



LTB00628NAS2

# TECHNICAL BULLETIN

11 SEP 2017

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NOTE: The information in Technical Bulletins is intended for use by trained, professional Technicians with the knowledge, tools, and equipment required to do the job properly and safely. It informs these Technicians of conditions that may occur on some vehicles, or provides information that could assist in proper vehicle service. The procedures should not be performed by 'do-it-yourselfers'. If you are not a Retailer, do not assume that a condition described affects your vehicle. Contact an authorized Land Rover service facility to determine whether this bulletin applies to a specific vehicle.

## INFORMATION

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This reissue replaces all previous versions. Please destroy all previous versions.

Changes are highlighted in blue

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### SECTION:

501-28B: Roof Sheet Metal Repairs

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### SUBJECT/CONCERN:

Roof Panel Damaged By 'A' Pillar Trim

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**AFFECTED VEHICLE RANGE:**

<b>MODEL:</b>	<b>MODEL YEAR:</b>	<b>VIN:</b>	<b>ASSEMBLY PLANT:</b>	<b>APPLICABILITY:</b>
Range Rover Evoque (LV)	2012	000447-000695	Halewood	5-Door
Range Rover Evoque (LV)	2012-2015	600018-999999	Halewood	5-Door
Range Rover Evoque (LV)	2015	000051-037992	Halewood	5-Door

**MARKETS:**

NORTH AMERICA

**CONDITION SUMMARY:****SITUATION:**

Paint damage to the roof panel at the 'A' pillar area may be evident.

**CAUSE:**

This may be caused by contact between the 'A' pillar trim and roof panel.

**ACTION:**

Should a customer express this concern, follow the Workshop Procedure outlined below.

**PARTS:****NOTE:**

\* - an allowance (\$12.50 USD or local equivalent) has been provided to cover the cost of the locally sourced touch-up paint and primer undercoat. Claim using Sundry Code 'ZZZ001'.

PART NUMBER	DESCRIPTION	QUANTITY:
LR077217	'A' pillar Trim - Right	1
LR077218	'A' pillar Trim - Left	1
LR033144	Clip	10
LR002229	Cup	10
*ZZZ001	*Touch-up paint, primer	\$12.50

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## WARRANTY:

### NOTE:

\* - an allowance (\$12.50 USD or local equivalent) has been provided to cover the cost of the locally sourced touch-up paint and primer undercoat. Claim using Sundry Code 'ZZZ001'.

### NOTES:

- Repair procedures are under constant review, and therefore times are subject to change; those quoted here must be taken as guidance only. Always refer to TOPIx to obtain the latest repair time.
- The JLR Claims Submission System requires the use of causal part numbers. Labor only claims must show the causal part number with a quantity of zero

DESCRIPTION	SRO	TIME (HOURS)	CONDITION CODE	CAUSAL PART
Replace 'A' pillar trim; touch up roof paint - One side	76.43.89/42	0.20	07	LR046652
Replace 'A' pillar trim; touch up roof paint - Both sides	76.43.89/43	0.40	07	LR046652

**NOTE:**

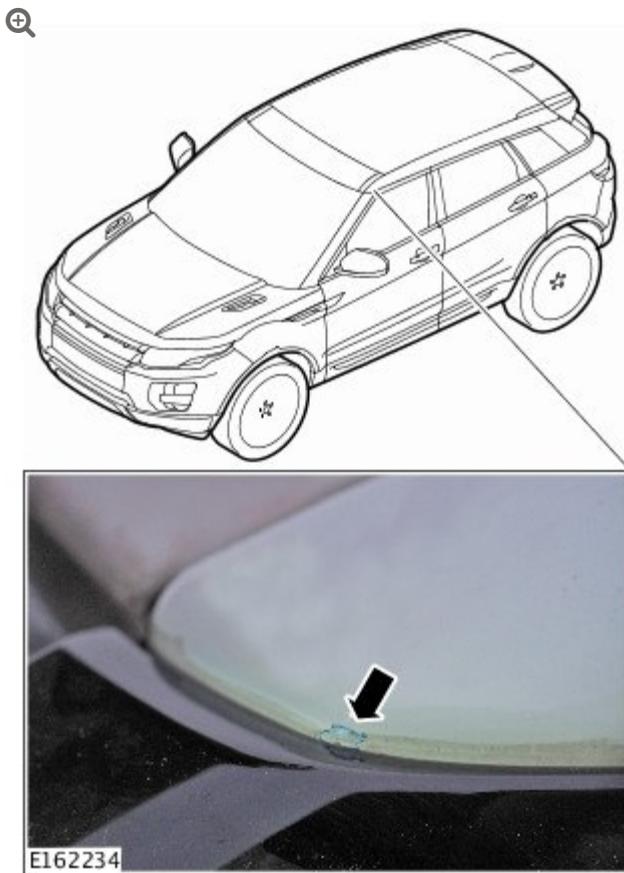
Normal Warranty procedures apply.

