TECHNICAL INSTRUCTIONS

FOR

EMISSIONS RECALL HOI

EMISSION LABEL INSTALLATION

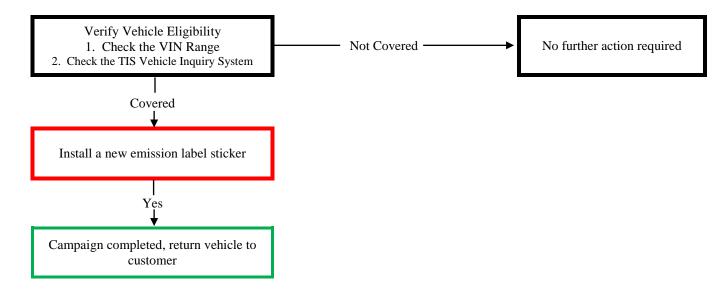
CERTAIN 2018 C-HR

The repair quality of covered vehicles is extremely important to Toyota. All dealership technicians performing this repair are required to successfully complete the most current version of the E-Learning course "Safety Recall and Service Campaign Essentials". To ensure that all vehicles have the repair performed correctly; technicians performing this repair are required to currently hold at least one of the following certification levels:

- Certified Technician (Any specialty)
- Expert Technician (Any specialty)
- Master Technician
- Master Diagnostic Technician

Always check which technicians can perform the recall remedy by logging on to https://www.uotdealerreports.com. It is the dealership's responsibility to select technicians with the above certification level or greater to perform this repair. Carefully review your resources, the technician skill level, and ability before assigning technicians to this repair. It is important to consider technician days off and vacation schedules to ensure there are properly trained technicians available to perform this repair at all times.

I. OPERATION FLOW CHART



II. IDENTIFICATION OF AFFECTED VEHICLES

- Check the TIS Vehicle Inquiry System to confirm the VIN is involved in this Emission Recall, and that the Campaign has not already been competed prior to dealer shipment or by another dealer.
- TMS warranty will not reimburse dealers for repairs completed on vehicles that are not affected or were completed by another dealer.

III. PREPARATION

A. PARTS

Part Number	Part Description	Quantity
11298-0T540	Label, Emission	1

B. Materials

- Paint Safe Cleaner (Rubbing Alcohol)
- Shop Rag

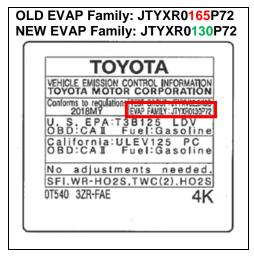
IV. BACKGROUND

The Vehicle Emission Control Information (VECI) Label on the involved vehicles were printed with an incorrect evaporative emissions system description. Due to this error, the involved vehicles do not comply with a specific Federal Regulation.

V. COMPONENTS



VI. WORK PROCEDURE



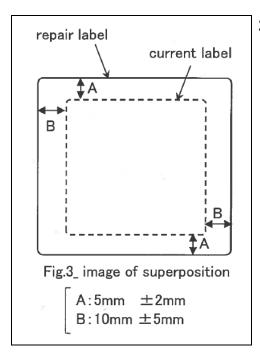
1. INSPECT FOR EMISSION CONTROL LABEL

a. Unlatch and Open Hood

 Inspect the upper driver's side corner of the hood and confirm if the **NEW** emission control information label is installed

Installed: Campaign Complete

Not Installed: Go to Step 2



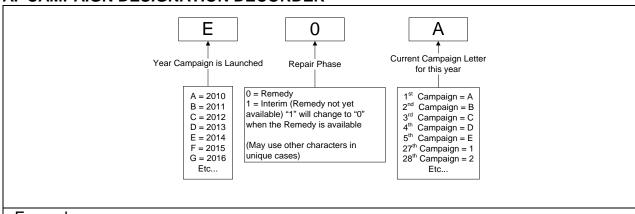
2. INSTALL NEW EMISSION LABEL

 a. Clean old emission label surface using a paint safe cleaner and a shop rag

NOTE: Ensure all foreign material and oil has been removed before continuing

- b. Install **NEW** emission label neatly over the old emission label.
- c. Confirm the **NEW** label is adhered and that there are no wrinkles in the label
- d. Close and latch hood

A. CAMPAIGN DESIGNATION DECORDER



Examples:

A0D = Launched in 2010, Remedy Phase, 4th Campaign Launched in 2010

B1E = Launched in 2011, Interim Phase, 5th Campaign Launched in 2011

C1C = Launched in 2012, Interim Phase, 3rd Campaign Launched in 2012