

LTB01100NAS1



TECHNICAL BULLETIN

15 SEP 2017

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NOTE: The information in Technical Bulletins is intended for use by trained, professional Technicians with the knowledge, tools, and equipment required to do the job properly and safely. It informs these Technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by 'do-it-yourselfers'. If you are not a Retailer, do not assume that a condition described affects your vehicle. Contact an authorized Land Rover service facility to determine whether this bulletin applies to a specific vehicle.

INFORMATION

SECTION:

501-08: Exterior Trim and Ornamentation

SUBJECT/CONCERN:

Roof Panel Moulding Loose

AFFECTED VEHICLE RANGE:

MODEL:	MODEL YEAR:	VIN:	ASSEMBLY PLANT:

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Discovery (LR)	2017	000532-020448	Solihull

MARKETS:

NORTH AMERICA

CONDITION SUMMARY:

SITUATION:

A roof panel molding may be loose and/or wind noise may be evident from the upper windshield/roof panel area.

CAUSE:

This may be caused by poor fit of the corresponding parts.

ACTION:

Should a customer express this concern, follow the Workshop Procedure below.

PARTS:

NOTE:

The adhesive kit is sufficient to complete 30 repairs.

PART NUMBER	DESCRIPTION	QUANTITY:
LR083349	Roof Panel Moulding Clips - Rear	10
LR083348	Roof Panel Moulding Clips - Front	2
LR078295	Adhesive kit	1

TOOLS:

Refer to Workshop Manual for any required special tools.

WARRANTY:**NOTES:**

- Repair procedures are under constant review, and therefore times are subject to change; those quoted here must be taken as guidance only. Always refer to TOPIx to obtain the latest repair time.
- The JLR Claims Submission System requires the use of causal part numbers. Labor only claims must show the causal part number with a quantity of zero

DESCRIPTION	SRO	TIME (HOURS)	CONDITION CODE	CAUSAL PART
Moulding - Roof - Both - Remove and install with adhesive	76.43.68.01	0.5	12	LR083015

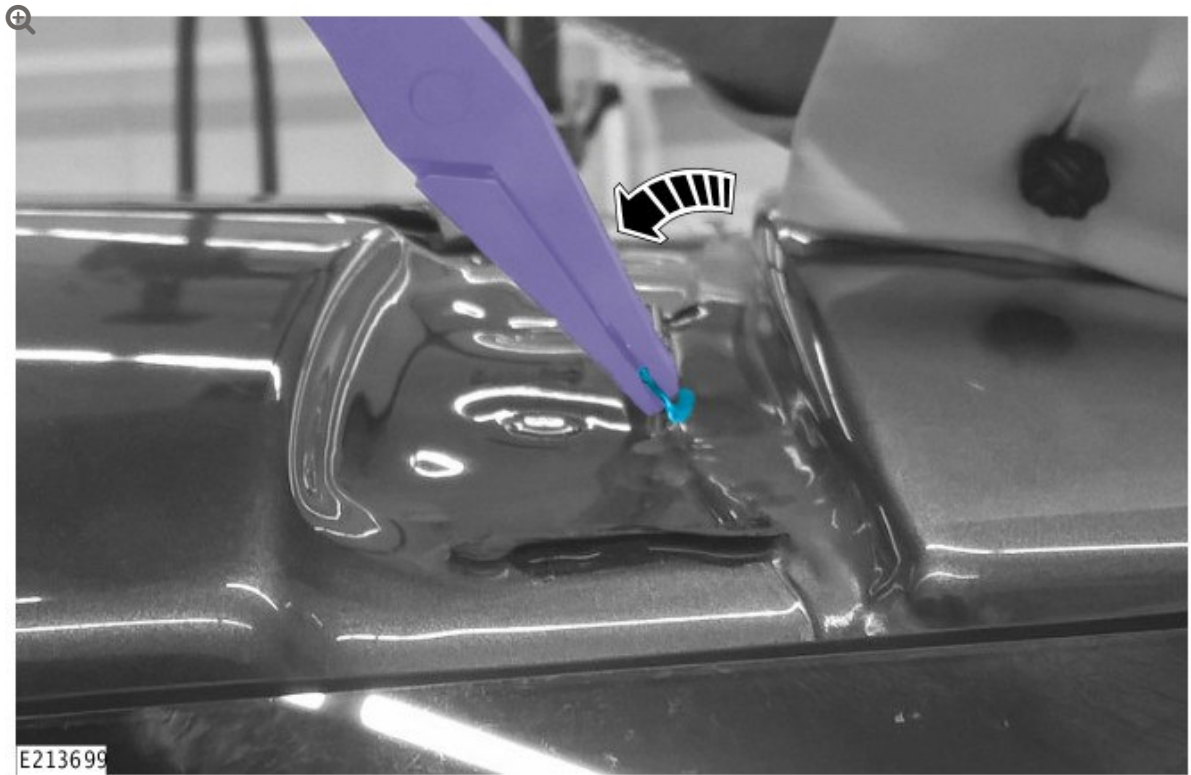
NOTE:

