



Service Bulletin

TECHNICAL

Subject: 17-H-011 — Deck-lid anti-flutter mastic separation (Service deck-lids only)

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Make:	Model:	Model Year:		VIN:		Engine:	Transmission:
		from	to	from	to		
Holden	VF Commodore	2014	2015	NA	NA	NA	NA

Involved Region or Country (Optional)	Australia, New Zealand
Relevant Options (RPO)	Sedan Body Style only (69)
Condition	VF sedan Service deck-lids built from May 2013 to Nov 2016 may exhibit anti-flutter mastic separation between the decklid inner panel tabs and the outer panel. This may have an effect on the deck-lid outer panel surface stiffness in the location of the tabs resulting in panel deflection or softness, most likely noticed by the customer during hand washing of the vehicle.
Cause	The suction cup pressure on the assembly jig causes the outer panel to deflect and the anti-flutter mastic to separate on some Service deck-lids. The assembly jig is used for Service Parts only.
Correction — Production	The supplier has fixed the assembly jig issue as of 21 Nov 16.
Correction — Service	Dealers to inspect all stock at dealership and service stock orders from HSPO and rework if required. Dealers to rework decklids on customer complaint vehicles. Rework consists of applying a bead of Henkel 'Teroson MS 9220' under both of the tabs ensuring contact is made between both surfaces. Refer to Service Procedure section.

Information

If a customer presents a complaint of excessive deflection of the deck-lid panel after previously having had the deck-lid replaced with one of the below parts numbers, then carry out the rework detailed in the Service Procedure section below.

If there is Dealer stock of the below part numbers, then check stock for the condition of anti-flutter mastic separation. If the condition exists, then carry out the rework detailed in the Service Procedure section below.

Pat Number:	Description
92260027	LID ASM-REAR COMPARTMENT
92260028	LID ASM-REAR COMPARTMENT
92260029	LID ASM-REAR COMPARTMENT
92278601	LID ASM-REAR COMPARTMENT
92278602	LID ASM-REAR COMPARTMENT
92278603	LID ASM-REAR COMPARTMENT

Service Procedure

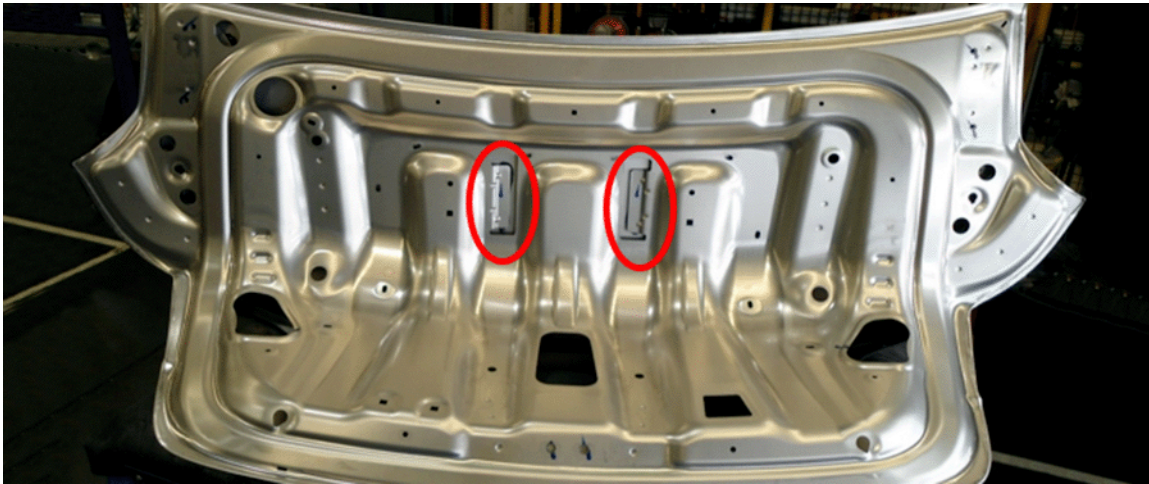


Figure 1 – Deck-lid inner with trim carpet removed showing the two inner panel tabs

1. With the decklid trim carpet removed it should be possible to observe the two inner panel tabs as highlighted in Figure 1. If separation of the anti-flutter mastic exists between these tabs, then proceed with the rework procedure.

Note: If reworking a decklid that is not fitted to a vehicle, ensure the decklid is placed on a clean table where the tabs are vertical as shown in Figure 1.

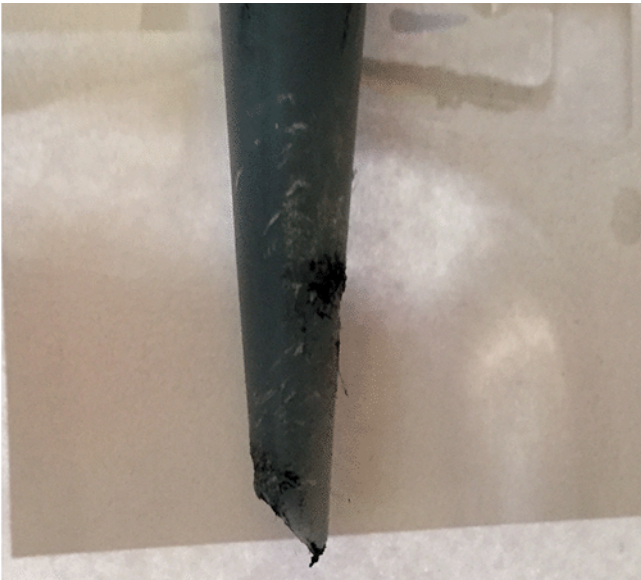


Figure 2 – Cut a 45 degree angle on the nozzle.



