

TECHNICAL INSTRUCTIONS

FOR

SPECIAL SERVICE CAMPAIGN 60E

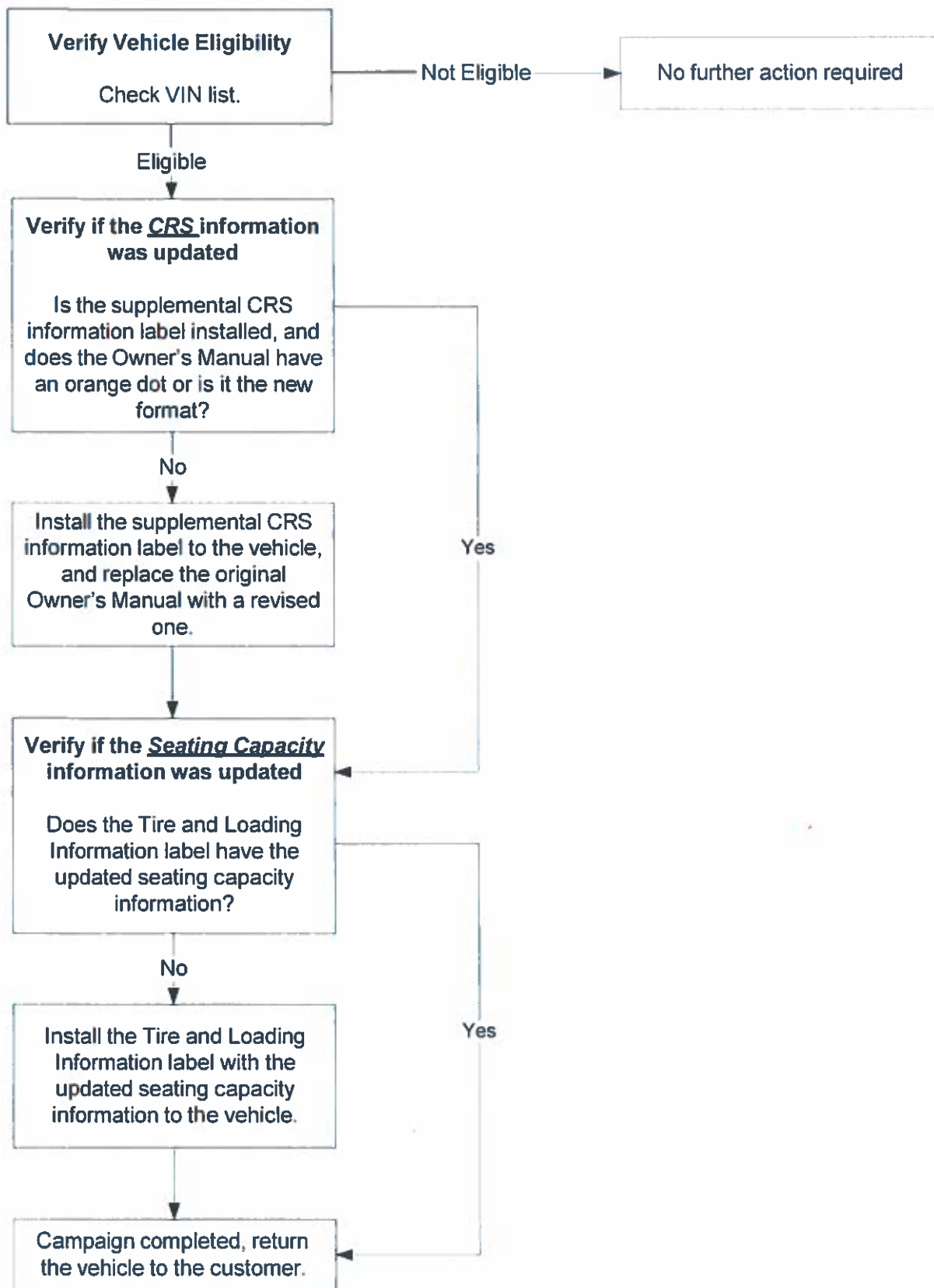
2005 THROUGH LATE 2006 MODEL YEAR TACOMA ACCESS CAB

CHILD RESTRAINT SYSTEM (CRS) & SEATING CAPACITY
INFORMATION UPDATE

NOTE:

Owners will be directly mailed the label(s)/Owner's Manual for this issue. Please assist any owner with label installation and Owner's Manual replacement if requested.

I. OPERATION FLOW CHART



II. IDENTIFICATION OF AFFECTED VEHICLES

A. AFFECTED VIN RANGE

- See attached VIN list.

III. PREPARATION

A. PARTS

- A supply of updated owner's manuals and labels for each involved vehicle will be shipped to dealers free-of-charge, for vehicles according to the TMS dealer stock report show remaining in dealer inventory.
- Label(s) and an Owner's Manual will be included in the owner letter for customer vehicles.
- Additional parts can be ordered, see Dealer Letter for ordering instructions.