Normal Warranty procedures apply.

WORKSHOP PROCEDURE:

- ¹ Remove the loose roof panel moulding causing the customer concern (see TOPIx Workshop Manual section 501-08: Exterior Trim and Ornamentation - Roof Moulding).

²

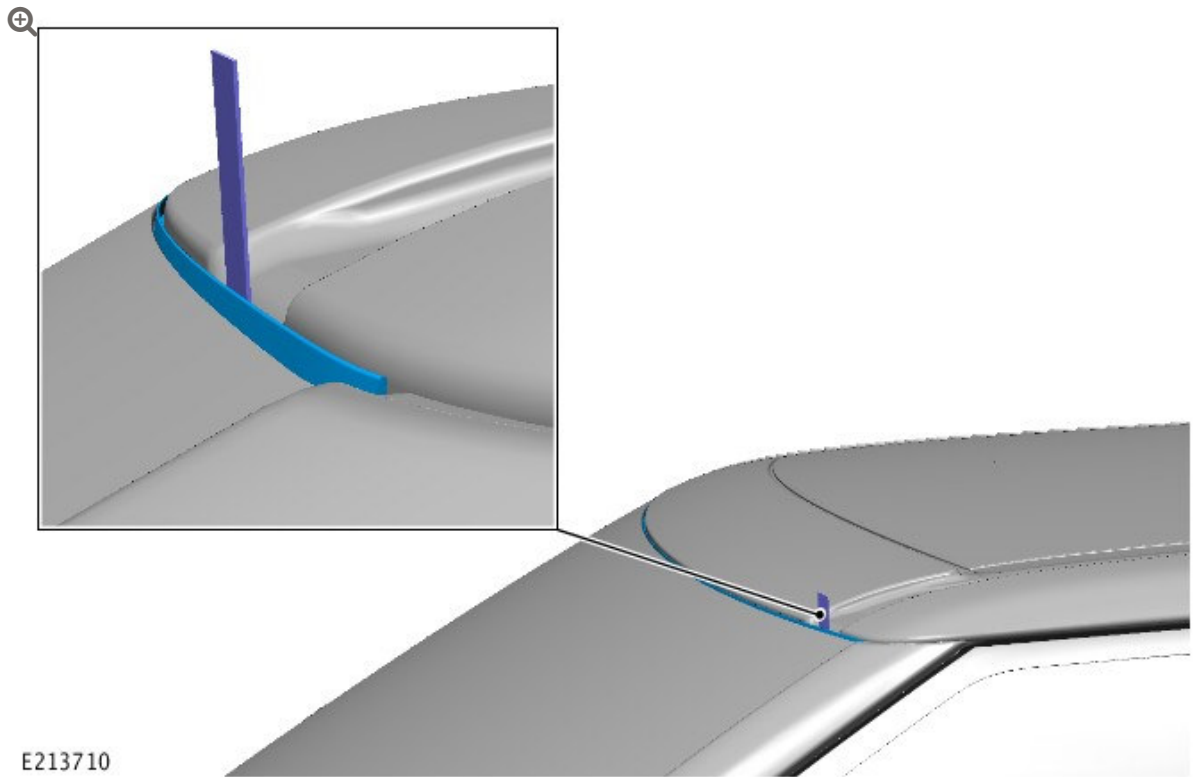


Using a suitable tool, bend the tab to a 45° angle.

