



SI B51 16 17
Body Equipment

April 2017
Technical Service

SERVICE ACTION: SECURE SCR METERING MODULE COVER

Please perform the procedure outlined in this Service Information on all affected vehicles before customer delivery. In the event the customer has already taken delivery of the vehicle, please perform the procedure the next time the vehicle is in the shop.

MODEL

F30 (328d Sedan)	F31 (328d Sport Wagon)		
------------------	------------------------	--	--

With N47 engine

AFFECTED VEHICLES

This Service Action involves 608 F30 and F31 328d vehicles produced from 09/23/2016 to 01/05/2017.

Vehicles which require this Service Action to be completed will show it as "Open" when checked either in AIR, the "Service Menu" of DCSnet (Dealer Communication System) or with the Key Reader.

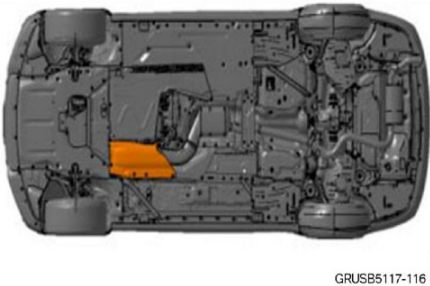
SITUATION

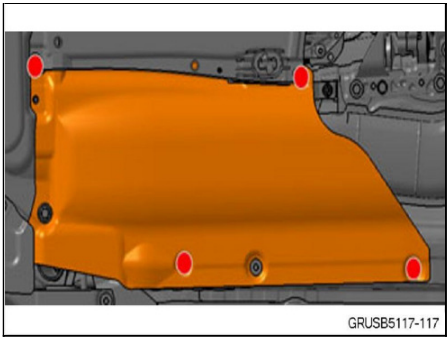
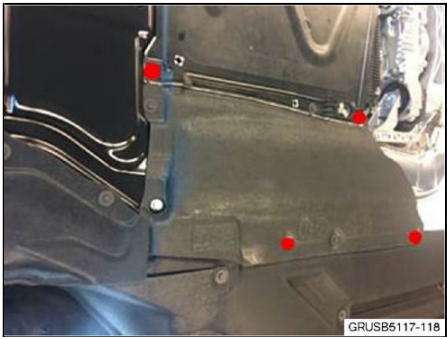
The screws retaining the Selective Catalytic Reduction (SCR) metering module cover do not correspond to the applicable standard.

CORRECTION

Replace four screws holding the cover in place.

PROCEDURE

 <p>GRUSB5117-116</p>	<ol style="list-style-type: none"> 1. Raise the vehicle on a lifting platform.

 <p>GRUSB5117-117</p>	<p>2. Remove screws from the marked (4) positions.</p>
 <p>GRUSB5117-118</p>	<p>3. Using special tool part number 83 30 2 450 245, install new screws specified below.</p>

SPECIAL TOOLS

Part Number	Description	Quantity
83 30 2 450 245	Anti-tamper wrench socket	Info only

PARTS INFORMATION

Part Number	Description	Quantity
07 14 2 704 785	Oval-head screw	4

WARRANTY INFORMATION

Reimbursement for this Service Action will be via normal claim entry utilizing the following information:

Defect Code:	0051130400	
Labor Operation:	Labor Allowance:	Description:
00 64 947	3 FRU	Replacing screws on SCR metering module cover (Plus work)