B. TOOLS

- None

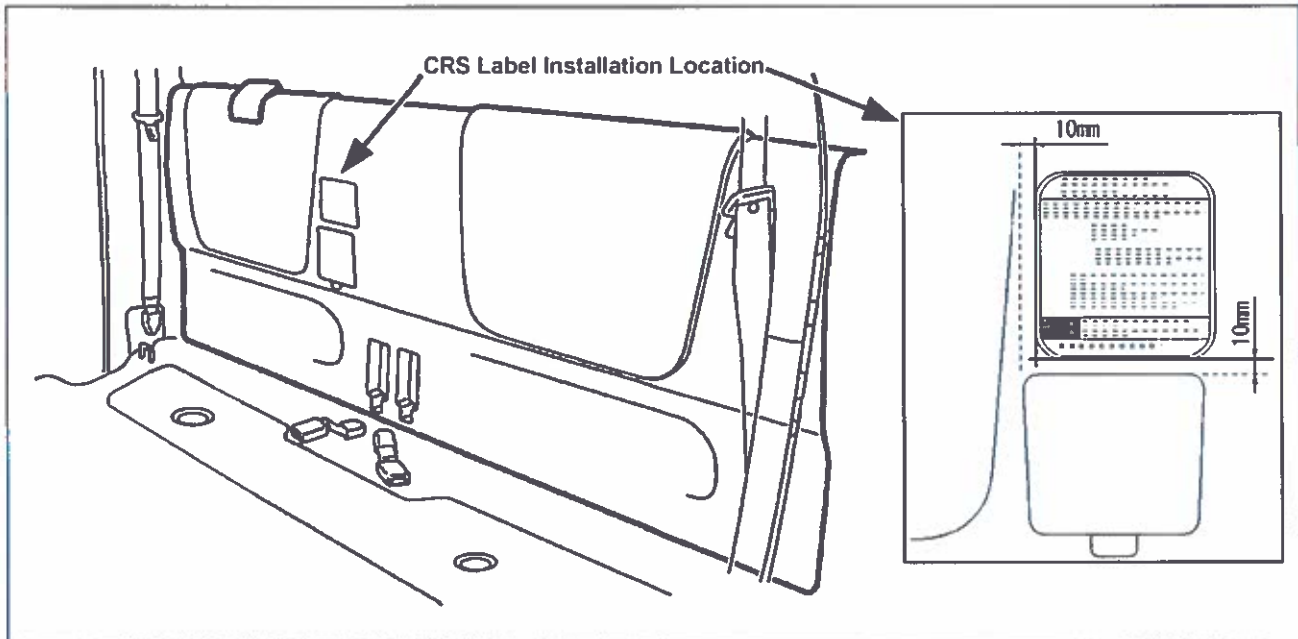
IV. BACKGROUND

- **Child Restraint System (CRS)**
Toyota is conducting a Special Service Campaign (not a Safety Recall), to provide involved vehicle owners with an updated Owner's Manual and a supplemental label regarding the installation of a Child Restraint System (CRS) in the rear auxiliary seat of the vehicle. The updated Owner's Manual and supplemental label is meant to better inform the owners of the correct CRS installation procedure, which includes flipping the rear auxiliary seat cushion forward. The right rear auxiliary seat is also equipped with a child restraint anchorage system that is designed to be used with certain CRSs manufactured after 2002 which contain specialized attachment hardware. Older CRSs, as well as all booster seats, may be installed at either the left or right rear position using the vehicle's safety belts. If an owner requests assistance in affixing the label and replacing the Owner's Manuals, please assist them by utilizing these technical instructions.
- **Tire and Loading Information Label (Seating Capacity)**
For specific late 2005 through late 2006 model year Tacoma vehicles the two rear auxiliary seating positions were not counted on the Tire and Loading Information Label ("Tire Label"). To correct this condition a new label is being sent to the owner which should be installed over the current Tire Label. The new label will correctly reflect the vehicle's seating capacity at Total 4 and Rear 2 (Front 2). If an owner requests assistance in affixing the label, please assist them by utilizing these technical instructions.

Note: SSC 50R which was launched in 2005 is no longer applicable and has been deleted from TIS.

V. COMPONENTS

- Child Restraint System (CRS)



Child Restraint System (CRS) Label

Child Restraint System Installation Instructions
Instructions d'installation d'un système de retenue pour enfant
See Owner's Manual for more information
Voir le manuel du propriétaire pour de plus amples renseignements

To install a Child Restraint System in the rear seat properly, make sure the bottom seat cushion is flipped over. If the bottom seat cushion is already flipped over, proceed to step 3.
 Pour installer correctement un système de retenue pour enfant sur le siège arrière, s'assurer que le coussin de siège est basculé. Si le coussin de siège est déjà basculé, passer à l'étape 3.