## WORKSHOP PROCEDURE:

1

**NOTE:**

Left-side shown; right-side similar.



Inspect both sides of the vehicle roof panel for damage in the area shown.

- If paint damage is not evident, do not continue with this Technical Bulletin.
- If paint damage is evident, go to Step 2.

2

**NOTES:**

- Right-side shown; left-side similar.

Repeat this step on both sides of the vehicle only if required.



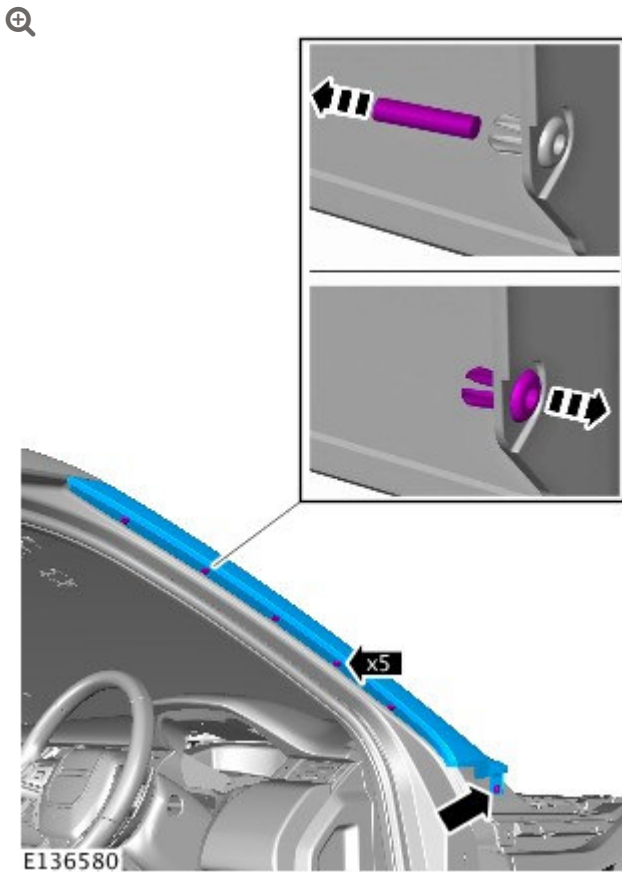
Open the hood and remove the 'A' pillar trim screw.

3

**NOTES:**

- Right Hand Drive (RHD), right-side shown; Left Hand Drive (LHD) similar.

Repeat this step on both sides of the vehicle only if required.



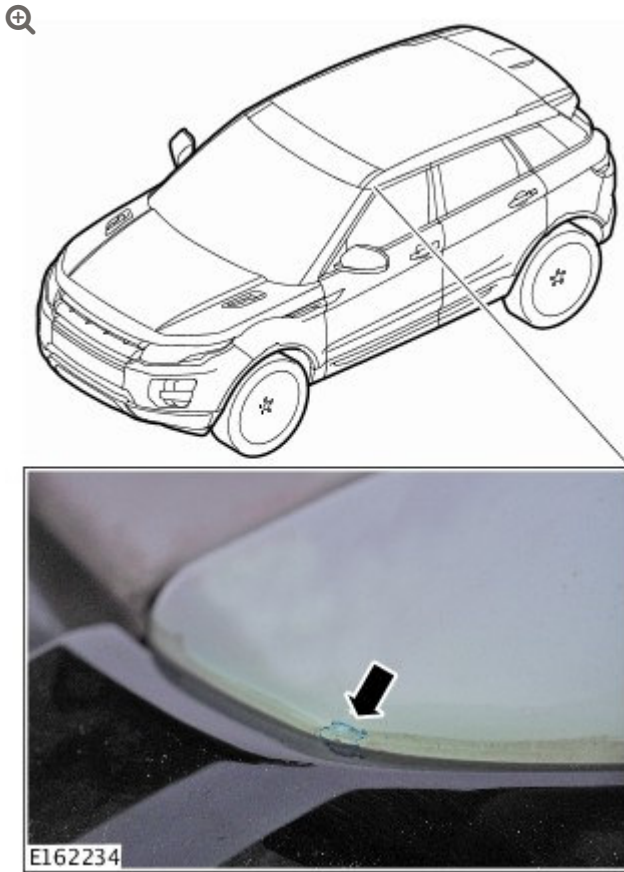
Remove the clips and then remove the 'A' pillar trim.

4

#### NOTES:

Repeat this step on both sides of the vehicle only if required.

Primer undercoat is only required if the paint has worn through to the bare metal.



Repair and touch-up the paint in the affected area (see TOPIx Workshop Manual section 501-25: Body Repairs - Corrosion Protection).

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5

**NOTE:**

Repeat this step on both sides of the vehicle only if required.

Install the new 'A' pillar trim:

- Install new clips.
- Install the 'A' pillar trim screw.