



REAR SEAT RATTLE

MODEL

F30 (3 Series Sedan)	
Bench seat (without SA465 - through-loading system)	Produced through June 23, 2016

SITUATION

Rear bench seat backrest rattles when driving on uneven roads.

CAUSE

Rear bench seatback rattles between the attachment points and retaining clip contact surfaces.

CORRECTION

Cover attachment point with fabric adhesive tape.

PROCEDURE

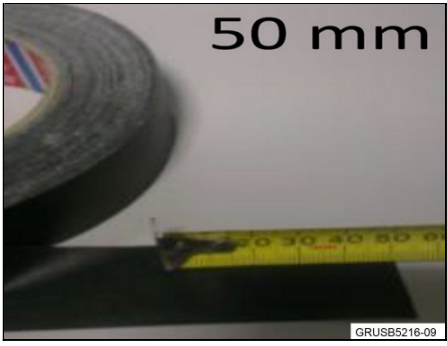
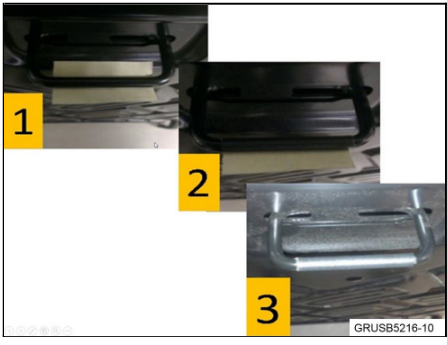
For conditions that are similar to the situation described:

1. Remove the backrest (REP 52 24 010).



2. Remove the felt pieces covering the attachment point and discard.

3. Cut a 50 mm long piece of fabric adhesive tape.

	
	<ol style="list-style-type: none"> 4. Install the 50 mm fabric tape to the attachment point (1) of the rear seat. 5. Roll the fabric tape around the attachment point (2) covering the shaft completely (3) 6. Perform the same steps to the other side attachment point.

7. Re-install the backrest (REP 52 24 010).

PARTS INFORMATION

Part Number	Description	Quantity
61 13 8 351 989	fabric adhesive tape (L=50m, W=30mm)	100 mm

WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

Defect Code:	5220033900	
Labor Operation:	Labor Allowance:	Description:
52 24 010	Refer to KSD2	Removing and installing or replacing back reset for rear seat (Main work)
Or:		
52 24 510	Refer to KSD2	Removing and installing or replacing back reset for rear seat (Plus work)

And:		
52 00 001	1 FRU	Work time to remove and reinstall the felt strips.

If you are using a Main labor code for another repair, use the Plus code labor operation 52 24 510 instead.

Refer to KSD2 for the corresponding flat rate unit (FRU) allowances.

Work time labor operation code 52 00 001 is not considered a Main labor operation. Also, since the “work time” FRU allowance to be claimed is specified, a separate punch time is not required.

And:

Sublet – Bulk Materials

Sublet Code 4	See sublet reimbursement calculation below	Reimbursement for the repair-related bulk materials (BMW part number, please do not use the part numbers for claim submission)
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Sublet reimbursement calculation for claiming the “used quantities” of repair-related bulk materials (BMW part number) is at dealer net plus your center’s handling.

Enter this material cost in sublet and itemize the amount on the repair order and in claim comment section.

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