- 1 Pull the lock release strap.
1. Tirez sur la sangle de déverrouillage.
- 2 Flip over the bottom cushion.
2. Basculer le coussin de siège.
- 3 Be sure to follow the Child Restraint System manufacturer's instructions for the recommended installation procedure.
3. S'assurer de suivre les instructions du fabricant du système de retenue pour enfant relativement à la procédure d'installation recommandée.
- 4 Push and pull the Child Restraint System in different directions to ensure a secure installation.
4. Pousser et tirer sur le système de retenue pour enfant dans différents sens pour s'assurer que l'installation est solide.
- 5 If the Child Restraint System shakes or vibrates when used, install a cushion between the Child Restraint System and the flipped-over surface of the seat.
5. Si le système de retenue pour enfant tremble ou vibre lorsqu'il est utilisé, installer un coussin entre le système de retenue pour enfant et l'envers de la partie basculée de siège.


CAUTION ATTENTION PROPER INSTALLATION OF A CHILD RESTRAINT SYSTEM REQUIRES THE SEAT CUSHION TO BE FLIPPED OVER.
 POUR INSTALLER CORRECTEMENT UN SYSTÈME DE RETENUE POUR ENFANT, ON DOIT D'ABORD BASCULER LE COUSSIN DE SIÈGE

Do not adjust or install the Child Restraint System while the vehicle is moving.
 Ne pas ajuster ni installer un système de retenue pour enfant pendant que le véhicule roule.

[Child Restraint System (CRS) Components Continued...]

Updated Manual for 2005 Model Year will have an Orange Dot (Back cover)

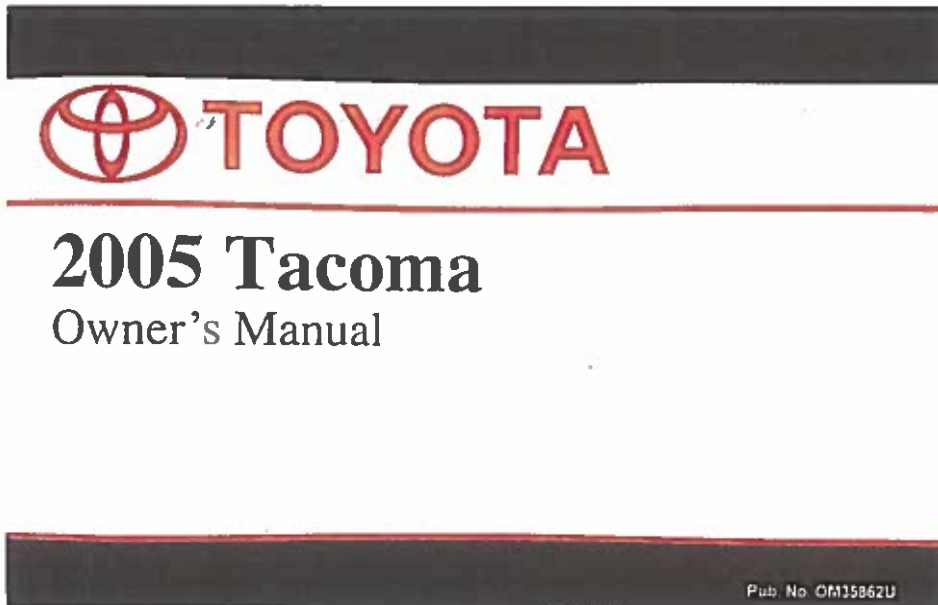
Orange Dot
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| | |
|---|-----|
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| Gas station information | |
| Fuel type: | |
| 1GR-FE engine: UNLEADED gasoline, Octane Rating 87 (Research Octane Number 91) or higher | |
| For improved vehicle performance, use premium unleaded gasoline with an Octane Rating of 91 (Research Octane Number 95) or higher | |
| 2TR-FE engine: UNLEADED gasoline, Octane Rating 87 (Research Octane Number 91) or higher | |
| See page 268 for detailed information. | |
| Fuel tank capacity: | |
| 80 L (21.1 gal. 17.8 imp. gal.) | |
| Engine oil: | |
| SAE 5W-30 multi-grade engine oil is recommended | |
| See page 280 for detailed information | |
| Tire information: See pages 368 through 375 | |
| Tire inflation pressure: See page 400 | |

Or


Updated Manual for 2005 Model Year will have a Different Format Cover



[Child Restraint System (CRS) Components Continued...]

