

LTB01111NAS1



# TECHNICAL BULLETIN

14 NOV 2017

© Jaguar Land Rover North America, LLC

NOTE: The information in Technical Bulletins is intended for use by trained, professional Technicians with the knowledge, tools, and equipment required to do the job properly and safely. It informs these Technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by 'do-it-yourselfers'. If you are not a Retailer, do not assume that a condition described affects your vehicle. Contact an authorized Land Rover service facility to determine whether this bulletin applies to a specific vehicle.

## INFORMATION

---

### SECTION:

501-08: Exterior Trim and Ornamentation

### SUBJECT/CONCERN:

Stainless Steel Exhaust Finishers Corroded/Discolored

### AFFECTED VEHICLE RANGE:

MODEL:	MODEL YEAR:	VIN:	ASSEMBLY PLANT:

MODEL:	MODEL YEAR:	VIN:	ASSEMBLY PLANT:
Range Rover Evoque (LV)	2012-2015	600018-999999	Halewood
Range Rover Evoque (LV)	2015 Onwards	000051 Onwards	Halewood

---

## MARKETS:

NORTH AMERICA

---

## CONDITION SUMMARY:

### SITUATION:

The stainless steel exhaust finishers may be corroded/discolored.

### CAUSE:

This may be caused by the steel retainer nuts causing galvanic corrosion on the exhaust finishers.

### ACTION:

Should a customer express this concern, follow the Workshop Procedure below.

---

## PARTS:

PART NUMBER	DESCRIPTION	QUANTITY
LR027871	Exhaust Finisher - Right Side	1
LR027872	Exhaust Finisher - Left Side	1
LR110279	Retaining Nut	8
LR083229	Bolt	8

---

**TOOLS:**

Refer to Workshop Manual for any required special tools.

**WARRANTY:****NOTES:**

- Repair procedures are under constant review, and therefore times are subject to change; those quoted here must be taken as guidance only. Always refer to JLR claims submission system to obtain the latest repair time.
- The JLR Claims Submission System requires the use of causal part numbers. Labor only claims must show the causal part number with a quantity of zero.

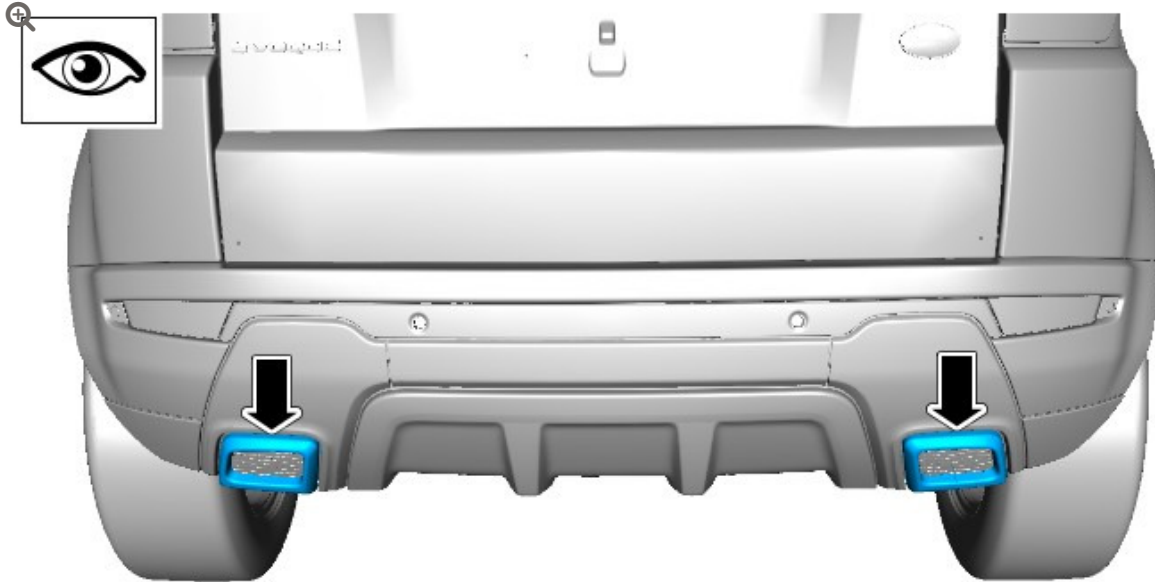
DESCRIPTION	SRO	TIME (HOURS)	CONDITION CODE	CAUSAL PART
Exhaust Finisher and fasteners - Renew (both sides)	76.22.89.38	0.2	81	LR027871

**NOTE:**

Normal Warranty procedures apply.

