



## GROANING NOISE FROM B-PILLAR

### What's new:

- **Part number correction**

New information provided by this revision is preceded by this symbol .

This Service Information bulletin supersedes SI B51 40 16 **dated September 2016**.

### MODEL

F26 (X4)
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### SITUATION

While driving, especially on rough surfaces, a groaning noise is heard from the area of the upper B-pillar.

### CAUSE

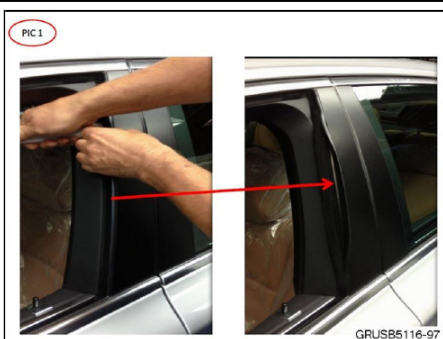
Incorrect gap on the B-pillar trim between the front and rear door, on both the driver's and passenger's sides.

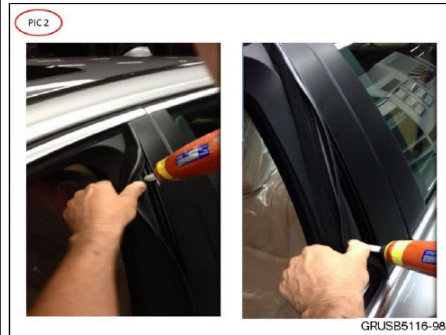
### CORRECTION

Adjust the B-pillar trim gap to specified width.

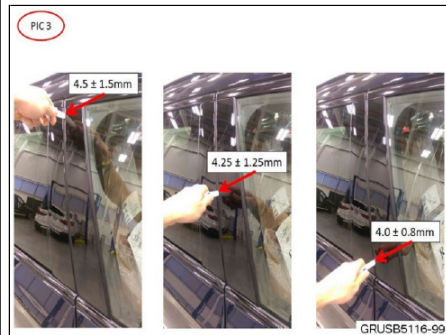
### PROCEDURE

For conditions that are similar to the situation described:

	<ol style="list-style-type: none"> <li>1. Carefully pull the window guide out from behind the trim panel on the front door.</li> </ol>



2. Remove the currently installed B-pillar trim screws and replace them with fillister head screws (part number 07 14 6 964 260) but do not tighten completely.



3. Adjust the B-pillar trim gap to the dimensions shown.
4. Tighten the installed screws to 2 Nm.



Note: Overtightening of the screws may lead to damage to the plastic screw-holder clips.

5. Move front window guide back into position behind B-pillar trim.
6. Replace window guide at rear of rear door following REP 51 34 ... "Removing and installing/replacing trim for window guide of left or right rear door".
7. Repeat procedure for other side of vehicle.
8. Test drive to verify noise has been eliminated.

## **UPDATE!** PARTS INFORMATION

Part Number	Description	Quantity
07 14 6 964 260	Fillister head screw	4
<b>UPDATE!</b> 51 35 7 335 497	Window guide, left rear door (to 12/15 Prod)	1
<b>UPDATE!</b> 51 35 7 454 167	Window guide, left rear door (from 12/15 Prod)	1
<b>UPDATE!</b> 51 35 7 335 498	Window guide, right rear door (to 12/15 Prod)	1
<b>UPDATE!</b> 51 35 7 454 168	Window guide, right rear door (from 12/15 Prod)	1

## WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

<b>Defect Code:</b>	<b>5133224100</b>	
<b>Labor Operation:</b>	<b>Labor Allowance:</b>	<b>Description:</b>
51 34 212	Refer to KSD2	Replace rubber guide on both rear side windows (Main work)
And		
51 99 000	5 FRU	Adjust B-pillar trim (both sides, with the work above)

If you are using a Main labor code for another repair, use the Plus code labor operation 51 34 712 instead.

Refer to KSD2 for the corresponding flat rate unit (FRU) allowance.

Work time labor operation code 51 99 000 is not considered a Main labor operation. Also, since the "work time" FRU allowance to be claimed is specified, a separate punch time is not required.

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