Figure 3 – Apply Henkel Teroson MS 9220 to inner panel tab as shown.



Figure 4 – Apply Henkel Teroson MS 9220 to full length of inner panel tab as shown.

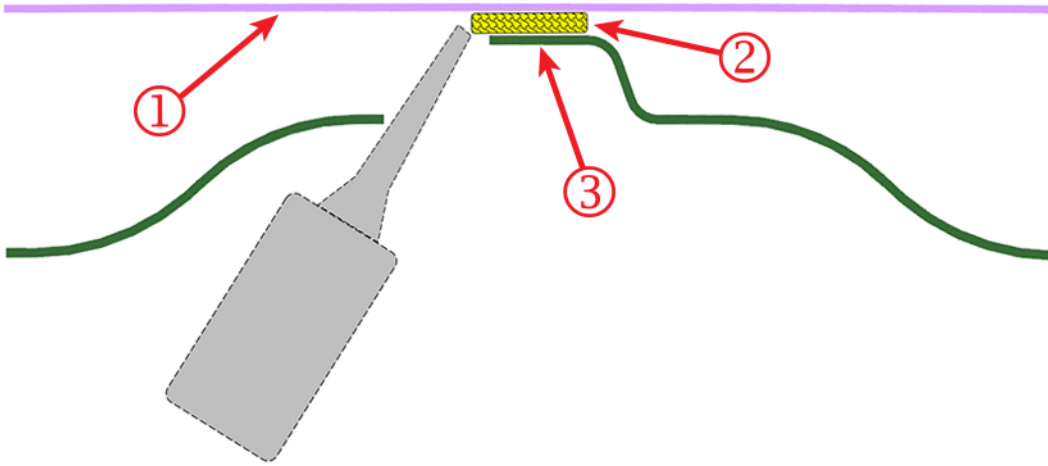


Figure 5 – Section showing method of applying Henkel Teroson MS 9220 (2) in between the outer panel (1) and the inner panel tab (3).

2. As illustrated in Figures 2, 3, 4 and 5, cut a 45 degree angle on the nozzle and apply a liberal bead of Henkel Teroson MS 9220 mastic under both of the deck-lid inner panel tabs ensuring contact (2) is made between both panel surfaces (1,3). Apply the mastic along the entire length of each tab.



Figure 6 – Wiping excess mastic from the surface



Figure 7 – Appearance of deck-lid inner panel tab at completion of rework

3. As per Figure 6, wipe any excess mastic from the surface. Ensure both inner panel tabs are clean at the completion of the rework as per Figure 7.
4. Inspect outer panel skin for appearance.

Note: Ensure minimal compression to outer panel surface while mastic is curing.

Henkel Teroson MS 9220 is an air dry product. Allow a minimum of 30 minutes cure time before handling deck-lid.

Parts Information

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Note: A canister of Henkel / Teroson 9220 will cover approximately 5 decklids depending on how much original sealer is present before performing the rework.

Pat Number	Description	Quantity	Stock Position
Non-GM	Henkel / Teroson 9220 Anti-flutter	1	N/A

Note: Henkel / Teroson 9220 Adhesive should be claimed as a sundry item in the warranty claim Parts section by ticking the Non Genuine GM Part box and claiming a maximum amount of \$7.00.

Holden Australia can access Henkel / Teroson 9220 from the following suppliers:

Body Shop Paint Supplies, SA Pty Ltd, 588 Port Road, Allenby Gardens, SA, Ph. (08) 83400610

Preston Motors, Essendon, 205-211 Keilor Road, North Essendon, VIC, Ph. 1300 193 541

K&R Car Parts, 20 Prime Drive, Seven Hills NSW, Ph. (02) 9838 9600.

Colourfast Brisbane, 31 Elliott Court, Hillcrest, QLD, Ph. (07) 3800 8877

Paint Depo Gold Coast, Unit 3 116 Minnie St. Southport, QLD, Ph. (07) 5591 1922

Robayne, 119 Ewing Street, Welshpool, WA, Ph. (08) 9451 2111. (Offices also in NT & TAS)

Holden New Zealand can access Henkel / Teroson 9220 through the following centres:

For the South island:

Spraystore Auto Refinish Supplies, 107 Asaph St. Christchurch. Ph. 03-3669597

For the North island:

Wyatt Machine Tools, 388 Church St. Penrose, Auckland. Ph. 09-525100

Autolink Distributors, 271 Kahikatea Drive, Hamilton. Ph. 07-8461443

Warranty Information

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Labor Code:	Description	Hours:	Transaction Type
1083098	17-H-011 Deck-lid Adhesive Application	0.3	ZREG

Bulletin Version	00
Modified History	

GM bulletins are intended for use by professional technicians, NOT a "do-it-yourselfer". They are written to inform these technicians of conditions that may occur on some vehicles, or to provide information that could assist in the proper service of a vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do a job properly and safely. If a condition is described, DO NOT assume that the bulletin applies to your vehicle, or that your vehicle will have that condition. See your GM dealer for information on whether your vehicle may benefit from the information.



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