**WORKSHOP PROCEDURE:****NOTE:**

Parts may be shown removed for clarity.



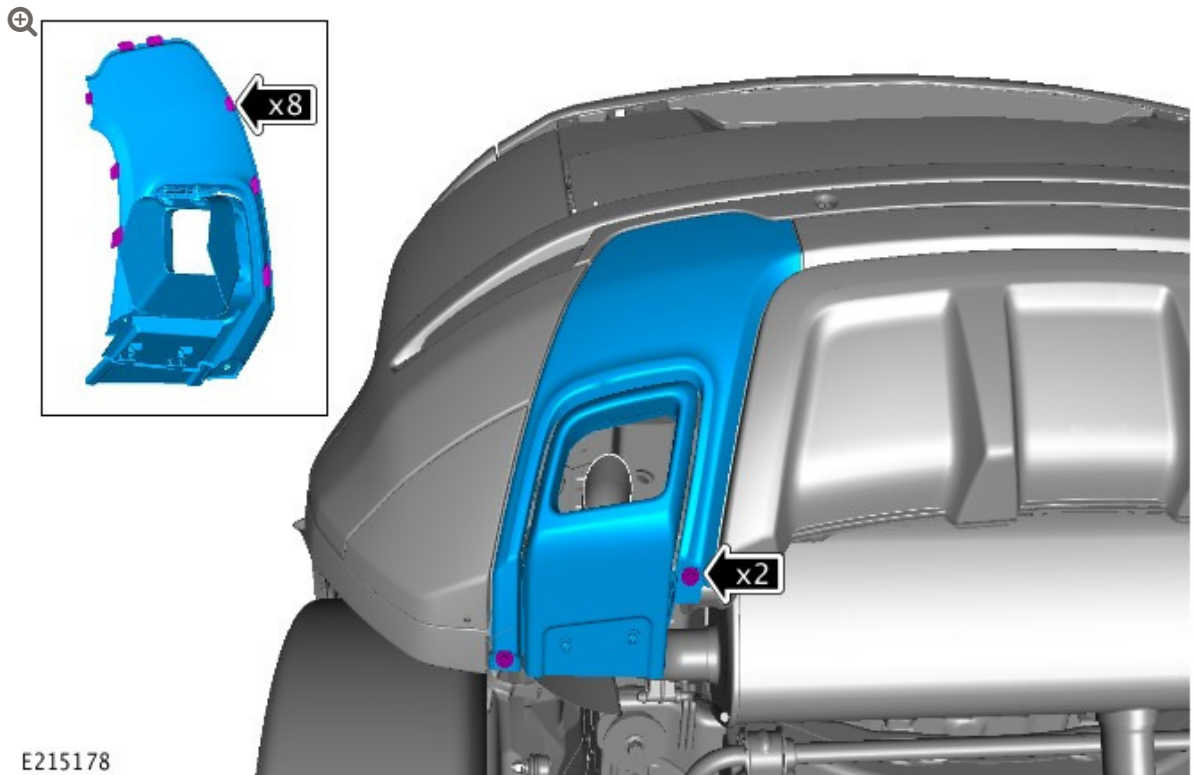
E215177

Visually inspect the left and right stainless steel exhaust finishers for evidence of corrosion/discoloration.

- If there is no evidence of corrosion/discoloration on the exhaust finishers, **do not continue with this Technical Bulletin.**
- If there is evidence of corrosion/discoloration on the exhaust finishers, **go to Step 2.**

**NOTE:**

Left side shown; right side similar.



Remove the 2 fasteners from the rear bumper finisher.

- Release the 8 clips and remove the exhaust finisher and rear bumper finisher.

