



SI B51 05 17  
Body Equipment

March 2017  
Technical Service

## THUMP AT END OF REAR WINDOW TRAVEL

### MODEL

F15 (X5)	F85 (X5 M)
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### SITUATION

When opening, a loud thump is heard as the rear window reaches the bottom of its movement.

### CAUSE

Window guide

### CORRECTION

Replace window guide. Refer to Repair instructions, "REP 51 34 211 Replacing rubber seal for rear left or right door window".

### PROCEDURE

Remove and replace window guide on the affected window.

### PARTS INFORMATION

Part Number	Description	Quantity
51 35 7 289 667	Window guide, rear door, left	1
51 35 7 289 668	Window guide, rear door, right	1

### WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

<b>Defect Code:</b>	<b>5134043900</b>
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#### Repairing One Rear Side

Labor Operation:	Labor Allowance:	Description:
51 34 211	Refer to KSD2	Replacing rubber guide for left or right rear door window. (Main work)

Or:		
51 34 711	Refer to KSD2	Replacing rubber guide for left or right rear door window. (Plus work)

If you are using a Main labor code for another repair, use the Plus code labor operation 51 32 711 instead.

Or:

### Repairing Both Rear Sides

Labor Operation:	Labor Allowance:	Description:
51 34 212	Refer to KSD2	Replacing rubber guide on both rear door windows (Main work)
Or:		
51 34 712	Refer to KSD2	Replacing rubber guide on both rear door windows (Plus work)

If you are using a Main labor code for another repair, use the Plus code labor operation 51 32 712 instead.

Refer to KSD2 for the corresponding flat rate unit (FRU) allowance.

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