3

NOTE:

This step will aid in the installation of the roof panel moulding.



Position a suitable trim tool between the roof panel and the windshield finisher seal.

4

NOTE:

The area where the sealant is applied must be clean and dry.



E213700

Apply sealant from kit LR078295 to the roof panel moulding in the area shown.

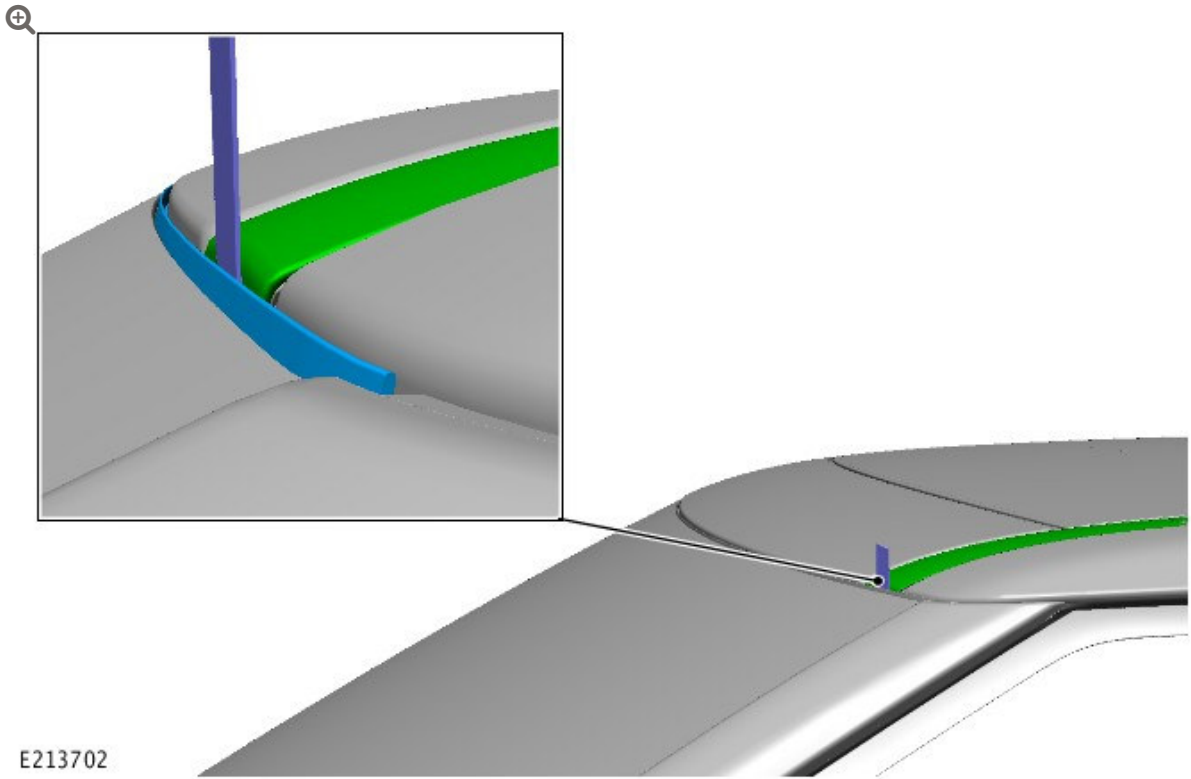
5

NOTE:

The roof panel moulding must be secured in position for a minimum of 1 hour with suitable tape.

Install the roof panel moulding (see TOPIx Workshop Manual section 501-08: Exterior Trim and Ornamentation Roof Moulding).

6



Remove the trim tool.

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- 7 Repeat steps 1-6 to the other side of the vehicle.