 HYUNDAI Technical Service Bulletin	GROUP CAMPAIGN	NUMBER 17-01-069
	DATE DECEMBER, 2017	MODEL(S) SONATA 2.4L (LFa)
SUBJECT: A/C BRACKET BOLT INSTALLATION (SERVICE CAMPAIGN T2O)		

★ IMPORTANT

*** Dealer Stock and Retail Vehicles ***

Dealers must perform this Service Campaign on all affected vehicles prior to customer retail delivery and whenever an affected vehicle is in the shop for any maintenance or repair.

When a vehicle arrives at the Service Department, access Hyundai Motor America's "Warranty Vehicle Information" screen via WEBDCS to identify open Campaigns.

Description: Some Sonata 2.4L (LFa) vehicles may have an A/C bracket bolt missing. Prolonged use under this condition may result in bracket damage.

Follow the procedure outlined in this bulletin to install an A/C bracket bolt to correct this condition.

Applicable Vehicles: Certain 2018MY SONATA (LFa) 2.4L vehicles

Parts Information:

Part Name	Description	Part Number	Quantity
Bolt		11403-08206-K	1

Warranty Information:

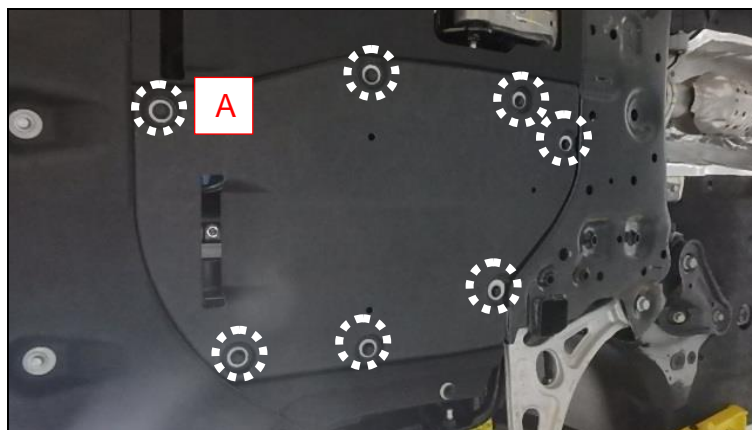
Model	Op Code	Operation	Op Time	Causal Part	Nature Code	Causal Code
Sonata (LFa) 2.4L	70CA23R0	A/C Bracket Bolt Installation	0.3	11403-08206-K	V72	ZZ1

NOTES:

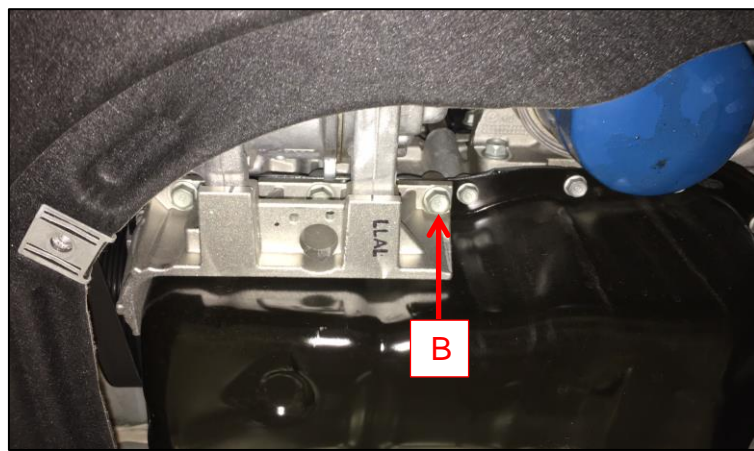
- Submit Claim on Campaign Claim Entry Screen.
- Bolts have been shipped to affected dealers.

Service Procedure:

1. Lift the vehicle on a hoist and remove the seven underbody access cover bolts (A) to remove the access cover.
 - **Tightening torque: 10 Nm (88.5 lb-in)**



2. Install the missing A/C bracket bolt (B). (If bolt already exists, then retighten.)
 - **Tightening torque: 23 Nm (17 lb-ft)**



3. Verify that the A/C compressor bracket is now properly attached to the engine block and then reinstall the underbody access cover.