

# Short Pin Installation During PDS

**Service Category** General

**Section** Pre-Delivery Service

**Market** USA

Toyota Supports  
ASE Certification 

## Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2018	Avalon, Avalon HV	

## Introduction

Some 2018 model year Avalon and Avalon HV vehicles have had the short pin removed at the assembly plant and temporarily stored in the engine compartment relay block to minimize battery discharge during transportation and storage. Follow the procedures in this bulletin to reinstall the short pin into its original location and confirm that all related Diagnostic Trouble Codes (DTCs) are cleared during Pre-Delivery Service (PDS).

### NOTE

The short pin is removed **ONLY** on vehicles going to Hawaii, Puerto Rico, Saipan, Guam and American Samoa.

## Warranty Information

OP CODE	DESCRIPTION	TIME	OFF	T1	T2
N/A	Not Applicable to Warranty	—	—	—	—

## Required Tools & Equipment

REQUIRED EQUIPMENT	SUPPLIER	PART NUMBER	QTY
Techstream 2.0*	ADE	TS2UNIT	1
Techstream Lite		TSLITEPDLR01	
Techstream Lite (Green Cable)		TSLP2DLR01	

### NOTE

- Only **ONE** of the Techstream units listed above is required.
- Software version 12.10.018 or later is required.
- Additional Techstream units may be ordered by calling Approved Dealer Equipment (ADE) at 1-800-368-6787.

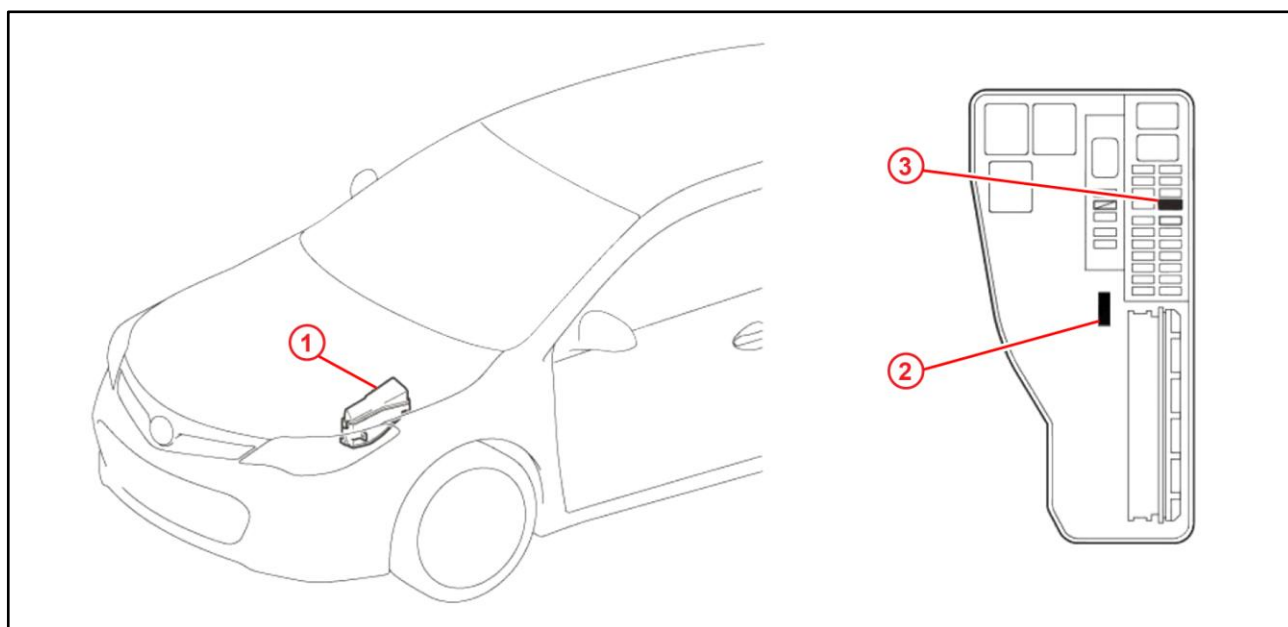
\* Essential SST.

## Short Pin Installation During PDS

### Installation Procedure

Remove the short pin from the blank space of the relay block in the engine compartment, and install the short pin into the relay block as shown.

**Figure 1.**



1	Relay Block
2	Remove this Short Pin

3	Install Short Pin Here
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### NOTE

- The short pin does NOT function as a fuse, so install it ONLY in the position shown.
- If the vehicle is stored AFTER PDS, disconnect the negative (–) battery terminal to prevent battery discharge. Refer to Service Bulletin No. [T-SB-0195-17](#), “Battery Maintenance During PDS.”

## Short Pin Installation During PDS

### DTC Clearing Procedure

When the short pin is removed, several different ECUs may detect the interruption in battery voltage (B+) and store a DTC. Clear ANY DTCs AFTER installing the short pin.

1. Connect Techstream to DLC3.
2. Cycle the ignition switch to the "IG-ON" position.
3. Using Techstream, check to see if ANY DTCs other than those listed in the table below are stored.

DTC NUMBER	MEANING OF DTC
U0155	Lost Communication with "Combination Meter"
U0199 (with Memory Seat)	Lost Communication with "Door Control Module A"
U0200 (with Memory Seat)	Lost Communication with "Door Control Module B"
U0208 (with Memory Seat)	Lost Communication with "Seat Control Module A"

#### NOTE

If ANY DTCs besides those listed in the table remain, repair the applicable system according to the Repair Manual.

4. Clear the DTCs.