

Service Bulletin

TECHNICAL

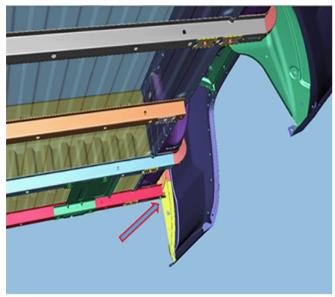
Subject: Rattle/Rattling Noise Coming From the Rear Passenger Side Floor of the Cab

Brand:	Model:	Plant Loca- tion	Model Year:		VIN:		Engine:	Trans-
			from	to	from	to		mission:
Chevrolet	Silverado	Character Z, VIN Position 11,	2018	2018	1GCVKPEC- 9JZ151427	1GTV2MEC- 5JZ156574	All	All
GMC	Sierra							

Involved Region or Country	North America, N.A. Export Regions		
Additional Options (RPOs)			
Condition	Some customers may comment on hearing a rattling noise coming from the rear passenger side floor of the cab.		
Cause			
	The cause of the condition may be that a small population of trucks built at the Fort Wayne Assembly Plant may have a pickup box brace that can loosen due to insufficient torque of the passenger side attachment bolts. Once loose, the brace may move slightly causing a rattling noise.		
Correction	Verify the condition, and repair as necessary, following the Service Procedure below.		

Service Procedure

1. Raise and support the vehicle. Refer to *Lifting and Jacking the Vehicle* in SI.



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2. Inspect the right front pickup box cross member brace for looseness.



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- 3. If found to be loose, re-torque both attachment bolts (1) to 25 N•m (18.5 lb ft).
- 4. Lower the vehicle.

Parts Information

No parts are required for this repair.

Warranty Information

For vehicles repaired under the Bumper-to-Bumper coverage (Canada Base Warranty coverage), use the following labor operation. Reference the Applicable Warranties section of Investigate Vehicle History (IVH) for coverage information.

Labor Operation	Description	Labor Time		
1480968*	Tighten Pickup Box Brace Bolts	0.3 hr		
*This is a unique Labor Operation for Bulletin use only. It will not be published in the Labor Time Guide.				

Version	1
Modified	Released December 08, 2017

