



CHECKING FOR INCIDENTAL DAMAGE TO HEADLIGHTS

MODEL

G12 (7 Series)

Vehicles produced to October 28, 2016

SITUATION

- Vehicle front side panel, left or right, has been impacted
- Vehicle has water or condensation in a headlight

CAUSE

External forces applied to the front side panel may cause damage to headlights that may not be readily apparent.

As a result of pressure by the centering hooks, in contact with the side of the headlight housing, the housing may be cracked, allowing water to leak into the headlight.

CORRECTION

Thoroughly inspect the headlights of vehicles with impacted/repared front side panels.

Inspect headlights with water/condensation for incidental damage caused by collision or other external shock.

Note: Please ensure that your Certified Collision Repair Centers (CCRC) or body shops are also made aware of this situation. This will help ensure that they perform the check, and when necessary, include this required repair as a line item in their insurance or customer pay-related repair estimates.

PROCEDURE

For conditions that are similar to the situation described:

Follow the attached "Headlight Inspection for Incidental Damage" procedure.

WARRANTY INFORMATION

This service information bulletin provides technical, diagnostic and/or repair-related information.

Since the issue identified in this bulletin is caused by an outside influence, this is not claimable under the BMW limited warranties.

ATTACHMENTS

View PDF attachment [B63 03 17 Procedure](#).

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