---

3

**NOTE:**

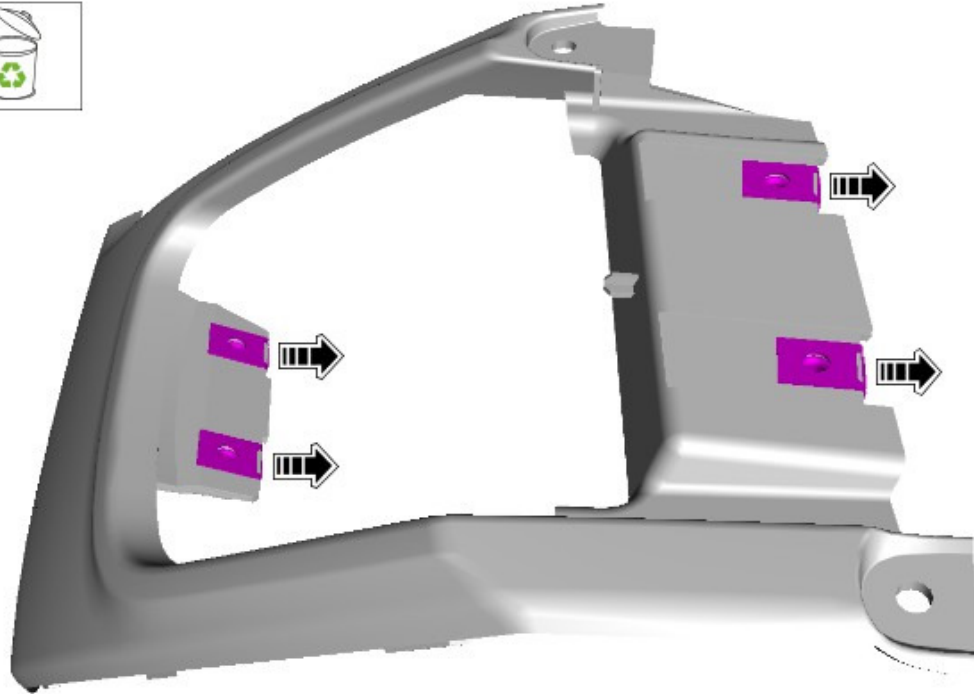
Do not discard the rear bumper finisher.



E215175

Remove the exhaust finisher from the rear bumper finisher.

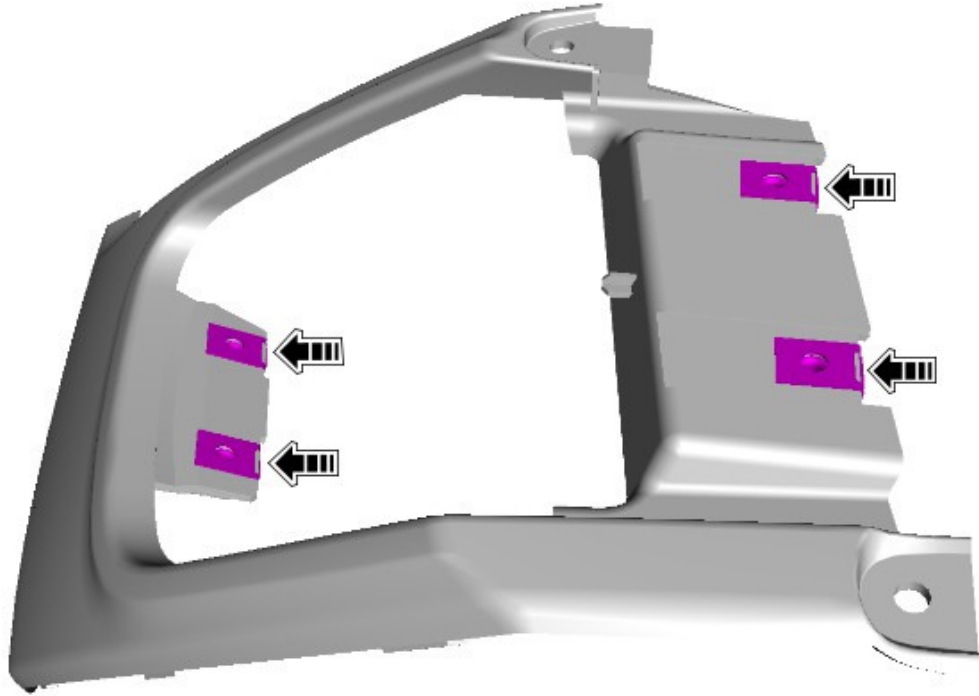
- Discard the exhaust finisher and 4 bolts.



