



## WIND NOISE FROM REAR SIDE WINDOW

### MODEL

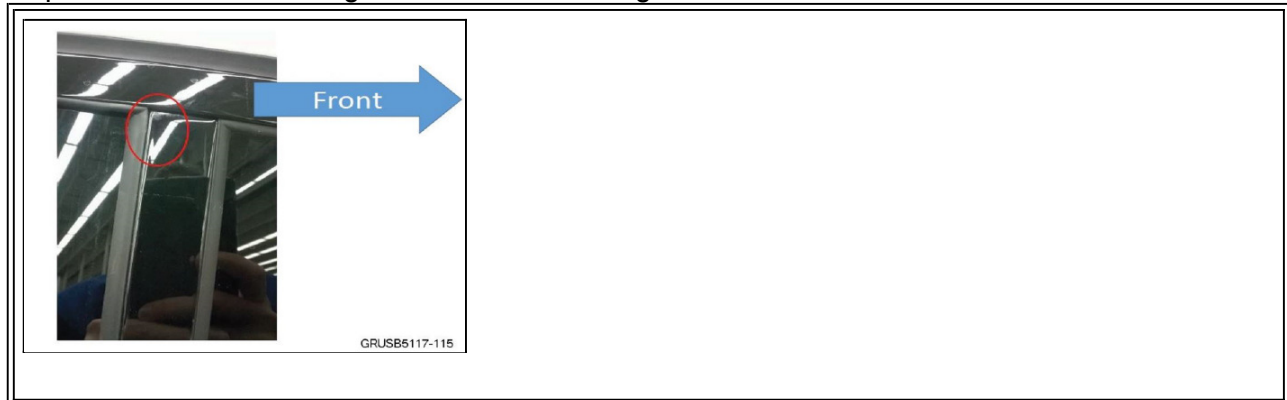
G30 (5 Series Sedan)

### SITUATION

At highway speed, wind noise is heard from either rear side window.

### CAUSE

Gap between the window guide and the window guide bar.



### CORRECTION

Replace the window guide after verification of cause.

### PROCEDURE

For conditions that are similar to the situation described:

1. Inspect window guide on affected window at the window guide bar.

**Is there a gap similar to that shown in picture above?**

**YES** — go to next step.

**NO** — continue standard diagnosis.

2. Place adhesive tape over gap with forward edge of the tape firmly adhered to window guide bar and door frame.
3. Test drive vehicle.

**Was the noise still able to be heard?**

**YES** — continue standard diagnosis.

**NO** — replace the window guide (refer to ISTA Repair instructions “51 34 211 Replacing rubber seal for rear left or right door window”).

**PARTS INFORMATION**

Part number	Description	Quantity
51 35 7 381 281	Window guide, left rear door	1
51 35 7 381 282	Window guide, right rear door	1

**WARRANTY INFORMATION**

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

<b>Defect Code:</b>	<b>5134043900</b>
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**Repairing One Rear Side**

Labor Operation:	Labor Allowance:	Description:
51 34 211	Refer to KSD	Replacing rubber guide for left or right rear door window (Main work)
Or:		
51 34 711	Refer to KSD	Replacing rubber guide for left or right rear door window (Plus work)

If you are using a Main labor code for another repair, use the Plus code labor operation 51 34 711 instead.

Or:

**Repairing Both Rear Sides**

Labor Operation:	Labor Allowance:	Description:
51 34 212	Refer to KSD	Replacing rubber guide on both rear side windows (Main work)
Or:		
		Replacing rubber guide on both

51 34 712	Refer to KSD	rear side windows (Plus work)
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If you are using a Main labor code for another repair, use the Plus code labor operation 51 34 711 instead.

Refer to KSD2 for the corresponding flat rate unit (FRU) allowance.

And:

Labor Operation:	Labor Allowance:	Description:
51 00 001	2 FRU	Work time to for wind noise diagnosis (including test drive and tape application)

Work time labor operation code 51 00 001 is not considered a Main labor operation. Also, since the “work time” FRU allowance to be claimed is specified, a separate punch time is not required.

### Other Repairs

If the “continue standard diagnosis” procedure applies and this results with other repairs being performed:

- When “covered” under an applicable limited warranty, claim this other repair work using the applicable defect code and labor operations in KSD2/AIR.

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