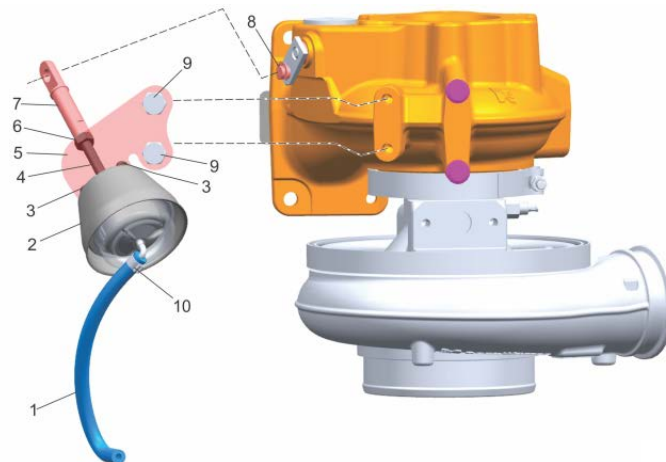
SUBJECT New Detroit Turbo Wastegate Actuator Repair Kit Standard Repair Time

❖ Overview

DTNA is pleased to announce the creation of a new service procedure and accompanying Standard Repair Time (SRT) for a Turbocharger Wastegate Actuator Replacement. The new SRT, 11A-6502E, is available for immediate use in the Detroit Warranty System for repairs that include the installation of the Turbocharger Wastegate Actuator in GHG14 DD13 applications. This SRT should be used to complete the repair process provided in the *DD Heavy Duty EPA07/10/GHG14 Engine Manual (DDC-SVC-Man-0081)* > *GHG14 DD13 Turbo Wastegate Actuator Replacement* section, available at DDCSN > [Literature](#). Refer to the image below for a wastegate actuator replacement overview.

❖ New SRT

Detroit Labor Operation	
Labor Code	Description
11A-6502E	Turbocharger Wastegate Actuator R&R



1. Hose
2. Wastegate Can
3. Wastegate Can Mounting Bolts
4. Adjustment Arm
5. Wastegate Bracket
6. Jam Nut
7. Adjustment Arm Sleeve
8. Lever Pin and Circlip
9. Wastegate Support Bracket Bolts
10. Crimp Clamp

❖ Labor Operation

11A-6502E	Turbocharger Wastegate Actuator R&R SRT	1.1 hours ¹
Summary: Includes all steps necessary for removing and installing the wastegate actuator service kit. Note: Repair also requires the Turbo R&R SRT (11A-6500E) for 2.2 hours. ²		

¹ Hours applicable for any engine/chassis model combination.

² Hours provided for the highest volume engine/chassis model combination, Cascadia 125 with DD13GHG14 Engine; intended for reference purposes.

Please refer to the applicable Labor Time Guides (LTGs) for appropriate times and included labor operations. The new SRT is available in the applicable LTG as well as at www.ddcsn.com > Warranty > Warranty Applications > Warranty System > Labor > SRTs > SRT Search. Submit any questions regarding SRTs through the Warranty Support Center > Detroit Inquiries.

IMPORTANT WARRANTY INFORMATION LETTER

Verify latest version online: Important Warranty Information Letters are available at [DTNAConnect > Warranty Lit > Warranty Letters](#)

DISCLAIMER: The information contained in this letter supersedes and supplements any related policies and procedures in the Warranty Manual and/or previously released letters. Failure to read or distribute this letter will not exempt addressees from compliance with the information contained herein.