

BULLETIN NUMBER: SC-17-01-04**DATE: July 2017****MODEL: KARMA****TITLE: Karma Numbering Decoders****PRIORITY:** All Karmas in operation**APPLICABILITY:** All variants**MARKET REGIONS:** All**PURPOSE:** This is a Karma owner general information bulletin. This is to decode the meaning behind the part numbering scheme and the vehicle identification number.

Compare the Vehicle Identification Number (VIN) to the positions below to find out more about that specific build.

Number Position	Description	Coding Notes
1	World Manufacturer's Identifier (WMI)	Karma Automotive
2		
3		
4	Platform	K = Karma
5	Platform Series Code	
6	Trim Level	
7	Build Type	
8	Engine Type	A = 2.0 L TurboCharged Hybrid
9	Check Digit	
10	Model Build Year	According to FMVSS 115, Alphanumeric. Changes according to the Manufacturer Product Plan.
11	Plant of Manufactur	Moreno Valley, C.A., USA
12	Sequential Production Number	Starting with "000001" for each new model year respectively according Karma Automotive Product Plan.
13		
14		
15		
16		
17		

Using Sample VIN: **50GK41S85HAPV0009** it is shown to be manufactured by Karma Automotive (50G), it is a Karma (K), with the 2.0 turbo motor hybrid power (8), model build year 2017 (H). In this case year "H" is 2017, to start a trend. Position ten (A) shows the plant of manufacture was in Moreno Valley, CA. Finally the VIN reveals this was the 9th Karma built in line.

Karma Automotive Bulletins and service documents are intended for use by experienced and trained Technicians. If you lack the skills, tools, equipment and a suitable workshop for any procedure described in this document, we suggest you leave such repairs to a Karma retailer and service provider. See your service provider for advice on whether your vehicle may benefit from the information contained within this document. The information contained in the Karma Bulletin is accurate at the date of publication. However, Karma Automotive regularly updates technical information. Please check with your Karma Automotive Retailer and Karma Automotive service provider that the bulletin you intend to use contains the latest available information.

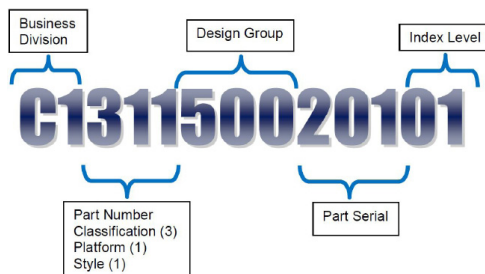
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Parts Number Scheme is shown in the graphic below.



The variable digits are described as such:

Business Division - indicates what branch of Karma Automotive LLC that has originated this part. Either "B1" (Custom) or "C1" (Automotive)

Part Number: Classification, Platform, Style - describes what this part number refers to as in the table below.

Design Group - designates which engineering group has ownership of the part, from design to final build, and sourcing.

Part Serial - indicates either a neutral, Left Hand (odd number) or Right Hand (even) part. An odd serial number can be either a neutral or LH part.

Index level - Indicates when there is a form (shape and color), fit, or function change to the part used in production. Typically this will not affect the part for the owner experience unless it is designated as such, and previous index will be scrapped from production and possibly service centers as well.

Automotive Classification	Description
1 - Styling Surface	Defined by craftsmanship
2 - Aftermarket Accessory	Not used in production, only ordered by dealer or customer
3 - Production Part	Parts used on vehicle, with information proprietary to Karma
4 - Standard Part	No proprietary information (Fasteners, standard fluids, etc.)
5 - Special Tools/ Equipment	Unique service part numbers (not used in production or assemblies)
6 - Service Kits	Service Specific Part (oil filter, air filter etc.)
7 - Temporary Part Number	A number created for temporary cases (Karma only)
8 - Document(s)	Studies, Test Reports, FMEA, PAD, processes, Standards, work instructions, etc.
9 - Software	Not a physical part

Module Design Group	Name
1	Powertrain
2	Chassis
3	Thermal
4	Interior
5	Body Structures
6	Body Closures
7	Body Exterior
8	Info and Controls
9	Electrical

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