

Subject		Market	
How to Identify Modified HV Batteries		USA	
Service Category		Section	
Vehicle Interior		Meter/Gauge/Display	
Applicability			
All HV Vehicles			

APPLICABLE VEHICLES

2016-2017	RAV4 HV	2001-2017	Prius
2013-2017	Avalon HV	2012-2017	Prius V
2012-2017	Prius C	2006-2017	Highlander HV
2007-2017	Camry HV		

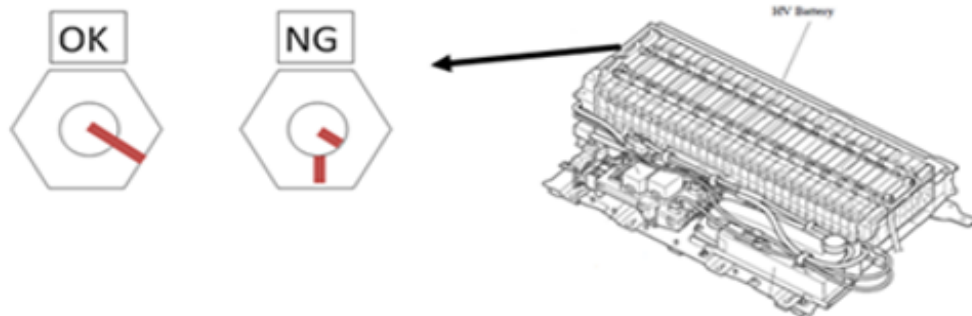
CONDITION

A vehicle may arrive to the dealer with a MIL "ON" condition and P0A80 or P1AC000 stored in the memory. Some cases have been identified with internal modification done to the HV Battery. Modified or altered parts are not covered under warranty.

RECOMMENDATIONS

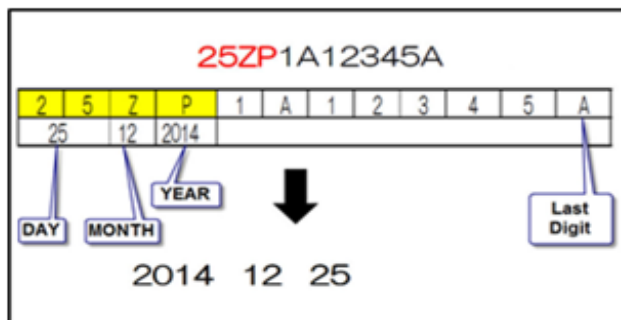
Use the following procedure to determine if there is a possibility that the HV Battery has been modified.

- For vehicles produced up to September 2008
 - Remove HV Battery cover and check for offset mar on the bus bar nut and bolt



- For Vehicles produced after September 2008
 - Remove HV Battery Cover and inspect cells for physical signs of modifications
 - Signs of previous removal of cover and or bus bar
 - Check that the last digit of the serial #s of all cells are the same letter
 - Check all cell serial #s and make sure they are all within 3 months of production date from each other

CELL SERIAL# EXAMPLE



MONTH	
1	1
2	2
3	3
4	4
5	5
6	6
7	7
8	8
9	9
X	10
Y	11
Z	12

YEAR	
A	1999
B	2000
C	2001
D	2002
E	2003
F	2004
G	2005
H	2006
I	2007
J	2008
K	2009
L	2010
M	2011
N	2012
O	2013
P	2014
Q	2015
R	2016
S	2017

Subject

How to Identify Modified HV Batteries

Market

USA

Applicability

LINK REFERENCES

This Tech Tip does not contain any link references