

Product Upgrade Bulletin 171128REV



**UPGRADE
BULLETIN:
171128REV**

**YEAR(S)
AFFECTED:**
2018

**PRODUCT(S)
AFFECTED:**
Fleetwood
Pace Arrow
and
Holiday Rambler
Navigator XE

**MODEL(S)
AFFECTED:**
Only units listed on
Page 4

SUBJECT:

Exhaust Gas
Recirculation
(EGR) Valve
Clearance
Enhancement

KEYWORDS:

EGR, exhaust
gas recirculation,
valve

ISSUE DATE:
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The purpose of this Product Upgrade bulletin is to inform REV dealers of the instructions to improve the clearance between the main floor and the exhaust gas recirculation (EGR) valve.

CONDITION:

On motorhomes affected by this Product Upgrade, a section of nonstructural tube aluminum, designed as a temporary spacer for assembling the floor support framing during motorhome production, should be removed to provide proper clearance for the exhaust gas recirculation (EGR) valve.

Read this entire bulletin carefully before proceeding and contact REV Recreation Group Technical Support with any questions:

Monaco/Holiday Rambler Dealer Technical Support: (877) 332-9239

Fleetwood Dealer Technical Support: (800) 816-9825

CORRECTION:

Follow the steps below to remove the tube to achieve the correct clearance for the EGR valve.

1. Park the motorhome on dry, level pavement. Place the transmission into NEUTRAL.
2. Ensure the PARK brake is set and wheels are blocked to prevent movement. Maintain control of keys while work is performed.
3. The engine access cover is located in the rear bath. First, the decorative vertical wood panel on the front of the lavatory cabinet will need to be removed to gain access to the repair area. This panel is held on by four "bull nose" keepers. Gently grasp and pull off the panel. Set aside for reinstallation. See Figures 1a and 1b.



Figure 1a



Figure 1b

This bulletin is supplied for technical information only and is not an authorization for repairs.

"It is impossible to know, evaluate and advise the service trade of all conceivable ways in which service might be done or of the possible hazardous consequences of each way. Accordingly, anyone who uses a service procedure or tool must first assure that neither personal safety nor vehicle safety will be jeopardized by the selected service methods."

4. Locate the four screws in the floor for the engine cover. See Figure 2. Using an “Apex” bit, remove all four screws. See Figure 3.

Important Note: Do not use a flat screw driver to remove the engine cover hold down screws as it will destroy the screw heads.

The slot in the top of an engine cover screw is contoured to match the circular shape of a quarter. A quarter secured in a pair of vise grips can be substituted for an Apex bit.

5. Remove the engine cover to expose the engine and EGR valve. See Figure 4. The tube with the arrow pointing to it must be removed.
6. The tube shown in Figure 4 is welded on both ends and in the center. Using your hand, feel for the three welds. Cut the tube on both ends. A “SawAll” may be used for this job, but exercise caution to avoid cutting into the second tube. Use vice grips or channel locks to grasp the tube in the approximate center and rotate the tube upwards to finish fracturing the welds so the tube can be removed. It may be necessary to have another technician assist with breaking off the tube. Discard or recycle the tube that was removed. The completed repair should look like the photo in Figure 5.
7. Place the engine access cover back over the opening. Secure the four hold down screws with the Apex bit.
8. Reinstall the wood panel removed in step 3.
9. Use a shop vac to clean up the area. Ensure there are no aluminum shavings left behind. This concludes the procedure.



Figure 2



Figure 3

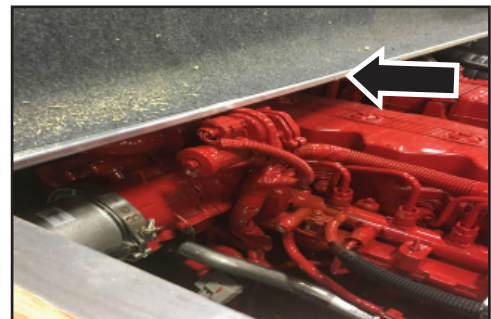


Figure 4



Figure 5

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PARTS: None

TOOLS

Wheel chocks
Apex Bit, Part Number HTS-5
Driver
SawAll
Shop vacuum

WARRANTY LABOR ALLOWANCE:

Product Upgrade 171128REV - EGR Valve Clearance

Use Flat Rate Code:

Time

6069-12 Product Upgrade 171128REV

1.0 hr.

EGR Valve Clearance, Inspected/Defective/Repaired (includes clean-up time)

If you have any questions regarding this Bulletin, contact:

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Fleetwood Dealer Technical Support: (800) 816-9825

Service literature can be accessed online at: <http://revrvdealers.com>

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Product Upgrade Bulletin 171128REV - Affected Unit Serial Numbers

2018 Fleetwood Pace Arrow

REV Unit Serial #	Chassis/VIN
710MJ4426750	4UZACJDT9HCJK8412
710DJ4426816	4UZAAJDT4HCJM8783
710EJ4426823	4UZACJDT3HCJN1667
710DJ4426869	4UZAAJDT5HCJN1658
710DJ4426876	4UZAAJDT7HCJN1645
710MJ4426884	4UZACJDT5HCJN1668
710EJ4426891	4UZACJDT7HCJN1669
710EJ4426955	4UZACJDT3HCJN1670
710DJ4427015	4UZAAJDT3HCJN1657
710DJ4427024	4UZAAJDT5HCJN1644
710MJ4427040	4UZACJDT7HCJN1672
710EJ4427099	4UZACJDT9HCJN1673
710EJ4427114	4UZACJDT0HCJN1674
710EJ4427184	4UZACJFC0JCJP6660
710EJ4427320	4UZACJFC1JCJR6822
710DJ4427391	4UZAAJFC1JCJS3956

2018 Holiday Rambler Navigator XE

REV Unit Serial #	Chassis/VIN
632DJ4427196	4UZAAJFC7JCJP6662
632UJ4427252	4UZACJFC9JCJR3277

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