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Service Information Bulletin

SUBJECT	DATE
Coolant Housing	January 2017

Additions, Revisions, or Updates

Publication Number / Title	Platform	Section Title	Change
DDC-SVC-MAN-0194	GHG17 Medium Duty	Removal of the Coolant Housing	New Procedures.
		Installation of the Coolant Housing	



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2 Removal of the Coolant Housing

Remove as follows:

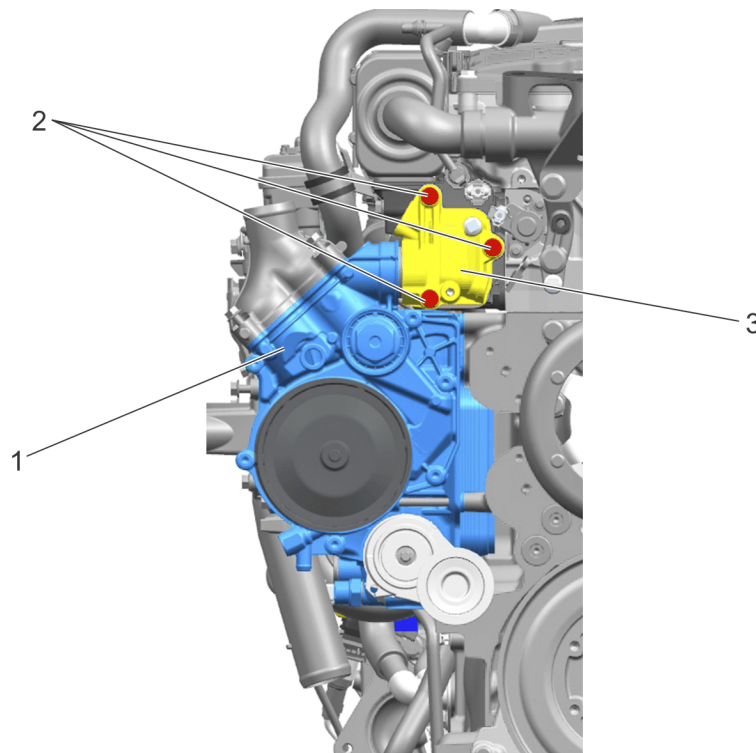
1. Shut off the engine, apply the parking brake, chock the wheels, and perform any other applicable safety steps.



CAUTION: ELECTRICAL SHOCK

To avoid injury from electrical shock, use care when connecting battery cables. The magnetic switch studs are at battery voltage.

2. Disconnect the batteries.
3. Open the hood.
4. If necessary, remove the bumper end(s).
5. Remove the water pump (1). Refer to section "Removal of the Water Pump".



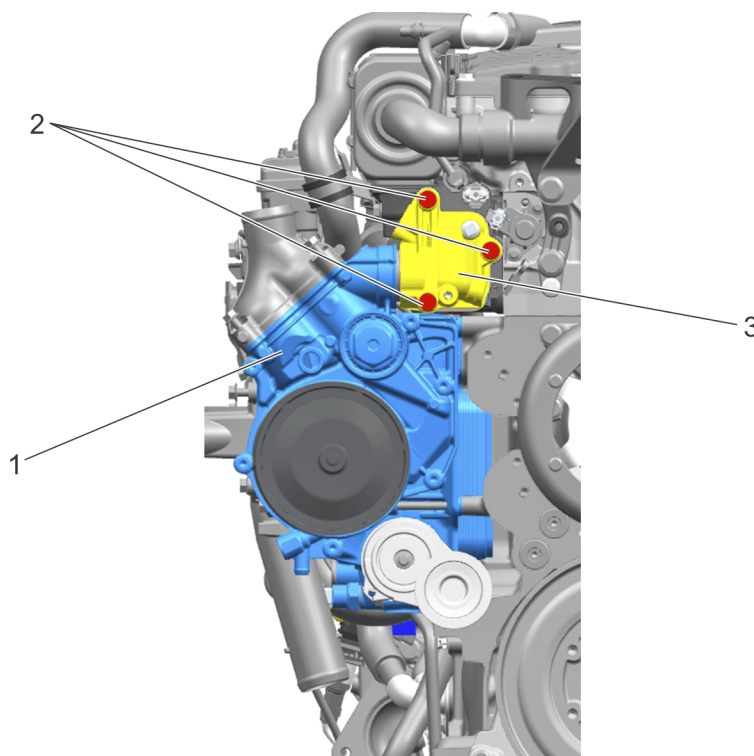
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6. Remove the three bolts (2) securing the coolant housing (3) to the exhaust gas recirculation (EGR) cooler bracket.

3 Installation of the Coolant Housing

Install as follows:

1. Install the coolant housing (3) to the EGR cooler bracket. Torque to 25 N·m (18 lb·ft).



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2. Install the water pump (1). Refer to section "Installation of the Water Pump".
3. If necessary, install the bumper end(s).
4. Close the hood.



CAUTION: ELECTRICAL SHOCK

To avoid injury from electrical shock, use care when connecting battery cables. The magnetic switch studs are at battery voltage.

5. Connect the batteries.