

Noise on instrument panel cover at top on model series 213

Topic number	LI68.10-P-064592
Version	4
Design group	68.10 Instrument panel
Date	01-10-2017
Validity	Model series 213 up to production date 04.07.2016
Reason for change	Measure extended
Reason for block	

Complaint:

Noise on instrument panel cover at top through sound excitation and irregularities in the road surface.

Cause:

Covering makes contact with instrument panel.

Remedy:

Cut felt to size 10X25 mm.

Apply felt to marked area (Pic. 1).

Apply light coating of Krytox A000 989 36 60 to clip contact areas (Pic. 2).

Mount non-woven cloth (Pic. 3, 4 and 5).

A213 689 10 00 (LHD, RHD not HUD)

A213 689 11 00 (LHD, RHD HUD variant)

Vehicles affected as from SoP up to production date 15.08.2016

Attachments	
File	Description
Abdeckung Instrumententafel oben Pic.1.JPG	A rib is located at this point on the component. A 10x2x25 mm piece of felt must be fitted over this rib.
Abdeckung Instrumententafel oben Pic.2.JPG	Apply coating of Krytox to these points
Abdeckung Instrumententafel oben Pic.3.JPG	Attach front non-woven cloth to shackles on centerfill grid
Abdeckung Instrumententafel oben Pic.4.JPG	Fix non-woven cloth into place on metal clamps
Abdeckung Instrumententafel oben Pic.5.JPG	Make sure that the opening in the area of the catch hooks was correctly mounted

Symptoms

Body / Interior equipment / Instrument panel / Noise

Parts

Part number	ES1	ES2	Designation	Quantity	Note	EPC
A 001 983 40 10	05		Felt strip	1	Cut felt strips to suitable size	X
A 000 989 36 60			Krytox	1		X

XENTRY TIPS

A 213 689 10 00		Mesh	1		X
A 213 689 11 00		Mesh	1	HUD variant	X

Operation numbers/damage codes				
Op. no.	Operation text	Time	Damage code	Note
68-0000	INSTRUMENT PANEL COVER AT TOP A+E	001	68300 36	
68-0000	APPLY FELT TO INSTRUMENT PANEL COVER	002	68300 36	Apply felt to marked points (Pic.1)

Attachments

Abdeckung Instrumen-
tentafel oben Pic.1.JPG:



Abdeckung Instrumen-
tentafel oben Pic.2.JPG:



XENTRY TIPS

Abdeckung Instrumen-
tentafel oben Pic.3.JPG:



Abdeckung Instrumen-
tentafel oben Pic.4.JPG:



Abdeckung Instrumen-
tentafel oben Pic.5.JPG:

