

Waistline trim strips on doors protrude at front or rear of waistline

Topic number	LI72.00-P-067456
Version	1
Function group	72.00 General
Date	12-14-2017
Validity	MODEL 213 Up to production date 13.01.2017
Reason for change	
Reason for block	

Complaint:

Waistline trim strips on doors protrude at front or rear of waistline, see picture 1.

Attachments	
File	Description
Bild 1.JPG	Picture 1

Cause:

The holding ability of the insertion slot may be insufficient.

Remedy:

1. Remove waistline trim strip.
2. Cut adhesive fabric tape to size 30 x 30 mm.
3. Affix adhesive fabric tape as per pictures 2 and 3. The adhesive strips must be stuck cleanly over the radius so that no wrinkles are produced.

Note: The adhesive strips must not protrude more than 3 mm into the waistline. Also, they must not be stuck over the end of the fold or more than 5 mm away from end of the fold. See picture 4.

4. Install waistline trim strip.

Attachments	
File	Description
Bild 2.JPG	Picture 2
Bild 3.JPG	Picture 3
Bild 4.JPG	Picture 4

Symptoms
Body / Door/Flap / Door / Trim / Loose
Body / Door/Flap / Door / Trim / Fits poorly

Parts						
Part number	ES1	ES2	Designation	Quantity	Note	EPC

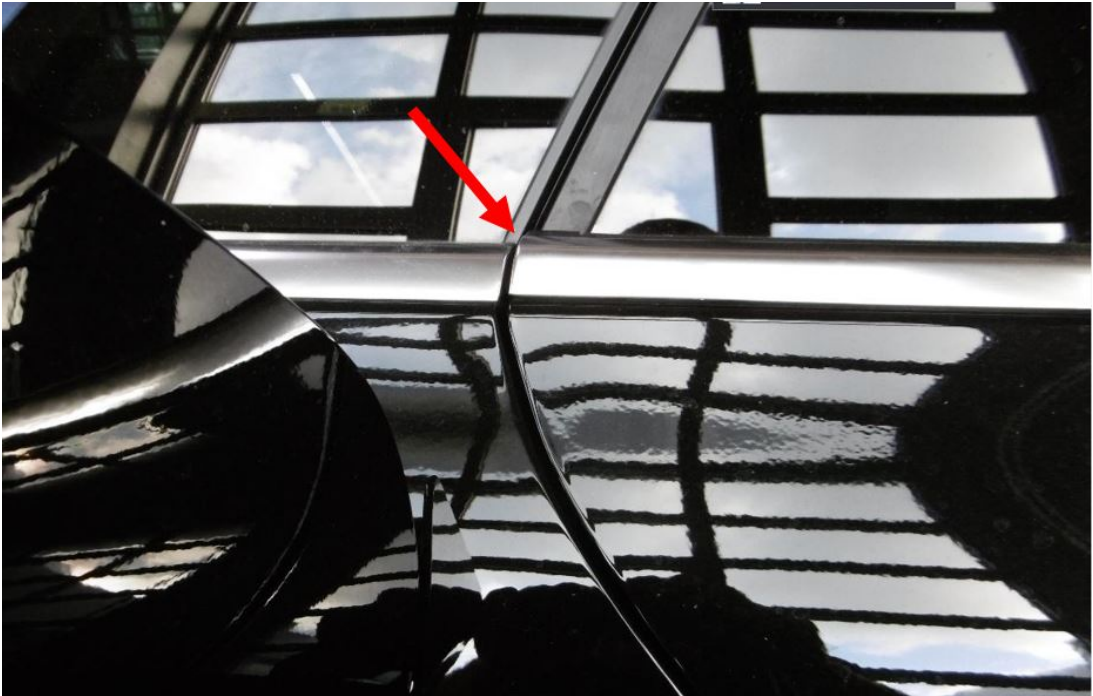
XENTRY TIPS

A0019891785		Adhesive tape	1	
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Operation numbers/damage codes				
Op. no.	Operation text	Time	Damage code	Note
			72A46 38	
			72N46 38	
			73A40 38	
			73N40 38	

Attachments

Bild 1.JPG:



XENTRY TIPS

Bild 2.JPG:

