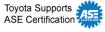


# Manual Seat is Difficult to Slide Back/Forth

Service

Category Vehicle Interior

Section Seat Market USA



# **Applicability**

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2014 - 2016	Tundra	

#### Introduction

Some 2014 – 2016 model year Tundra vehicles may exhibit difficulty in adjusting seat position (forward or backward) on manual seats. This is due to the seat position adjustment lever interfering with the seat cushion. Follow the Repair Procedure in this bulletin to address this condition.

### **Production Change Information**

This bulletin applies to vehicles produced **BEFORE** the Production Change Effective VINs shown below.

MODEL	PLANT	DRIVETRAIN	PRODUCTION CHANGE EFFECTIVE VIN
			5TFRM5F1#GX098380
			5TFEM5F1#GX098368
			5TFEW5F1#GX197684
		2WD  5TFEY5F1#GX197666  5TFNW5F1#GX197596  5TFNY5F1#GX197618  5TFRW5F1#GX197663  5TFRY5F1#GX197674  5TFTW5F1#GX009073  5TFTY5F1#GX009069	5TFEY5F1#GX197666
			5TFNW5F1#GX197596
	TMMTX		5TFNY5F1#GX197618
Tunadra			5TFRW5F1#GX197663
Tundra			5TFRY5F1#GX197674
			5TFTW5F1#GX009073
			5TFTY5F1#GX009069
		4WD	5TFCW5F1#GX019540
			5TFCY5F1#GX019539
			5TFDW5F1#GX512400
			5TFDY5F1#GX512246

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# Manual Seat is Difficult to Slide Back/Forth

# **Production Change Information (Continued)**

MODEL	PLANT	DRIVETRAIN	PRODUCTION CHANGE EFFECTIVE VIN
			5TFPW5F1#GX511737
	ТММТХ	4WD	5TFUW5F1#GX512343
Tundra			5TFUY5F1#GX512499
			5TFUM5F1#GX065338
			5TFDM5F1#GX065335

## **Warranty Information**

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
BD1610	R & R Front Seat Cushion and Cushion Cover	1.5	See "Parts Information"	97	57

## **APPLICABLE WARRANTY**

- This repair is covered under the Toyota Basic Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.
- Warranty application is limited to occurrence of the specified condition described in this bulletin.

#### **Parts Information**

PART NU	JMBER	DARTNAME	OTV
PREVIOUS	NEW	PART NAME	QTY
71511-0C330	71511-0C331		
71511-0C340	71511-0C341	Pad, Front Seat Cushion	1
71512-0C110	71512-0C111		
71071-0C650-B3	71071-0C651-B3	Cover Sub-Assy, Front Seat Cushion	
71071-0C670-B3	71071-0C671-B3		
71071-0C670-C3	71071-0C671-C3		
71071-0C670-E2	71071-0C671-E2		
71071-0C780-B3	71071-0C781-B3		1
71071-0C780-C4	71071-0C781-C4		
71071-0C780-E2	71071-0C781-E2		
71071-0C801-B2	71071-0C802-B2		
71071-0C801-C3	71071-0C802-C3		

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# Manual Seat is Difficult to Slide Back/Forth

#### **Parts Information (Continued)**

PART NU	IMBER	PART NAME	QTY
PREVIOUS	NEW	PART NAIVIE	QII
71071-0C801-E2	71071-0C802-E2		
71071-0C760-C1	71071-0C761-C1		
71071-0C830-C0	71071-0C831-C0		
71072-0C440-B3	71072-0C441-B3	Cover Sub-Assy, Front Seat Cushion	1
71072-0C450-B3	71072-0C451-B3		
71072-0C450-C3	71072-0C451-C3		
71072-0C450-E2	71072-0C451-E2		

### **Repair Procedure**

1. In a seating position, confirm seat sliding effort.

Does the seat slide without ANY difficulty or without interference between the seat position adjustment lever and the seat cushion?

- YES This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.
- NO Continue to step 2.
- Replace the affected seat cushion cover and seat pad with NEW parts.
   Refer to the Technical Information System (TIS), applicable model and model year Repair Manual:
  - 2014 Tundra:

Vehicle Interior – Seat – "Seat: Front Seat Assembly (for Manual Seat): <u>Removal</u> / <u>Disassembly</u> / <u>Reassembly</u> / <u>Installation</u>"

2015 Tundra:

Vehicle Interior – Seat – "Seat: Front Seat Assembly (for Manual Seat): Removal / Disassembly / Reassembly / Installation"

• 2016 Tundra:

Vehicle Interior – Seat – "Seat: Front Seat Assembly (for Manual Seat): <u>Removal</u> / <u>Disassembly</u> / <u>Reassembly</u> / <u>Installation</u>"

3. In a seating position, verify the seat does slide forward/backward.