



SI B51 18 17
Body Equipment

April 2017
Technical Service

EXTERIOR BMW ROUNDEL EMBLEMS SEPARATE AND FALL OFF

MODEL

F22 (2 Series Coupe)	F23 (2 Series Convertible)	F30 (3 Series Sedan)	F31 (3 Series Sport Wagon)
F32 (4 Series Coupe)	F33 (4 Series Convertible)	F34 (3 Series Gran Turismo)	F36 (4 Series Gran Coupe)
F48 (X1 sDrive 28i or xDrive 28i)	F80 (M3 Sedan)	F82 (M4 Coupe)	

SITUATION

The exterior BMW Roundel Emblem (front and/or rear) separates from the mounting base and falls off.



CAUSE

Delamination of the Roundel Emblem.

CORRECTION

Replace the affected BMW Roundel Emblem(s).

PROCEDURE

For conditions that are similar to the situation described:

1. Remove remaining elements of the delaminated roundel from the vehicle as per repair manual "51 14 001 Replacing the front BMW badge" or "51 14 010 Removing and replacing rear badge"

2. Install a new roundel and grommets.

PARTS INFORMATION

Part Number	Description	Quantity
51 76 7 288 752	BMW Roundel Emblem, front (all except F48)	1
51 14 8 219 237	BMW Roundel Emblem, rear (all except F48, F82 and F34)	1
51 14 7 376 339	BMW Roundel Emblem, rear (F48)	1
51 14 8 132 375	BMW Roundel Emblem, rear (F82)	1
51 14 7 301 062	BMW Roundel Emblem, rear (F34)	1
51 14 8 209 932	Grommet (all except F48 and F82)	2
51 14 1 807 495	Grommet (F48 and F82)	2
51 14 8 067 082	Adhesive Tape (F82 Only for rear emblem)	1

WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

Defect Code:	5114007800
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Repairing the Front or Rear

Labor Operation:	Labor Allowance:	Description:
51 14 001	Refer to KSD2	Replacing Front BMW Emblem (Main work)
Or:		
51 14 501	Refer to KSD2	Replacing Front BMW Emblem (Plus work)

If you are using a Main labor code for another repair, use the Plus code labor operation 51 14 501 instead.

Or:

Labor Operation:	Labor Allowance:	Description:
51 14 010	Refer to KSD2	Removing and installing or replacing rear BMW Emblem (Main work)
Or:		
51 14 510	Refer to KSD2	Removing and installing or replacing rear BMW Emblem (Plus work)

If you are using a Main labor code for another repair, use the Plus code labor operation 51 14 510 instead.

Or:

Repairing the Front and Rear

Labor Operation:	Labor Allowance:	Description:
51 14 001	Refer to KSD2	Replacing Front BMW Emblem (Main work)
Or:		
51 14 501	Refer to KSD2	Replacing Front BMW Emblem (Plus work)
And:		
51 14 510	Refer to KSD2	Removing and installing or replacing rear BMW Emblem (Plus work)

Labor operation code 51 14 001 is a Main labor operation. If you are using a Main labor code for another repair, use the Plus code labor operation 51 14 501 instead.

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