

No.: 17 TL-7Rev
 April 28, 2017

TO: Service Locations

FROM: Service Systems Development

SUBJECT: **Heavy Duty Engine Wastegate Repair Kit DKI470E16019**



DKI470E16019 –
 Wastegate Repair Kit

GENERAL INFORMATION

Tooling is required with the release of a new wastegate service kit that is used to service the wastegate on GHG14 DD13 units. In conjunction with the new wastegate service kit, two special tools are required to remove the adjustment arm and perform adjustments on the new wastegate actuator.

The wastegate arm puller and adjustment valve will be sold as a kit and can be ordered separately for replacement orders. Wastegate repair kits will be packaged in a hard plastic case.

Heavy Duty Wastegate Repair Kit Special Tools:

Part Number	Description	Engine Platform
DKI470E16019	Wastegate Repair Kit	GHG14 DD13
DKI470E16019-1	Wastegate Arm Puller	GHG14 DD13
DKI470E16019-2	Wastegate Adjustment Valve	GHG14 DD13

For GHG14 Heavy Duty Engines, refer to “EPA07/10/GHG14 Engine Manual (DDC-SVC-MAN-0081)”

REQUIRED ACTION

Ordering Information – The wastegate repair kit will be automatically shipped and invoiced to your facility. Locations that are **NOT** EPA07, EPA10 or GHG14 DD-certified in SSI will need to order the tools through the Paragon system. Tools can be ordered through Paragon using a DDE supplier prefix.

CONTACT INFORMATION

Please e-mail detroittoolwarranty@daimler.com if you have any questions.