



SI B51 35 17  
Body Equipment

December 2017  
Technical Service

## TAILGATE CLOSING AUDIBLE WARNING IS DISTORTED

### MODEL

F48 (X1)	G01 (X3)
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### SITUATION

Audible warning, that tailgate is being closed, is inconsistent or distorted.

### CAUSE

Warning signal buzzer mounting arrangement is inadequate. Signal noise is distorted, due to loose fit in mounting hole.

### CORRECTION

Remount buzzer with appropriate spacing material.

### PROCEDURE

For conditions that are similar to the situation described:

	<ol style="list-style-type: none"> <li>1. Disassemble the tailgate trim panel according to REP 51 49 000 "Removing and installing tailgate trim panel".</li> <li>2. Remove warning signal buzzer from the tailgate.</li> </ol>
	<ol style="list-style-type: none"> <li>3. Add material (i.e. butyl, for example), as shown, to enlarge effective circumference of buzzer housing to achieve tighter fit into mounting hole.</li> <li>4. Mount warning signal buzzer into tailgate.</li> <li>5. Reinstall tailgate trim panel and all mounted parts.</li> </ol>

### PARTS INFORMATION

Part Number	Description	Quantity
81 22 0 442 636	Butyl, 4mm x 10 mm	As needed

## WARRANTY INFORMATION

Covered under the terms of the BMW New Vehicle Limited Warranty for Passenger Cars and Light Trucks.

<b>Defect Code:</b>	<b>5124291200</b>	
<b>Labor Operation:</b>	<b>Labor Allowance:</b>	<b>Description:</b>
51 49 000	Refer to KSD2	Removing and installing/replacing the tailgate trim panel (Main work).
Or:		
51 49 500	Refer to KSD2	Removing and installing/replacing the tailgate trim panel (Plus work)
And:		
51 99 000	1 FRU	Remove warning buzzer, affix felt tape (or butyl) and re-fit into tailgate.

If you are using a Main labor code for another repair, use the Plus code labor operation 51 49 500 instead of 51 49 000.

Work time labor operation code 51 49 00 is not considered a Main labor operation. Also, since the "work time" FRU allowance to be claimed is specified, a separate punch time is not required.

And, as applicable:

### Sublet – Bulk Materials

<b>Sublet Code 4</b>	See the sublet reimbursement calculations below	Reimbursement for the repair-related bulk materials (Do not use part numbers for claim submission)
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Sublet reimbursement calculation for claiming repair-related bulk materials (BMW part numbers) is at the dealer net price for the "quantities used" plus your center's handling.

Enter this material cost in sublet and itemize the amount on the repair order and in claim comment section.

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