



Service Bulletin

File in Section: 00 - General Information

Bulletin No.: 15-00-89-005A

Date: October, 2017

WARRANTY ADMINISTRATION

Subject: Essential Tools that Include Consumable Parts (U.S. Only)

Models: 2018 and Prior GM Passenger Cars and Trucks

This Bulletin has been revised to add the 2017-2018 Model Years, add 1234YF Tracer Dye and remove the J-44341 Pag Oil and Brake Align Correction Plates information. Please discard Corporate Bulletin Number 15-00-89-005.

Per GM Service Policies and Procedures, Article 3.1.1, Service Agents are to purchase, at a minimum, all essential special service tools required to service all models currently covered by the GM New Vehicle Limited Warranty. Certain special service tool kits contain consumable repair parts that are intended to be permanently installed on vehicles.

In the event that one or more of these consumable repair parts are utilized during a vehicle repair, the following table will guide you on the amount to submit as part of the repair transaction. These consumable parts fall outside of the definition of shop supplies and are to be submitted as a Net Miscellaneous item on the repair transaction.

Note: Only parts listed below that were purchased inside the Bosch Automotive Service Solutions distribution network may be charged as explained in this bulletin.

Transaction Requirements

Job Card - Document the quantity and the Bosch Automotive Service Solutions part number(s) (Special Tool number) used for the each repair line on the job card.

Net/Miscellaneous - Using the chart below, calculate the total cost of consumed part(s) used for the repair. Submit the total cost plus normal mark-up percentage allowance in the Net/Miscellaneous field. When entering an amount in Net/Miscellaneous, an additional free-flow text field will appear requiring you to submit information to describe the expense. List the tool number used. If more than one part of a consumable tool was used for a single repair, list the tool number related to the largest expense charged.

Consumable GM Tool Pricing Chart

Components	Description	Pack Price	Cost per Piece*
J-38125-H KIT, GM TERMINAL REPAIR			
	Price per terminal		\$2.50
J-41425 A/C LINE TUBING REPAIR KIT			
J-41425-312	5/16" ALUM CONNECTOR (5 PK)	\$57.01	\$11.40
J-41425-375	3/8" ALUM CONNECTOR (5 PK)	\$51.00	\$10.20
J-41425-500	1/2" LOKRING (5 PK)	\$63.01	\$12.60
J-41425-625	5/8" LOKRING (5 PK)	\$93.02	\$18.60
J-41425-750	3/4" ALUM CONNECTOR (5 PK)	\$109.02	\$21.80
J-41425-3	SEALING COMPOUND (15 ML BOTTLE)	\$17.01	\$8.50 per use
J-41425-23	CLEANING PAD	\$2.50	\$2.50

Components	Description	Pack Price	Cost per Piece*
J-42385 THREAD REPAIR KIT			
J-42385-104	INSERTS (22.0 MM LONG) (4 pk)	\$8.25	\$2.06
J-42385-108	INSERT, M11 X 2.0 X 30, (10 PK)	\$25.00	\$2.50
J-42385-109	LOCTITE, 277 - 10 ML BOTTLE	\$17.50	\$8.75 per use
J-42385-205	INSERTS 12.0 MM LONG (4 PK)	\$5.50	\$1.37
J-42385-210	INSERTS (16.2 MM LONG) (10 PK)	\$9.00	\$0.90
J-42385-215	INSERTS, M10 X 1.5 X 20 (10 PK)	\$10.00	\$1.00
J-42385-216	INSERTS 10 X 1.5 X 17 MM (2 PK)	\$2.75	\$1.38
J-44551-A INSTLR KIT, A/C SUCTION SCREEN			
J-44551-10	SCREEN, 5/8" (A) (PKG. OF 3)	\$19.00	\$6.33
J-44551-110	SCREEN, .531" (PKG. OF 3)	\$13.50	\$4.50
J-44551-120	SCREEN, .538" (PKG. OF 3)	\$13.50	\$4.50
J-44551-130	SCREEN, .561" (PKG. OF 3)	\$14.01	\$4.67
J-44551-140	SCREEN, .579" (PKG. OF 3)	\$10.00	\$3.33
J-44551-150	SCREEN, .600" (PKG. OF 3)	\$10.00	\$3.33
J-44551-160	SCREEN, .618" (PKG. OF 3)	\$10.00	\$3.33
J-44551-170	SCREEN, .649" (PKG. OF 3)	\$14.50	\$4.83
J-44551-20	SCREENS .552 OD (3 PK)	\$15.00	\$5.00
J-44551-30	SCREEN, 3/4" (C) (PKG. OF 3)	\$15.00	\$5.00
J-44551-40	SCREEN, .395" (PKG. OF 3)	\$10.00	\$3.33
J-44551-60	SCREEN, .471" (3 PK)	\$14.01	\$4.67
J-44551-70	SCREEN, .492" (3 PK)	\$10.00	\$3.33
J-44551-80	SCREEN, .500" (3 PK)	\$12.00	\$4.00
J-44551-90	SCREEN, .521" (PKG. OF 3)	\$15.00	\$5.00
J-28431-6 Engine and Trans Oil Dye			
	(6-1 oz Bottles)	\$34.00	\$5.67 per bottle
J-41447-1 R-134A & R-1234YF TRACER DYE			
	(24 PK 1/4 OZ)	\$86.02	\$3.58

*The price listed in **BOLD** is per piece (or as otherwise listed) and should be used to calculate the amount charged on the warranty transaction in **Net/Miscellaneous**. Enter the entire tool number in the Net/Misc description field. Example: Two J-42385-215

inserts are used during a warranty repair. The amount charged to Net/Misc would be \$2.00 plus normal warranty mark-up. Enter **J-42385-215** in the description field for Net/Misc.

GM bulletins are intended for use by professional technicians, NOT a "do-it-yourselfer". They are written to inform these technicians of conditions that may occur on some vehicles, or to provide information that could assist in the proper service of a vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do a job properly and safely. If a condition is described, **DO NOT** assume that the bulletin applies to your vehicle, or that your vehicle will have that condition. See your GM dealer for information on whether your vehicle may benefit from the information.



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