



FIELD SERVICE CAMPAIGN – 17113

05 July 2017

SUBJECT:

Retaining Nut – Turbo Oil Supply Line

MODELS INVOLVED:

International® WorkStar®

DEFECT DESCRIPTION:

On certain N13 equipped International® WorkStar® vehicles, the retaining nut securing the turbocharger oil supply line may not be tightened to its specified torque.

ELIGIBILITY:

This procedure applies ONLY to vehicles marked in the International® Service PortalSM with FSC 17113. Also complete any other open campaigns listed on the Service Portal at this time.

TOOLS REQUIRED:

No special tools are required for this procedure.

PARTS REQUIRED:

| Part Number | Description | Quantity |
|-------------|-------------------------------|-------------|
| 31081R1 | NUT HEX FLG METRIC-M6 PHC FIN | As Required |

Table 1 Parts Information

WORK INSTRUCTIONS

GOVERNMENT REGULATION: Engine fluid (oil, fuel, and coolant) may be a hazard to human health and the environment. Handle all fluid and other contaminated materials (such as filters and rags) in accordance with applicable regulations. Recycle or dispose of engine fluids, filters, and other contaminated materials according to applicable regulations.

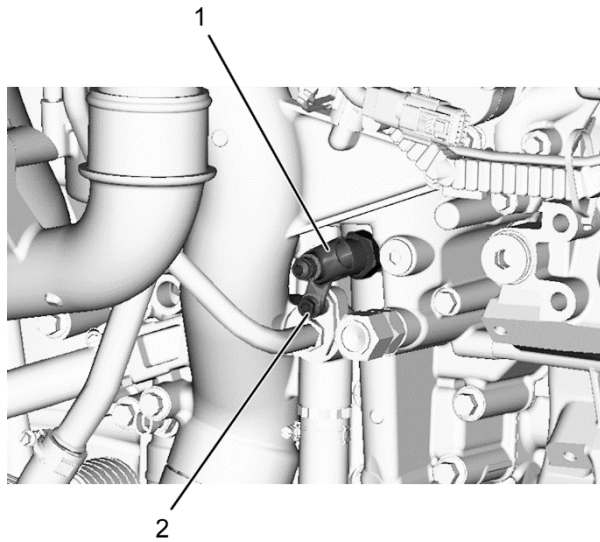
WARNING! To prevent property damage, personal injury, and / or death, park vehicle on hard flat surface, turn the engine off, set the parking brake, and install wheel chocks to prevent the vehicle from moving in both directions.

WARNING! To prevent personal injury and / or death, always wear safe eye protection when performing vehicle maintenance.

WARNING! To prevent property damage, personal injury, and / or death, keep flames or sparks away from vehicle and do not smoke while servicing the vehicle's batteries. Batteries expel explosive gases.

1. Park vehicle on flat surface.
2. Shift transmission to Park or Neutral and set parking brake.
3. Install wheel chocks.
4. Unlatch and open hood.
5. Access turbocharger oil supply tube. Refer to the appropriate service manual for detailed instruction.

NOTE: Certain components have been removed from graphic for clarity.



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Figure 1. Turbocharger Oil Supply Line Retainer

1. Oil supply T-fitting
2. M6 retaining nut

6. Using a torque wrench, tighten nut (Figure 1, Item 2) on T-fitting (Figure 1, Item 1) to 10 lb-ft (13 N•m).
7. Inspect area around oil supply line for presence of oil seepage. If oil seepage is present, clean affected area.
8. Close and latch hood.
9. Remove wheel chocks.

LABOR INFORMATION

Operation number must appear on all claims.

| Operation Number | Description | Time |
|-------------------------|------------------------------------|-------------|
| A40-17113-1 | Torque Nut and Clean Affected Area | 0.4 hr |

Table 2 Labor Information

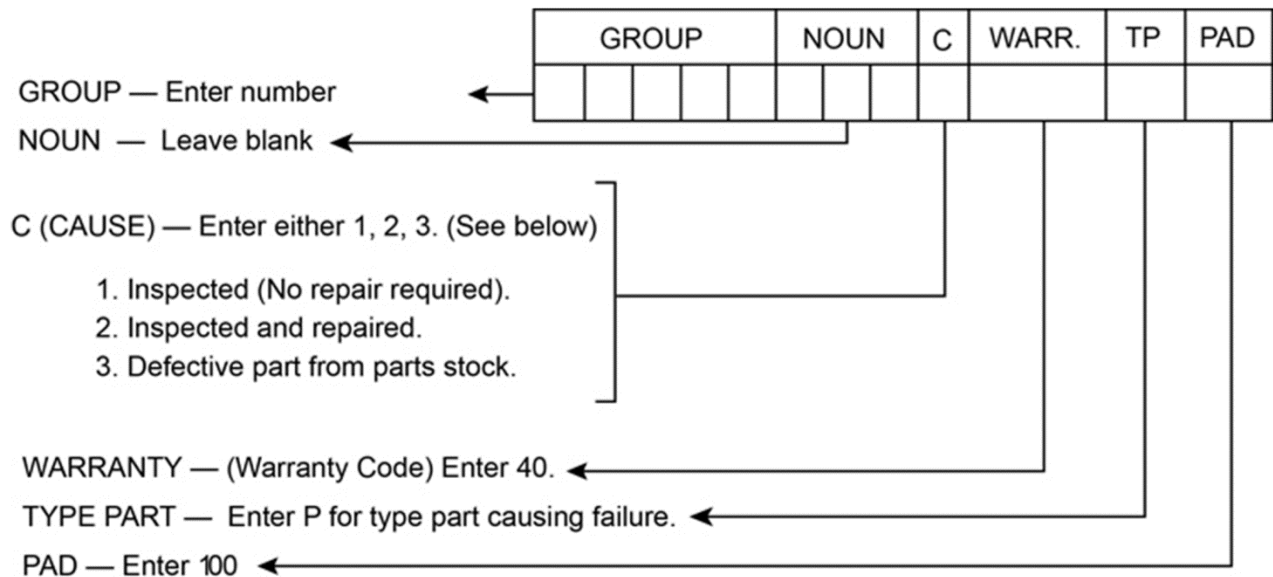
WARRANTY CLAIMS

Warranty claim expense is to be charged to Warranty. Claims are to be submitted in the normal manner, making reference to Field Service Campaign 17113.

Section 7 of the Warranty Policy and Procedures Manual contains further information related to the submission and processing of AFC / Recall claims.

As with all claim submissions, items acquired locally must be submitted in the “Other Charges” tab. The cost of any bulk items (such as a bag of cable tie straps, roll of wire, barrel of oil, or tube of silicone) should be prorated for the cost of the individual pieces / amount used during each repair.

To assure this important improvement is made in a timely manner, all claims for 17113 activity must be submitted by 07/05/2018 (one year from ISIS posting date) or within the normal warranty period for the component if after 07/05/2018 (one year from ISIS posting date).



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