

SS 1033215 Windshield aesthetic inside trim not secured correctly or loose

SS 1033215 Service Solution Title

Applicable Vehicles

WST models with bonded windshields

Symptoms

Aesthetic trim on the inside of windshield is not attached to the windshield surround structure.



Issue

Aesthetic windshield is coming disadhered from windshield surround.

Solution

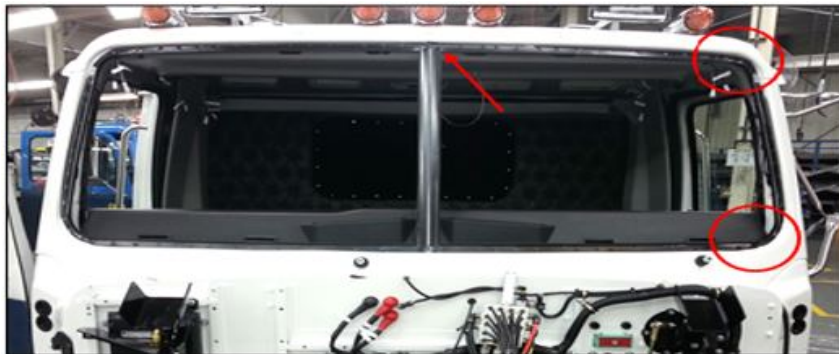


Figure 1

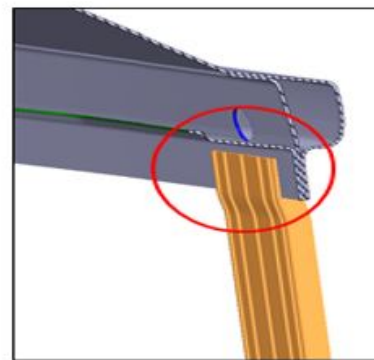


Figure 2

1. Prep surface with primer 94 (or equivalent) approximately 5 mins before installation.
2. Peel approximately 6" of tape off of the back of the seal (RH seal).
3. Starting in upper center corner (shown in figure 1), place the seal around the inside of the windshield surround. Continue pulling tape off of the back of the seal and installing around the windshield surround until the end of the seal.
4. Repeat process steps 2 & 3 for LH seal. If too long, allow the LH seal to overlap the RH seal.
5. If there is overlap, use a utility knife to trim the LH and RH seals so that it lines up with the vertical edge of the center post.
6. Peel tape off of the center seal and install onto the side of the center structure bar. Verify that the notches line up with the top and bottom windshield surround structure (see figure 2).

Applying adequate pressure with your hands or roller is a critical part of a successful application, since the seal must wet-out to adhere to the surface.