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<b>Other Languages:</b>	NONE	<b>Author:</b>	Michael Sokolowski
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Coding Information

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**Title: ECM Calibration for DPF Replacement**

**Applies To: 2007- 2009 MaxxForce DT/9/10. 2010-2015 Maxxforce DT/9/10, 2007-2009 Maxxforce V8**

## CHANGE LOG

**Please refer to the change log text box below for recent changes to this article:**

<ul style="list-style-type: none"> <li>11/27/2017- Updated clamp part numbers per reman group</li> <li>07/17/2017- Updated reman part numbers per parts group</li> <li>05/02/2017 - Updated part numbers per parts group</li> <li>03/14/2017 - Updated clamps / additional part numbers</li> <li>02/27/2017 - Changed DPF Part numbers and table formatting</li> <li>11/02/2016 - Corrected DPF part number error</li> </ul>	
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## DESCRIPTION

This document will guide the user through programming of the ECM to ensure the calibration correlates with the Diesel Particulate Filter (DPF) type. This document is only to be followed after diagnostics and/or Tech Services have determined a replacement DPF is needed.

## SERVICE PARTS INFORMATION

## Use for ordering NEW DPF for 2007-2009 I6 engines:

**(Do not install V8 DPFs on I6 engines. The DPF substrate is different and may cause issues if used on the incorrect engine).**

<b>Table 1</b>			
Part Being Replaced	Replacement Options	Additionally Needed	ECM Calibration
2593981C91 →	New Part- 2517331C91	2593986C1 (1) Gasket 2593998C1 (1) Gasket 2610171C1 (1) Clamp	<b>Required.</b> <b>Refer to Table in Repair Steps</b>
5010836R91 →	New Part- 2517331C91	2593986C1 (1) Gasket 2593998C1 (1) Gasket 2610171C1 (1) Clamp	<b>Required.</b> <b>Refer to Table in Repair Steps</b>
2594363C91 →	New Part- 2514351C91	2594129C1 (1) Gasket 2593998C1 (1) Gasket 2610171C1 (1) Clamp	<b>Required.</b> <b>Refer to Table in Repair Steps</b>
	No Reman Available		
5010838R91 →	New Part- 2514351C91	2594129C1 (1) Gasket 2593998C1 (1) Gasket 2610171C1 (1) Clamp	
	No Reman Available		
2594165C91 →	New Part- 2612521C91	2594129C1 (2) Gasket 2610171C1 (2) Clamp 2610171C1 (1) Band Clamp	
	Reman Part- 5010853R1		
5010830R91 →	New Part- 2612521C91	2594129C1 (2) Gasket 2610171C1 (2) Clamp 2610171C1 (1) Band Clamp	
	Reman Part- 5010853R1		
2594356C91 →	New Part- 2611630C91	2593986C1 (1) Gasket 2593998C1 (1) Gasket	
	Reman Part- 5010852R1		
5010834R91 →	New Part- 2611630C91	2593986C1 (1) Gasket 2593998C1 (1) Gasket	
	Reman Part- 5010852R1		
2594131C91 →	New Part- 2612521C91	2594129C1 (2) Gasket 2610171C1 (2) Clamp 2610171C1 (1) Band Clamp	
	Reman Part- 5010853R1		
	New Part- 2612521C91		

5010832R91 →	Reman Part- 5010853R1	2594129C1 (2) Gasket 2610171C11 (2) Clamp 2610171C1 (1) Band Clamp	
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**Use for ordering NEW DPF for 2007-2009 V8 engines:**

<b>Table 2</b>		
Part Being Replaced	Replacement Options	ECM Calibration
2593981C91 →	New Part- 2604873C91 Reman Part- 5010847R1	<b>Required. Refer to Table in Repair Steps</b>
5010836R91 →	New Part- 2604873C91 Reman Part- 5010847R1	
2594131C91 →	New Part- 2605837C1 Reman Part- 5010850R1	
5010832R91 →	New Part- 2605837C1 Reman Part- 5010850R1	
2594363C91 →	New Part- 2514788C91 No Reman Available	

**REPAIR STEP(s)**

**For I6 Engines:**

If replacing DPF that requires an ECM Calibration, start a Programming Support case file with current ECM calibration identified in the case description.

The DPF size "identifier" is the third letter in the calibration name:

Engine	Current Calibration	Updated Calibration
2007-2009	G or K	H or M
2010-2012	L or R	R

For Example:

ECM Calibration for Production DPF (discontinued)	ECM Calibration for Service DPF (current)
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P_G_SKR2	P_H_SMR0
P_K_SKR2	P_M_SMR0

### For V8 Engines:

Year	Current Calibration	Updated Calibration to be used with 2010 DPF
2007-2009	PRD2SGx4	PRD2SGx5

Programming Instructions:

[IK2600010](#) - NETS Programming and Troubleshooting Guide

If there are any issues programming, start a Programming Tech Service case file.

## WARRANTY INFORMATION

### Warranty Claim Coding:

<b>Group:</b>	12000- Engines
<b>Noun:</b>	716- Reprogram Engine - Calibration

- Link to the Coding Manual: [Click Here](#)

### Standard Repair Time(s):

Step	Description	Chassis	Engine	SRT	Hours
	ELECTRONIC CONTROL MODULE (ECM OR ECM/IDM) - ENGINE, PROGRAM	ALL	DT/9/10	<a href="#">A12-3510K</a>	<a href="#">Click Here</a>
	ELECTRONIC CONTROL MODULE (ECM OR ECM/IDM) - ENGINE, PROGRAM	ALL	DT/9/10 2010 Emissions	<a href="#">A12-3510T</a>	
	ELECTRONIC CONTROL MODULE (ECM OR ECM/IDM) - ENGINE, PROGRAM	ALL	MaxxForce 7	<a href="#">A12-3510J</a>	

-Link to the Standard Repair Time Manual: [Click Here](#)

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