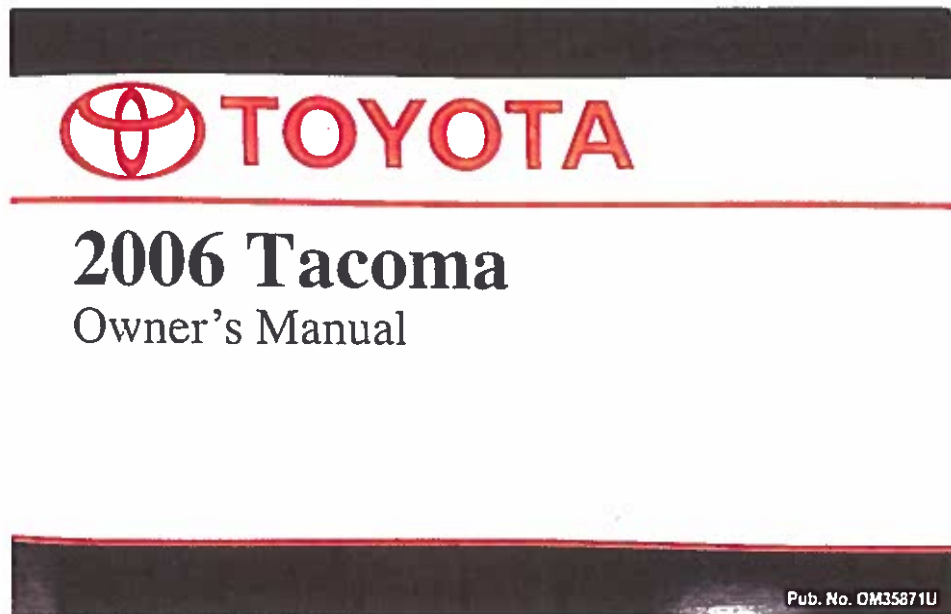
Updated Manual for 2006 Model Year will have an Orange Dot (Back cover)

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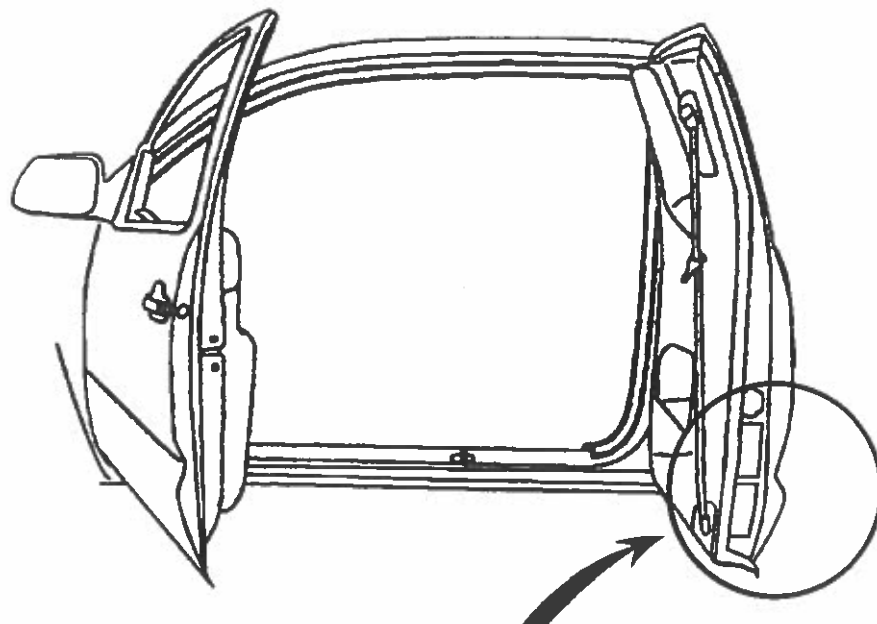
| | |
|--|---|
| <p>Quick Index</p> <ul style="list-style-type: none"> • If a service reminder indicator or warning buzzer comes on 151 • If your vehicle will not start 316 • If your engine stalls while driving 319 • If you cannot increase engine speed 320 • If your vehicle overloads 320 • If you have a flat tire 321 • If your vehicle needs to be towed 332 • Tips for driving during break-in period 369 • How to start the engine 398 • General maintenance 347 • Complete index 400 |  |
| <p>Gas station information</p> <p>Fuel type:</p> <p>1GR-FE engine UNLEADED gasoline, Octane Rating #2 (Research Octane Number #91) or higher</p> <p>For improved engine performance use premium unleaded gasoline with an Octane Rating of #1 (Research Octane Number #95) or higher</p> <p>2TR-FE engine UNLEADED gasoline, Octane Rating #2 (Research Octane Number #91) or higher</p> <p>See page 268 for detailed information.</p> <p>Fuel tank capacity:</p> <p>80 L (21.1 gal. 17.8 Imp. gal.)</p> <p>Engine oil:</p> <p>ILSAC multi-grade engine oil is recommended</p> <p>See page 280 for detailed information</p> <p>Tire information: See pages 388 thru 397</p> <p>Tire inflation pressure: See page 400</p> | |

Or

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- Tire and Loading Information Label (Seating Capacity)



