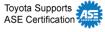


Maintenance for HV & Auxiliary Batteries

Service

Category Power Source/Network

Section Battery/Charging Market USA



Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION	
2018	Avalon HV, Camry HV, Highlander HV, Mirai, Prius Prius C, Prius Prime, Prius V, RAV4 HV		

Introduction

Hybrid vehicles are equipped with 2 types of batteries:

- Hybrid Vehicle (HV) battery
- Auxiliary (12V) battery

If the hybrid vehicle is put into storage, the State-Of-Charge (SOC) of its HV battery and auxiliary battery will gradually decrease. To prevent the auxiliary battery from becoming discharged during storage, proper maintenance is necessary.

Perform the following maintenance service for the HV battery and auxiliary battery.

NOTE

- Before disconnecting the auxiliary battery, confirm the shift lever is in the "P" position and apply the parking brake completely. The shift lever CANNOT be shifted from the "P" position with the auxiliary battery disconnected.
- If the negative (–) terminal of the auxiliary battery is reconnected, even if the power button is in the "START" mode, the hybrid system may NOT start. In this case, push the "POWER" button and select the "START" mode again to start the hybrid system (the "READY" light is ON). If the hybrid system still does NOT start (the "READY" light is OFF), refer to the Repair Manual.

Warranty Information

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
N/A	Not Applicable to Warranty	1	_	_	-

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Maintenance Items

CONDITION*	MAINTENANCE OPERATION	
Before Delivery	Fully charge the auxiliary battery (deliver the vehicle to the customer after it is fully charged 12.6V or more).	
To Store for 30 Days or More	Disconnect the negative (–) terminal of the auxiliary battery in the luggage compartment to prevent the SOC of the auxiliary battery from decreasing during storage due to parasitic current.	
Just After Unloading & Every 2 Months	Keep the Hybrid System ON for 30 minutes with the transmission in the "P" position (in order to charge the HV battery and the auxiliary battery).	

^{*}The condition also corresponds with the section titles within this bulletin.

Required Tools & Equipment

SPECIAL SERVICE TOOLS (SST)	PART NUMBER	QTY
GR8 Battery Diagnostic Station*	00002-MCGR8	1

NOTE

- The GR8 Battery Diagnostic Station (P/N 00002-MCGR8) supersedes the Automatic Trickle Charger (P/N 00002-YA122-01) and Fast Battery Chargers (Associated P/N ASE6003 and Christie P/N CAPPDQ). P/N 00002-YA122-01, ASE6003, and CAPPDQ are now obsolete.
- Additional SSTs may be ordered by calling 1-800-933-8335.

Before Delivery

- 1. Before charging the auxiliary battery, turn OFF ALL lights, accessories, and the hybrid system.
- 2. Check the battery SOC.
 - If the battery voltage is LESS THAN 12.6V, then continue to step 3.
 - If the battery voltage is 12.6V or MORE, replace the positive (+) terminal cover, install the battery cover and close the back door.

NOTE

- If measuring the voltage with the negative (–) terminal connected, turn OFF the power switch and turn ON the headlights for 20 to 30 seconds. This will remove the surface charge from the battery.
- If the engine has been running before measuring the voltage, wait 20 minutes or more after the engine stops. This removes the surface charge.

^{*} Essential SST.

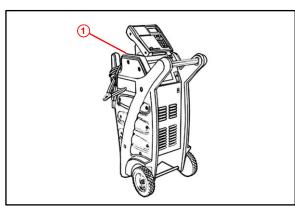
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Before Delivery (Continued)

- 3. Test the auxiliary battery using the GR8 Battery Diagnostic Station.
 - If the battery tests good, then continue to step 4.
 - If the battery tests bad ("Replace Battery"), then replace the auxiliary battery.
- 4. Charge the auxiliary battery using the GR8 Battery Diagnostic Station.
 - A. Connect the red charger clamp to the positive (+) battery terminal and the black charger clamp to the negative (–) battery terminal.
 - B. Plug the charger into a grounded 110V nominal outlet and flip the power switch to the "ON" position.

Figure 1. GR8 Battery Diagnostic Station



1 P/N 00002-MCGR8

C. Once the charger is properly turned ON, perform a diagnostic charge by "MODEL" (i.e., Camry HV).

The GR8 Battery Diagnostic Station will indicate result when complete.

CAUTION

- · Charge in a well-ventilated area.
- Do NOT allow sparks or fire near the auxiliary battery.

NOTE

If the auxiliary battery was stored at $32^{\circ}F$ (0°C) or below, charge the auxiliary battery in a room above $32^{\circ}F$ (0°C).

If the GR8 Battery Diagnostic Station is NOT available, you may charge the auxiliary battery by cycling the vehicle on to "READY."

- Run time will vary depending on the State-Of-Charge.
- If this method is used, you must confirm that the battery is charged to 12.8V using a DVOM.

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To Store for 30 Days or More

- 1. Turn OFF ALL lights, accessories, and the hybrid system.
- 2. Disconnect the negative (–) terminal.

NOTE

When it is necessary to move the vehicle, reconnect the negative (-) terminal.

3. When removing the vehicle from storage, connect the negative (–) terminal.

Torque: 6.5 N*m (66 kgf*cm, 58 in*lbf)

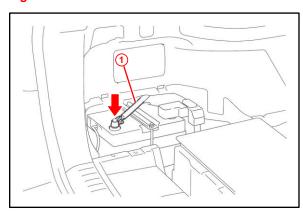
NOTE

After recharging the auxiliary battery, the hybrid system may NOT start. Follow the procedure below to initialize the system.

- Put the shift lever in the "P" position.
- Open and close ANY of the doors.

Restart the hybrid system.

Figure 2.



Negative (–) Terminal

Every Two Months

NOTE

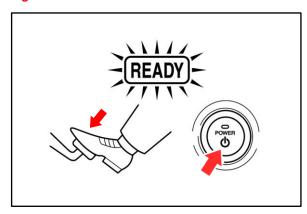
- When the remaining capacity of the HV battery is low, the gasoline engine automatically starts and the HV battery is charged by the generator. The auxiliary battery is also charged by the HV battery regardless of the gasoline engine operation.
- Be sure to reconnect the negative (–) terminal of the auxiliary battery BEFORE performing this procedure.
- 1. Park the vehicle in open air or connect the exhaust extraction hose to the exhaust pipe.
- 2. Apply the parking brake.

Maintenance for HV & Auxiliary Batteries

Every Two Months (Continued)

3. With the brake pedal depressed, push the "POWER" button and select the "START" mode and check that the "READY" light in the meter illuminates when the hybrid system starts (the "READY" light is ON).

Figure 3.



- 4. Turn OFF ALL lights and accessories.
- 5. Check that the shift lever is in the "P" position.
- 6. Keep the "READY" light ON and charge the HV battery for 30 minutes.

NOTE

- If the amount of charging energy is small, the display may NOT indicate the energy flow.
- Ensure there is a sufficient amount of fuel for the vehicle to run for 30 minutes.