



Countries:
Availability:
Major System: BUS BODY
Current Language: English
Other Languages: NONE
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Coding Information

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Title: Replacing overhead lining screws with rivets

Applies To: Bus

CHANGE LOG

Please refer to the change log text box below for recent changes to this article:

11/30/2017 - Initial Article Release

DESCRIPTION

Overhead lining screws can begin to back out of lining if screw has been removed several times, initial pilot hole is too large, or screw was installed incorrectly. When this condition happens the recommendation is to replace the screw with a rivet.

SYMPTOM(s)

Screws will exhibit the condition shown below.



SPECIAL TOOL(s) / SOFTWARE

N/A

Tool Description	Tool Number	Comments	Instructions

[Tools Resource Center](#)

SERVICE PARTS INFORMATION

Kit Description	Part Number	Quantity Required	Notes
RIVET, STEEL BLIND 1/4" .080-.375 GRIP	2040959C1		

DIAGNOSTIC STEP(s)

If screws appear to be loose or backing out as shown below, proceed to repair section.



WARNING:

Please wear all Personal Protection Equipment as repairs will be done overhead.

REPAIR STEP(s)

REMOVAL PROCEDURE:

1. Step 1 Remove loose screw

INSTALLATION PROCEDURE:



Figure 1: Drill hole for rivet

1. Step 1 Drill hole with a 17/64 drill bit, be sure to keep drill perpendicular as shown in Figure 1



2. Step 2 Install 1/4" mag pop rivet into hole as shown in Figure 2
3. Step 3 Paint newly installed rivet same color as interior

WARRANTY INFORMATION

Warranty Claim Coding:

Refer to the [Warranty Coding Manual](#) for Group and Noun Codes.

Standard Repair Time(s):

Refer to the [SRT Manual](#) for Repair Times

OTHER RESOURCES

[Master Service Information Site](#)

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