Tire and Loading Information Label Location

(Current label with incorrect seating capacity information)

| TIRE AND LOADING INFORMATION | | | |
|---|------------|--|---------------------------|
| SEE OWNER'S MANUAL FOR ADDITIONAL INFORMATION RENSEIGNEMENTS RELATIFS AUX PNEUS ET A LA CHARGE DU VEHICULE CONSULTER LE GUIDE DU PROPRIETAIRE POUR DE PLUS AMPLIÉS RENSEIGNEMENTS | | | |
| SEATING CAPACITY TOTAL NOMBRE DE PLACES TOTAL: 2 | | FRONT AVANT: 2 | REAR ARRIERE: 0 |
| The combined weight of occupants and cargo should never exceed 531 kg or 1172 lbs. La charge du véhicule (occupants et baggages) ne doit jamais dépasser 531 kg ou 1172 lbs. | | | |
| ORIGINAL TIRE SIZE DIMENSIONS DES PNEUS D'ORIGINE | | COLD TIRE INFLATION PRESSURE PRESSION DE GONFLAGE A FROID | |
| FRONT/AVANT | P245/75R16 | FRONT/AVANT | 29 PSI, 200 kPa |
| REAR/ARRIERE | P245/75R16 | REAR/ARRIERE | 29 PSI, 200 kPa |
| COMPACT SIZE SPARE TIRE DIMENSIONS DU PNEU DE SECOURS COMPACT | | COLD TIRE INFLATION PRESSURE PRESSION DE GONFLAGE A FROID | |
| ----/--/-- | | -- PSI, --- kPa | |

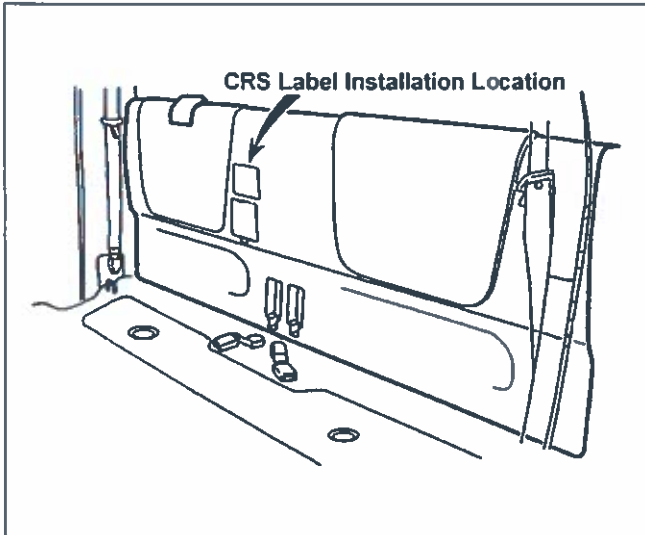
(New label with updated seating capacity information)

| TIRE AND LOADING INFORMATION | | | |
|---|--|-------------------|---------------------------|
| SEE OWNER'S MANUAL FOR ADDITIONAL INFORMATION RENSEIGNEMENTS RELATIFS AUX PNEUS ET A LA CHARGE DU VEHICULE CONSULTER LE GUIDE DU PROPRIETAIRE POUR DE PLUS AMPLIÉS RENSEIGNEMENTS | | | |
| SEATING CAPACITY TOTAL NOMBRE DE PLACES TOTAL: 4 | | FRONT AVANT: 2 | REAR ARRIERE: 2 |