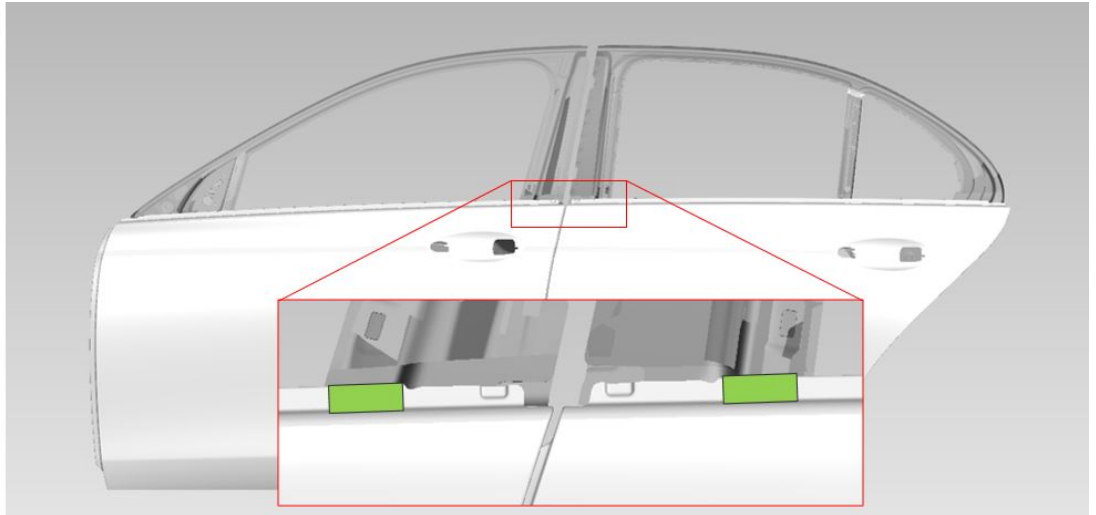


Bild 3.JPG:

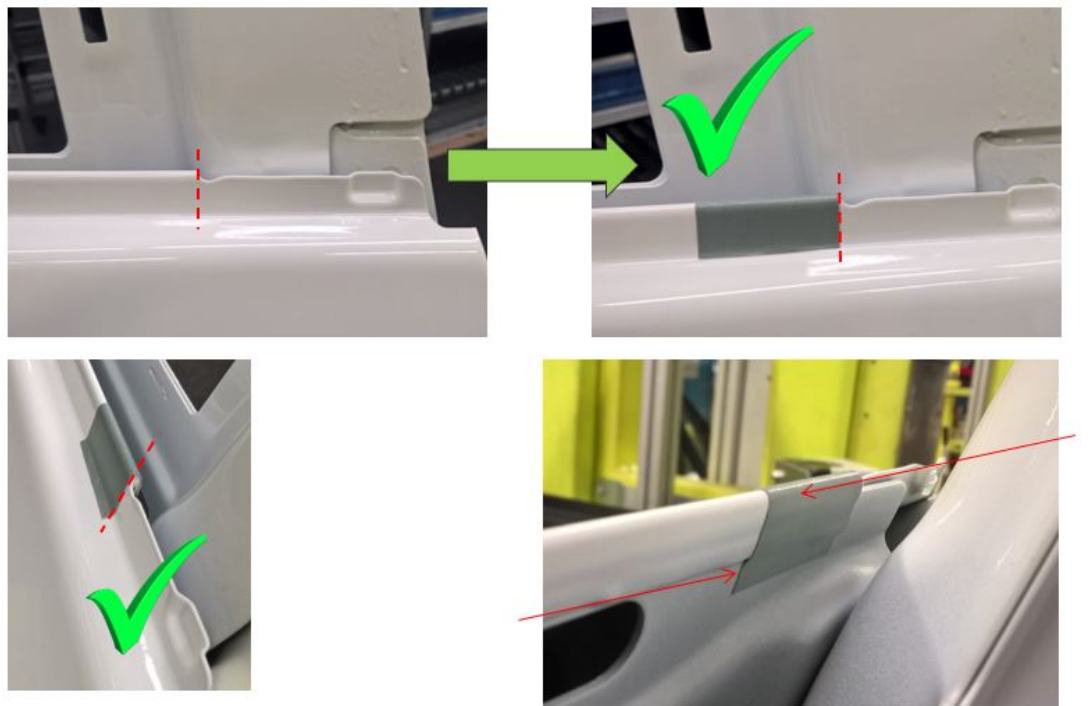


Bild 4.JPG:

