

FLA COE
 FLB COE
 FLD Conventional
 Business Class
 FLC 112 Conventional

Century Class Conventional
 Argosy COE
 Cargo
 Columbia

122SD and Coronado
 Business Class M2
 > Cascadia
 108SD/114SD

Freightliner
 Service Bulletin

General Information

The shifter location on Cascadia vehicles has been changed to a common location in production. On vehicles built before September 11, 2016, short BBCs (113/116) had a different location than long BBCs (125/126). The new common shifter location is half-way between the two old locations. If a replacement cab floor or an entire sales cab is needed for a Cascadia built prior to September 11, 2016, and the vehicle has a manual transmission, an adapter plate will be needed to move the shifter hole to the proper location. Use the procedure below to install the adapter plate.

Parts

Parts are available from the PDCs. See [Table 1](#).

Parts		
Part Number	Description	Qty.
18-69999-000	Shifter Adapter Plate	1
23-12829-102	Rivnut	6
23-11857-007	1/4-in Blind Rivet	12

Table 1, Parts

Procedure

1. Park the vehicle on a level surface, shut down the engine, and set the parking brake. Chock the tires.
2. Position the shifter adapter plate in place. See [Fig. 1](#).
3. Use the plate as a template to mark the new cutout and drilling locations.
4. Remove the plate, then drill 1/4-inch holes for the 12 plate mounting rivets.
5. Drill clearance holes for the shifter mounting rivnuts.
6. Cut the new shifter hole.
7. Apply Sikaflex®-221 around the periphery of the adapter plate.
8. Position the plate in place.
9. Using rivets, attach the plate to the cab floor.

Warranty

This is an informational bulletin only. Warranty does not apply.

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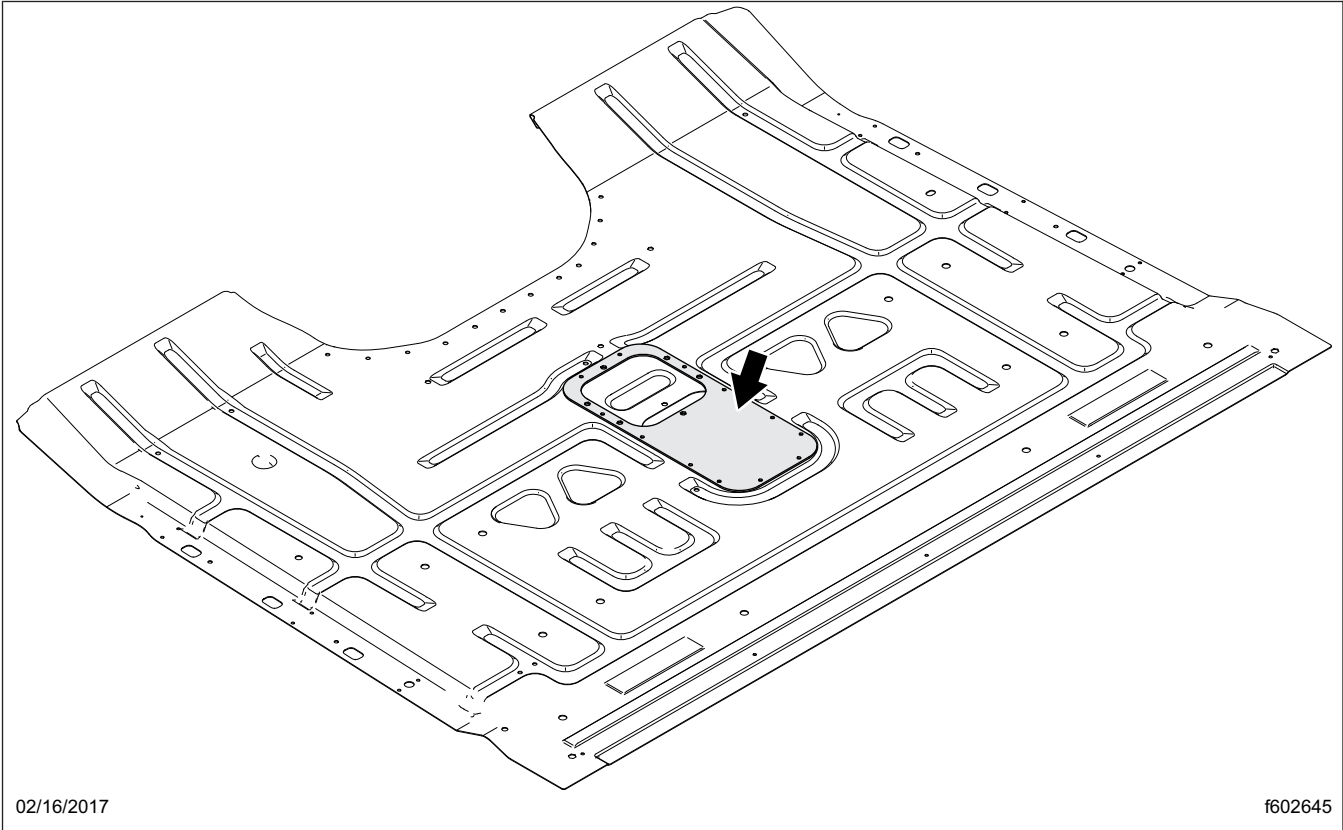
Shifter Adapter Plate for Replacement Cab or Cab Floor

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Fig. 1, Shifter Adapter Plate