Clear Label

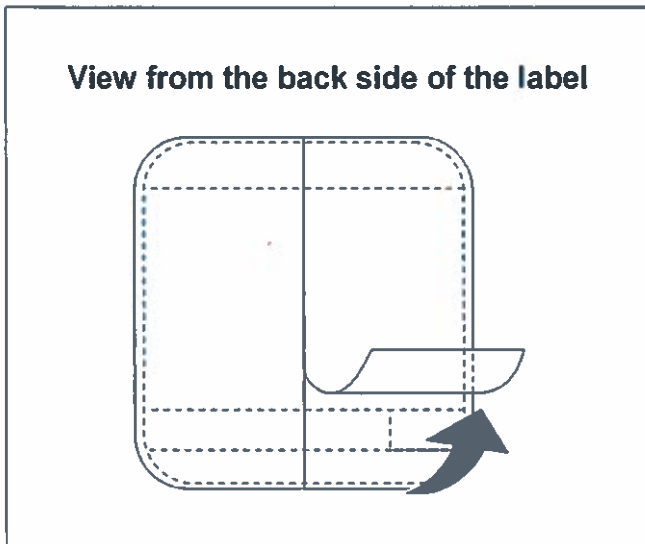
VI. WORK PROCEDURE

A. CHILD RESTRAINT SYSTEM (CRS) INFORMATION UPDATE

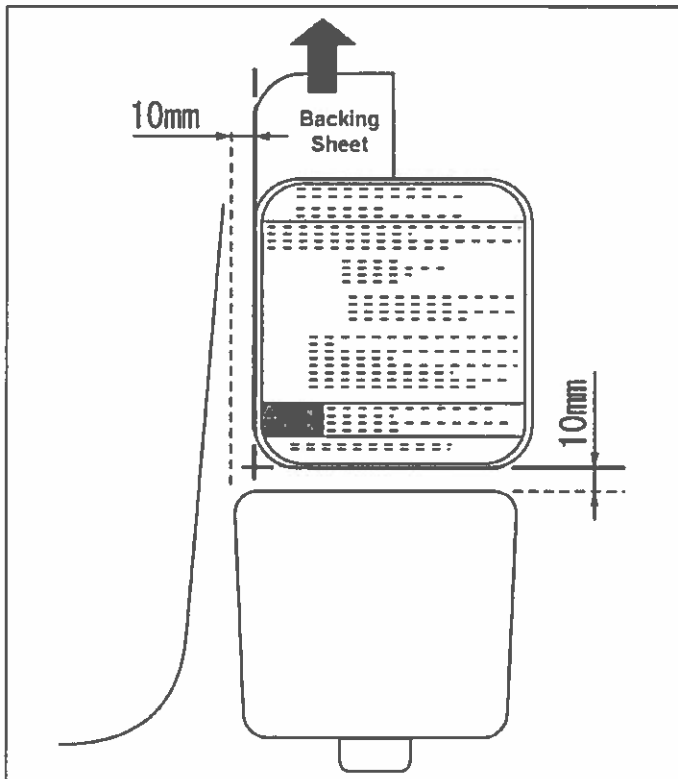


1. SUPPLEMENTAL CRS LABEL INSTALLATION

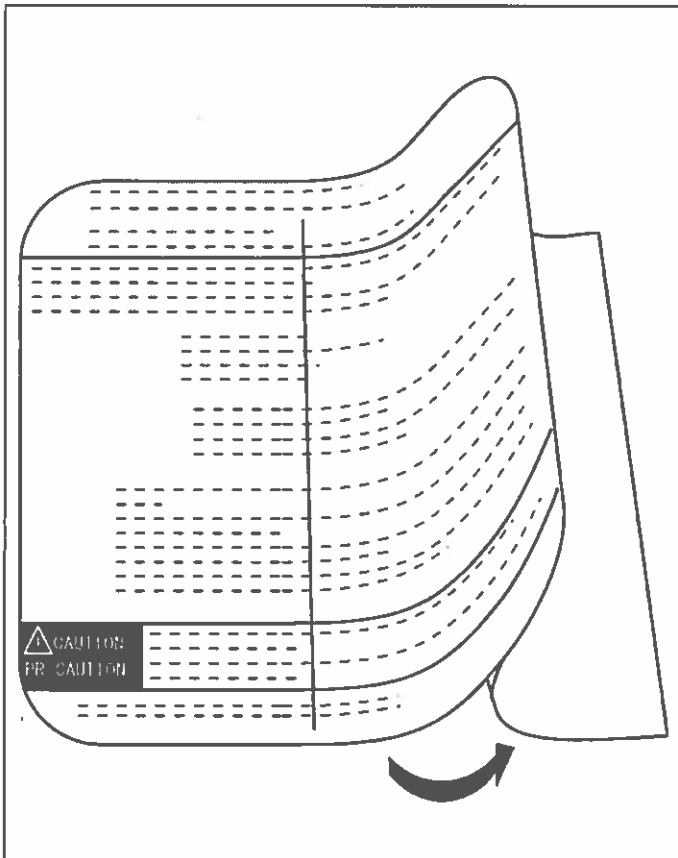
- a) Open the passenger's door.
- b) Open the passenger's access cab door.
- c) Using a dry cloth, wipe off any dust or dirt from the area where the supplemental CRS label will be installed, refer to the illustration.



- d) Turn the CRS label over to the back side.
- e) Peel off a portion of the right side backing sheet from the bottom of the label.

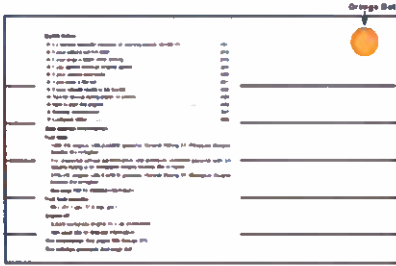


- f) Turn the CRS label over to the front side.
- g) Affix the bottom left portion of the label as shown in the illustration.
- h) Peel off the remaining portion of the backing in the direction shown in the illustration, and affix the label while smoothing out any air bubbles.



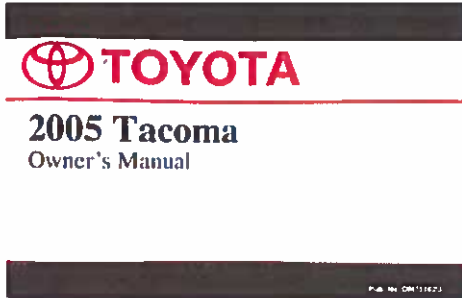
- i) Peel off the other backing sheet in the direction shown in the illustration, and affix the label while smoothing out any air bubbles.