E215173

Remove the 4 retaining nuts from the rear bumper finisher.

- Discard the 4 retaining nuts.



E215174

Install 4 new retaining nuts onto the rear bumper finisher.

6

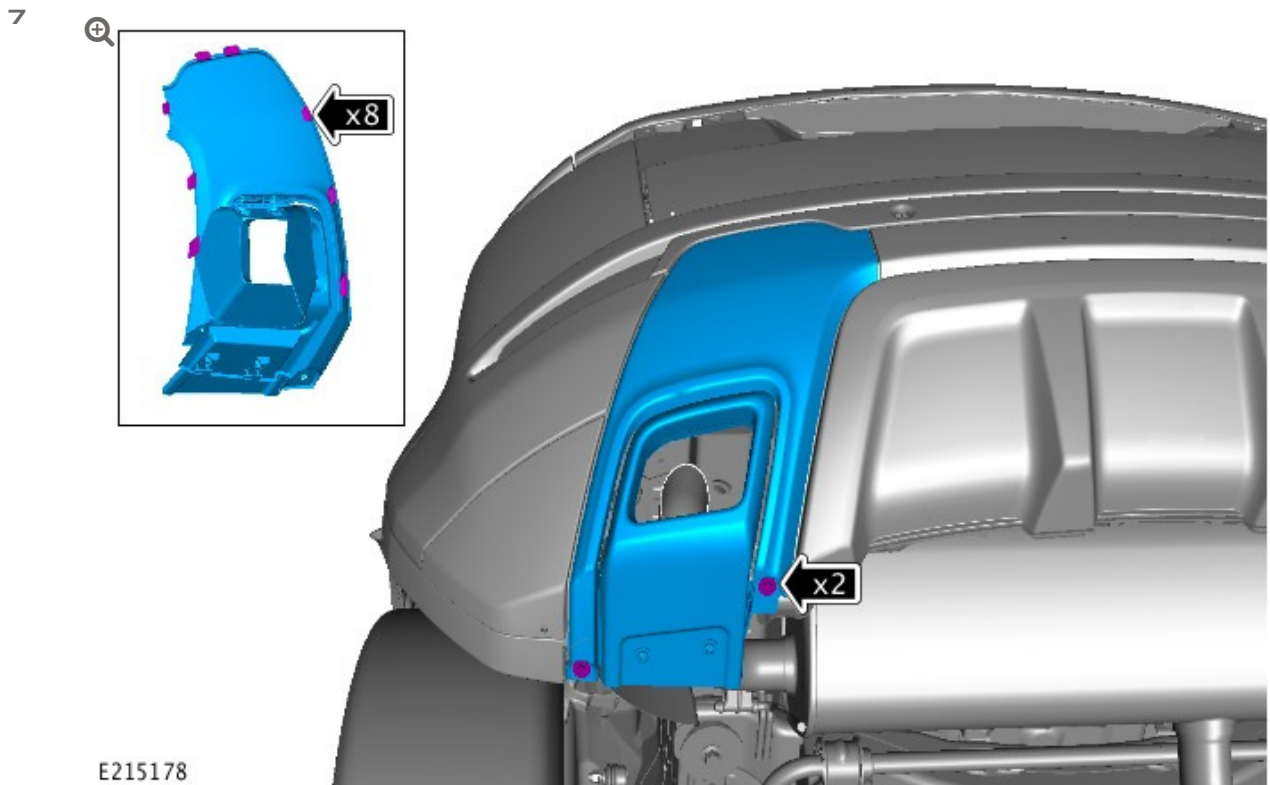


E215176



Install the new exhaust finisher into the rear bumper finisher using 4 new bolts.

- Torque: **4 Nm**.



Install the rear bumper finisher and exhaust finisher.

- Torque: **4 Nm**.

- 8 Repeat steps 2-7 to the right exhaust finisher.