Updated Manual for 2005 Model Year will have an Orange Dot



Or

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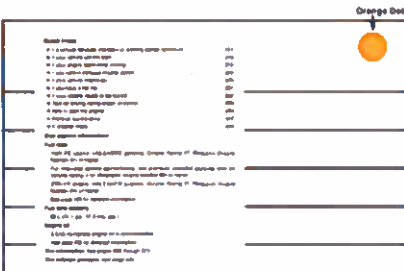
2. OWNER'S MANUAL REPLACEMENT

- Locate and discard the original Owner's Manual.
- Place the updated Owner's Manual in the vehicle.

NOTE:

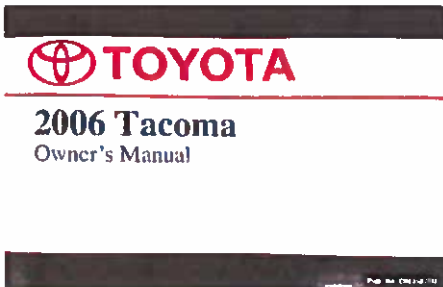
The updated Owner's Manual can be identified by an orange dot on the upper right corner of the back cover or by the different format cover.

Updated Manual for 2006 Model Year will have an Orange Dot

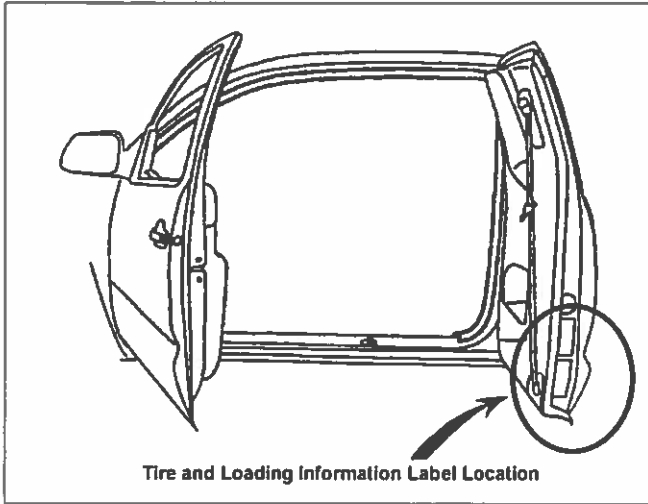


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Updated Manual for 2006 Model Year will have a Different Format Cover



TIRE AND LOADING INFORMATION LABEL (SEATING CAPACITY) UPDATE



1. LOCATE THE TIRE AND LOADING INFORMATION LABEL

- c) Open the driver's door.
- d) Open the driver's side access cab door.
- e) Locate the Tire and Loading Information Label on the side of the door as shown in the illustration.

Correct Seating Capacity Information

TIRE AND LOADING INFORMATION
SEE OWNER'S MANUAL FOR ADDITIONAL INFORMATION
 RENSEIGNEMENTS RELATIFS AUX PNEUS ET A LA CHARGE DU VEHICULE
 CONSULTER LE GUIDE DU PROPRIETAIRE POUR DE PLUS AMPLES RENSEIGNEMENTS

| | | | | | |
|------------------------|---|-------|---|---------|---|
| SEATING CAPACITY TOTAL | 4 | FRONT | 2 | REAR | 2 |
| NOMBRE DE PLACES TOTAL | 4 | AVANT | 2 | ARRIERE | 2 |

Incorrect Seating Capacity Information

TIRE AND LOADING INFORMATION
SEE OWNER'S MANUAL FOR ADDITIONAL INFORMATION
 RENSEIGNEMENTS RELATIFS AUX PNEUS ET A LA CHARGE DU VEHICULE
 CONSULTER LE GUIDE DU PROPRIETAIRE POUR DE PLUS AMPLES RENSEIGNEMENTS

| | | | | | |
|------------------------|---|-------|---|---------|---|
| SEATING CAPACITY TOTAL | 2 | FRONT | 2 | REAR | 0 |
| NOMBRE DE PLACES TOTAL | 2 | AVANT | 2 | ARRIERE | 0 |

2. CHECK THE SEATING CAPACITY INFORMATION

- f) Confirm the seating capacity information.

Correct Seating Capacity

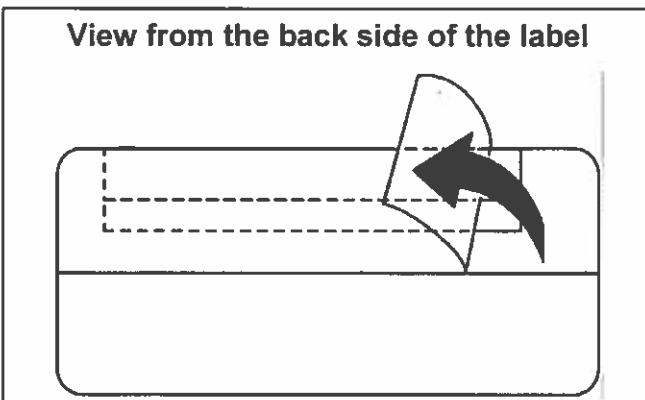
- TOTAL: 4, FRONT: 2, REAR: 2

Incorrect Seating Capacity

- TOTAL: 2, FRONT: 2, REAR: 0

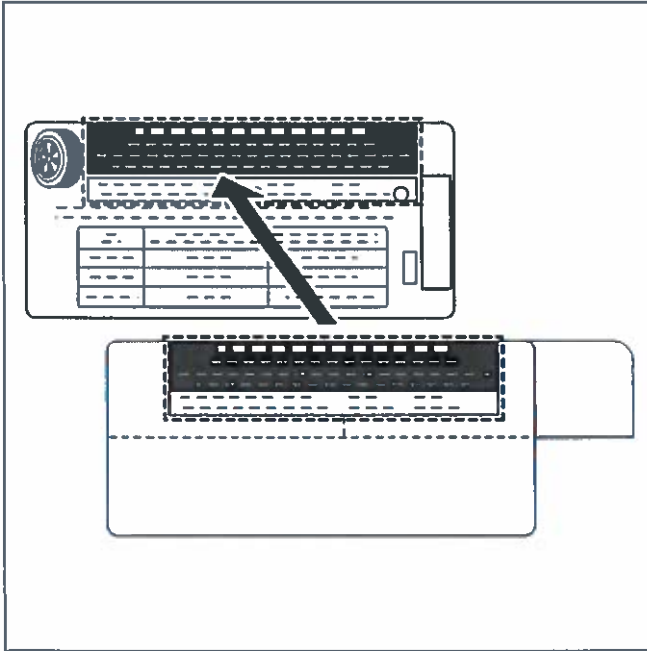
NOTE:

If the correct seating capacity information is displayed the Tire and Loading Information Label does not need to be updated.



3. INSTALL THE NEW TIRE AND LOADING INFORMATION LABEL

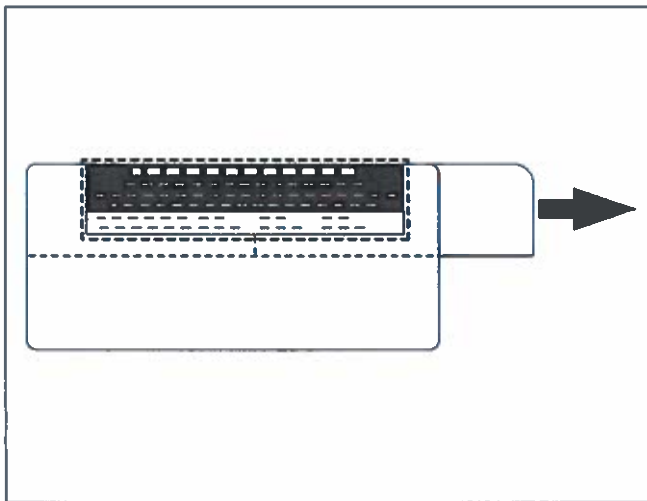
- g) Turn the Tire and Loading Information Label over to the back side.
- h) Peel off a portion of the top right side of the backing sheet from the label.



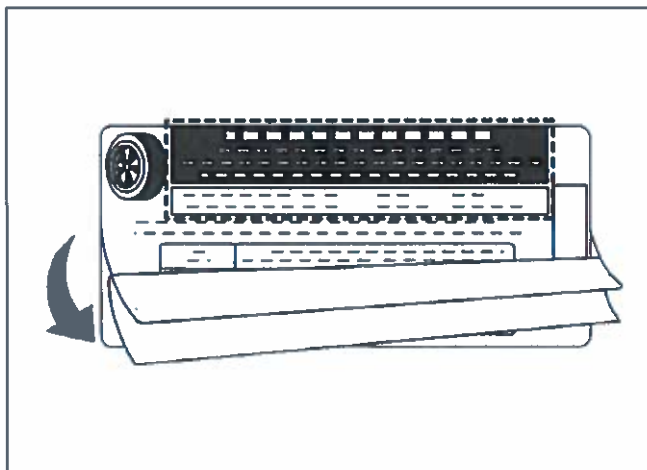
- i) Using a dry cloth, wipe off any dust or dirt from the existing Tire and Loading Information Label.
- j) Turn the Tire and Loading Information Label over to the front side.
- k) Affix the new label over the existing label, as shown in the illustration.

NOTE:

- The new Tire and Loading Information Label includes only the updated seating capacity information, the remaining portions of the label are clear.
- When installing the new label, make sure to line it up with the existing one.



- l) Peel off the top section of the backing sheet from the label in the direction shown in the illustration, and affix the label while smoothing out any air bubbles.



- m) Peel off the remaining backing sheet, and affix the other half of the label while smoothing out any air bubbles.